



SR45™ PARTS MANUAL

OCTOBER 2012

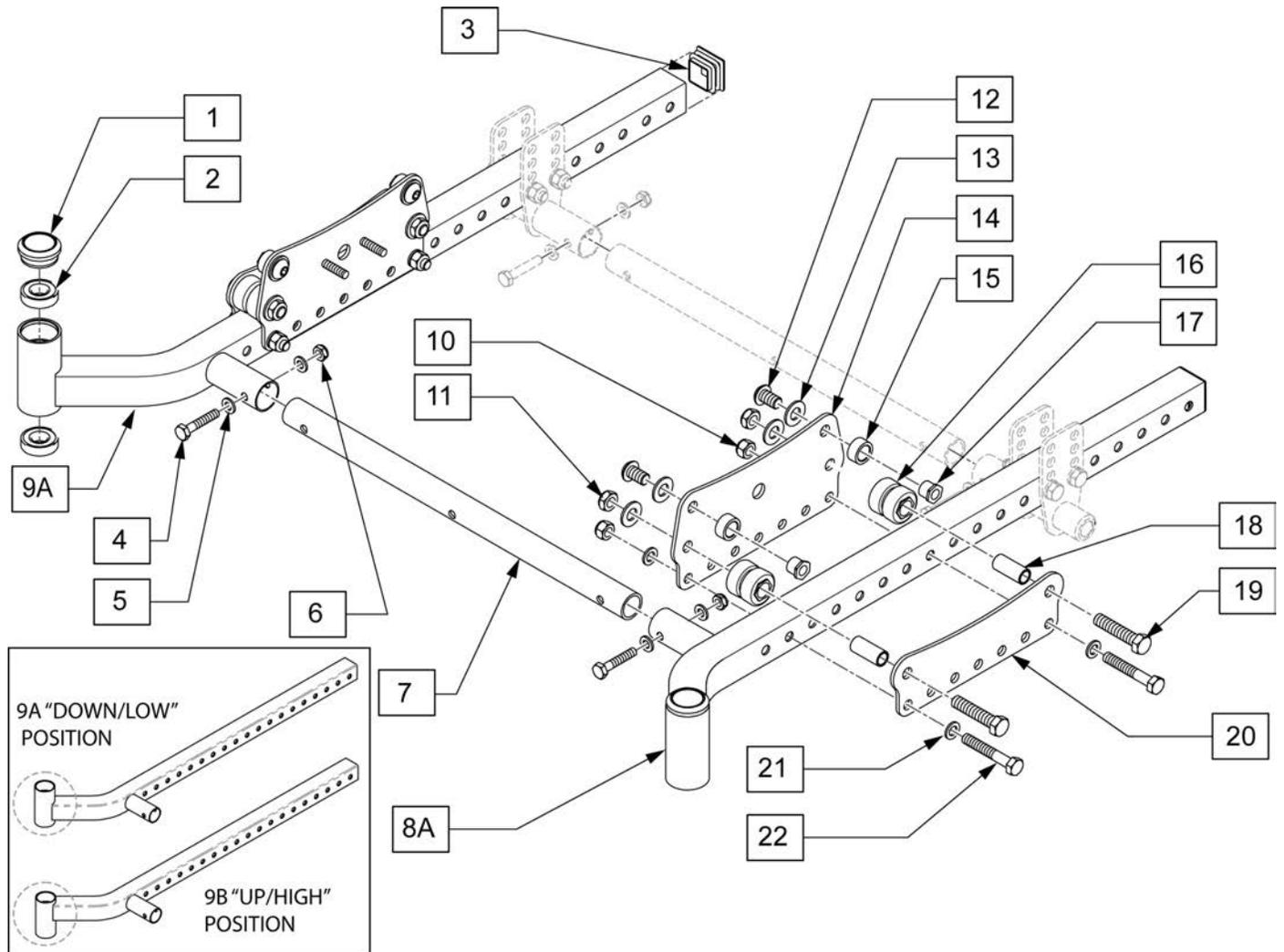


improving people's lives

Multimedia	1
QUICKIE SR45.....	4
BASE FRAME	4
FRAME	4
BASE FRAME	4
ROCKER ASSEMBLY.....	5
FOOT RELEASE.....	7
TILT HANDLE & CABLE FOR STROLLER HANDLE & RECLINING BACKREST.....	9
TILT HANDLE & CABLE FOR HGT ADJ BACKCREST	10
TRANSIT KIT.....	11
AXLES & AXLE PLATES	11
QUICK RELEASE AXLES MATRIX	12
THREADED AXLE.....	13
AXLE BRACKETS.....	14
CASTERS & FORKS.....	14
CASTER FORK ASSM.....	15
3 SPOKE CASTERS	16
8" x 2" CASTERS	17
ANTI TIPS	17
ANTI TIPS	18
WHEEL LOCKS	19
WHEEL LOCKS.....	20
FOOTLOCK.....	21
WHEEL LOCK EXTENSION HANDLE.....	22
WHEELS & TIRES	22
MAG	23
16" MAG	24
12" MAG	25
PLASTIC COATED (SCREW MOUNT).....	26
ALUMINUM ANODIZED (SCREW MOUNT).....	27
PNEUMATIC & PNEU. AIRLESS TIRE.....	28
FULL POLY TIRE	29
TUBES AND AIRLESS INSERTS	30
SEATING & POSITIONING.....	31
SEAT	31
SEAT PAN.....	32
BACK.....	32
FOLDING STROLLER HANDLE BACKPOSTS	33
FIXED STROLLER HANDLE BACKPOSTS	35
RECLINING BACKREST (SN Prefix IRS or IRSE only).....	37
HEIGHT ADJ BACKREST W/ ADJ STROLLER HANDLE	40
STROLLER HANDLE EXTENSION-REMOVABLE.....	42
HANGERS & FOOTPLATES.....	42
EXTENSION MOUNT.....	42
70 DEG SWING IN/OUT HANGER	43
80 DEG SWING IN/OUT HANGER	44
FOOTPLATES WITH EXTENSIONS	44
COMPOSITE FOOTPLATE.....	45
ADULT ANGLE-ADJ FOOTPLATE EXT MOUNT	49
FRONT MOUNT.....	51
70 DEG FRONT MOUNT SWING IN/OUT HANGER	52
80 DEG FRONT MOUNT SWING IN/OUT HANGER	53
FRONT MOUNT HANGER EXTENSIONS.....	54
ADULT ANGLE-ADJ FOOTPLATE FRONT MOUNT.....	55
ELR	55
ELEVATING HANGER SR45.....	56
ELEVATING HANGER CALF PAD 14 -15"	58
ELEVATING HANGER CALF PAD 16-20"	59
COMPOSITE FOOTPLATE.....	60
ADULT ANGLE-ADJ FOOTPLATE FRONT MOUNT.....	64
ELR ALUMINUM FOOTPLATE	65
ARMRESTS & RECEIVERS.....	65
SINGLE POST HEIGHT ADJUSTABLE ARMREST	66
DUAL POST ARMREST (TRANSFER).....	67
DUAL POST ARMREST (NON-TRANSFER).....	68
FLIP BACK DUAL POST TRANSFER ARMREST RECEIVER	69
FLIP BACK DUAL POST NON TRANSFER ARMREST RECEIVER	70
FIXED DUAL POST TRANSFER ARMREST RECEIVER	71
FIXED DUAL POST NON TRANSFER ARMREST RECEIVER	72
SINGLE POST ARMREST RECEIVER - STD	73

SINGLE POST ARMREST RECEIVER - LOW	74
ACCESSORIES	74
BACKPACKS AND SEAT POUCHES.....	75
AUTO BUCKLE POSITIONING BELTS	76
POSITIONING BELT ATTACHMENT KIT.....	77
Back Cover	77
Multimedia	78

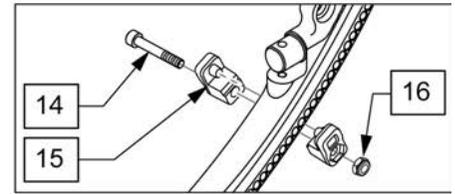
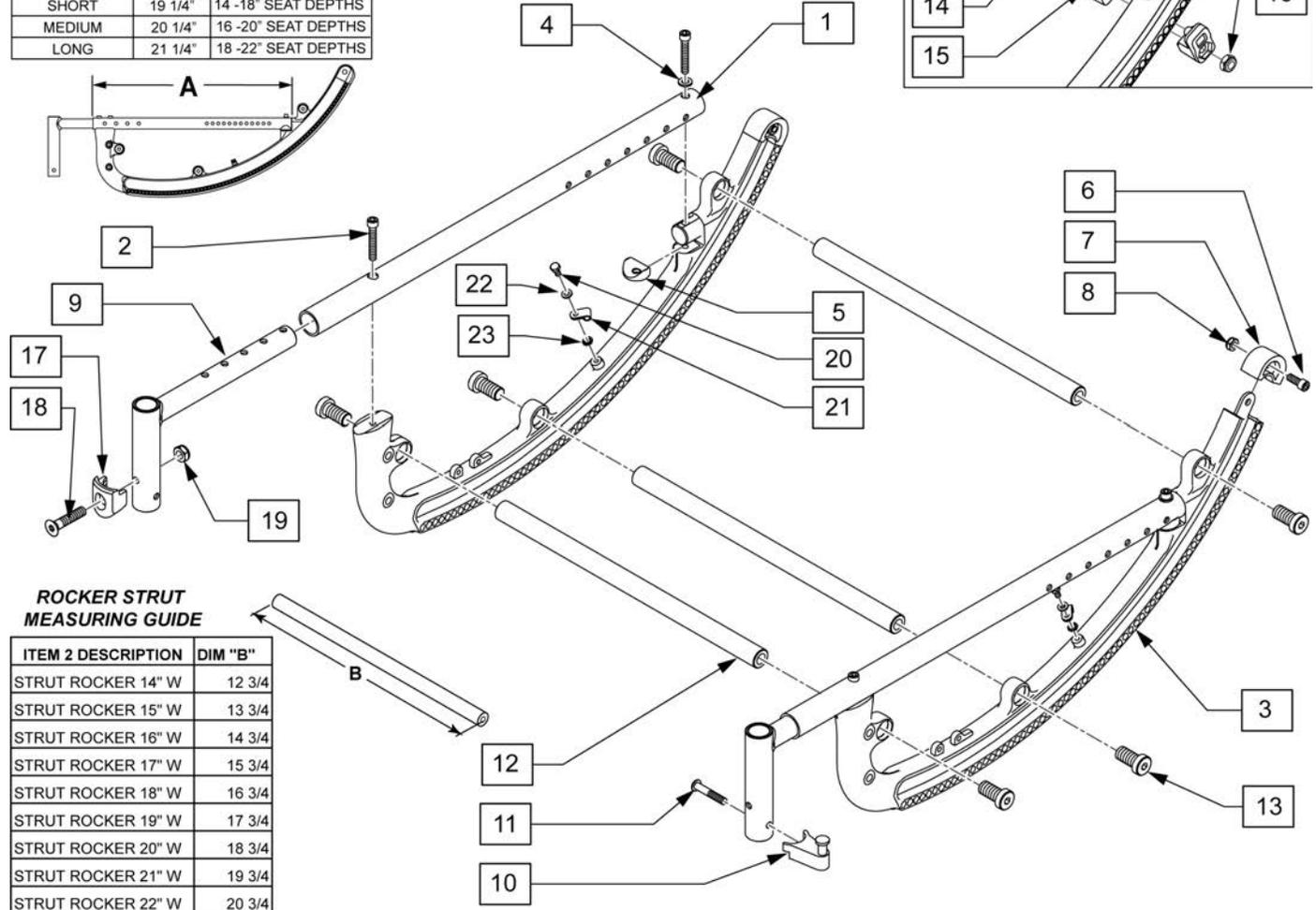
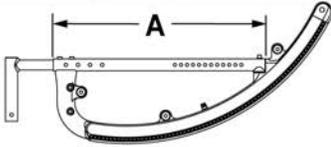
NOTE:



Pos.	Item Number	Description	Pos.	Item Number	Description
1	561070	CASTER CAP PLASTIC	10,12-21	117993S	ROLLER SUBASSEMBLY
2	349500	BEARING 1-1/8 X 5/16ID	1,2,3,9A	119474S	BASE FRAME ASSM DOWN L
3	117928	PLUG TUBE SQ 1-1/8	1,2,3,8A	119475S	BASE FRAME ASSM DOWN R
4	106971	HHCS 1/4-28 X 1-3/8 ROHS	1,2,3,8B	119476S	BASE FRAME ASSM UP L
5	106943	WASHER FLAT AN 1/4 ROHS	1,2,3,9B	119477S	BASE FRAME ASSM UP R
6	106935	NUT NYLOCK THIN 1/4-28 ROHS	4-7	119548	STRUT TUBE AND HARDWARE 14W
10	106938	NUT NYLOCK 5/16-24 ROHS	4-7	119549	STRUT TUBE AND HARDWARE 15W
11	105889	NUT NYLOCK THIN 3/8-24 ROHS	4-7	119550	STRUT TUBE AND HARDWARE 16W
12	105897	BHCS 3/8-24 X 5/8 PL ROHS	4-7	119551	STRUT TUBE AND HARDWARE 17W
13	106948	WASHER FLAT SAE 3/8 ROHS	4-7	119552	STRUT TUBE AND HARDWARE 18W
19	117948	HHCS 3/8-24 X 1-3/4 ROHS	4-7	119553	STRUT TUBE AND HARDWARE 19W
21	106985	HHCS 5/16-24 X 2 ROHS	4-7	119554	STRUT TUBE AND HARDWARE 20W
22	106946	WASHER FLAT AN 5/16 ROHS			

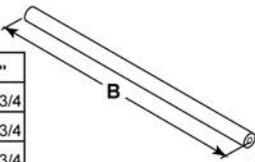
**SEAT RAIL
MEASURING GUIDE**

SEAT RAIL	DIM "A"	
SHORT	19 1/4"	14 -18" SEAT DEPTHS
MEDIUM	20 1/4"	16 -20" SEAT DEPTHS
LONG	21 1/4"	18 -22" SEAT DEPTHS



**ROCKER STRUT
MEASURING GUIDE**

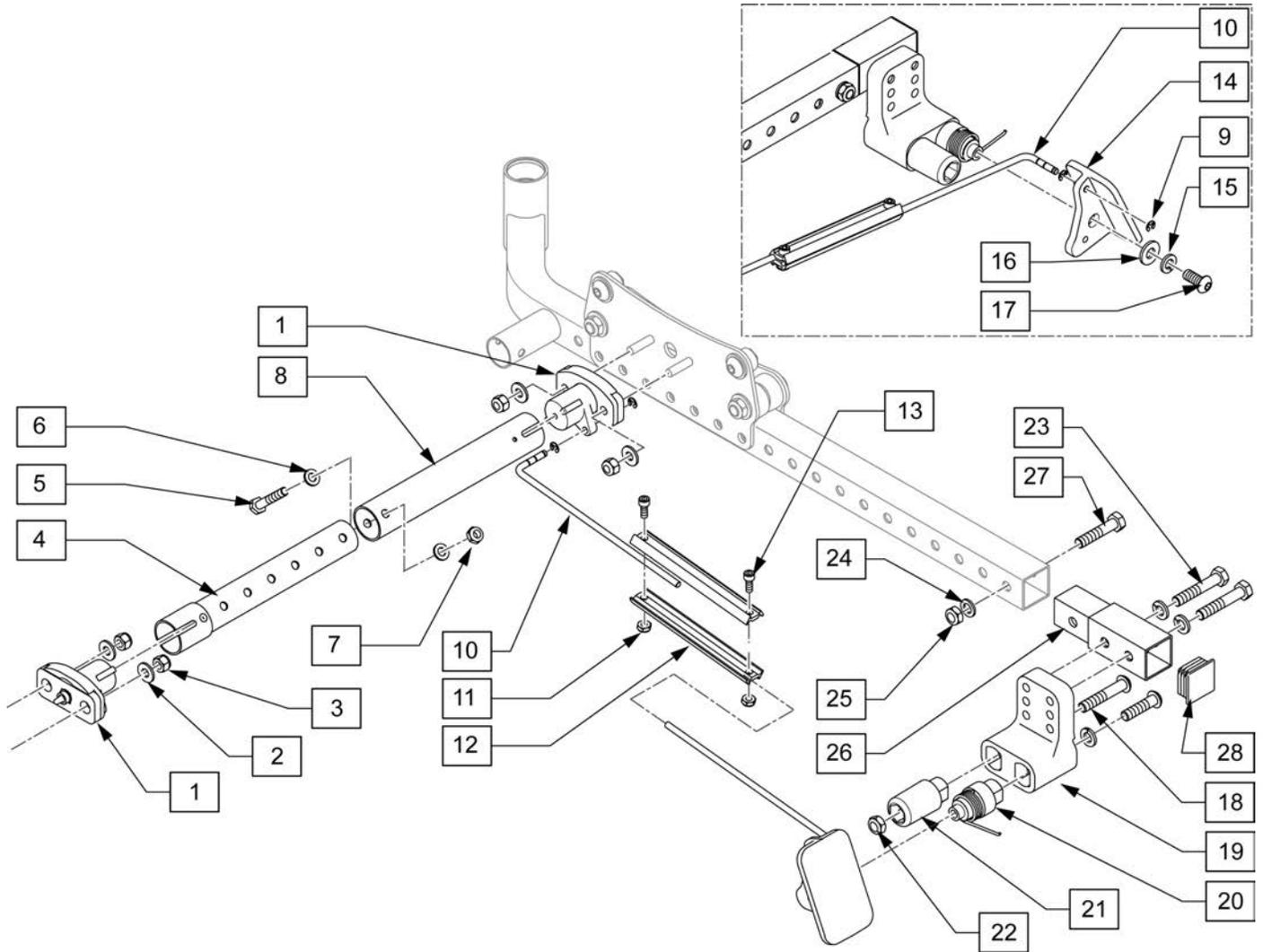
ITEM 2 DESCRIPTION	DIM "B"
STRUT ROCKER 14" W	12 3/4
STRUT ROCKER 15" W	13 3/4
STRUT ROCKER 16" W	14 3/4
STRUT ROCKER 17" W	15 3/4
STRUT ROCKER 18" W	16 3/4
STRUT ROCKER 19" W	17 3/4
STRUT ROCKER 20" W	18 3/4
STRUT ROCKER 21" W	19 3/4
STRUT ROCKER 22" W	20 3/4



Pos.	Item Number	Description	Remarks
2	106976	SHCS 1/4-28 X 1-1/2 ROHS	
4	106943	WASHER FLAT AN 1/4 ROHS	
5	561004	1" SADDLE 1/4" HOLE	
6	118928	SHCS 1/4-28 X 5/8 ROHS	
8	106935	NUT NYLOCK THIN 1/4-28 ROHS	
9	119572S	HANGER RECEIVER	
10,11	107491	LATCH STUD KIT	For ELR
12,13	108180	STRUT ROCKER KIT 14" W	SET OF 3
12,13	108181	STRUT ROCKER KIT 15" W	SET OF 3
12,13	108182	STRUT ROCKER KIT 16" W	SET OF 3
12,13	108183	STRUT ROCKER KIT 17" W	SET OF 3
12,13	108184	STRUT ROCKER KIT 18" W	SET OF 3
12,13	108185	STRUT ROCKER KIT 19" W	SET OF 3
12,13	108186	STRUT ROCKER KIT 20" W	SET OF 3
13	108179	ROCKER HDWR KIT (6)	QTY 6
14	106957	SHCS 10 -32 x 1 1/4 ROHS	
15	105898	TILT STOP	
16	106931	NUT NYLOCK THIN 10 -32 ROHS	

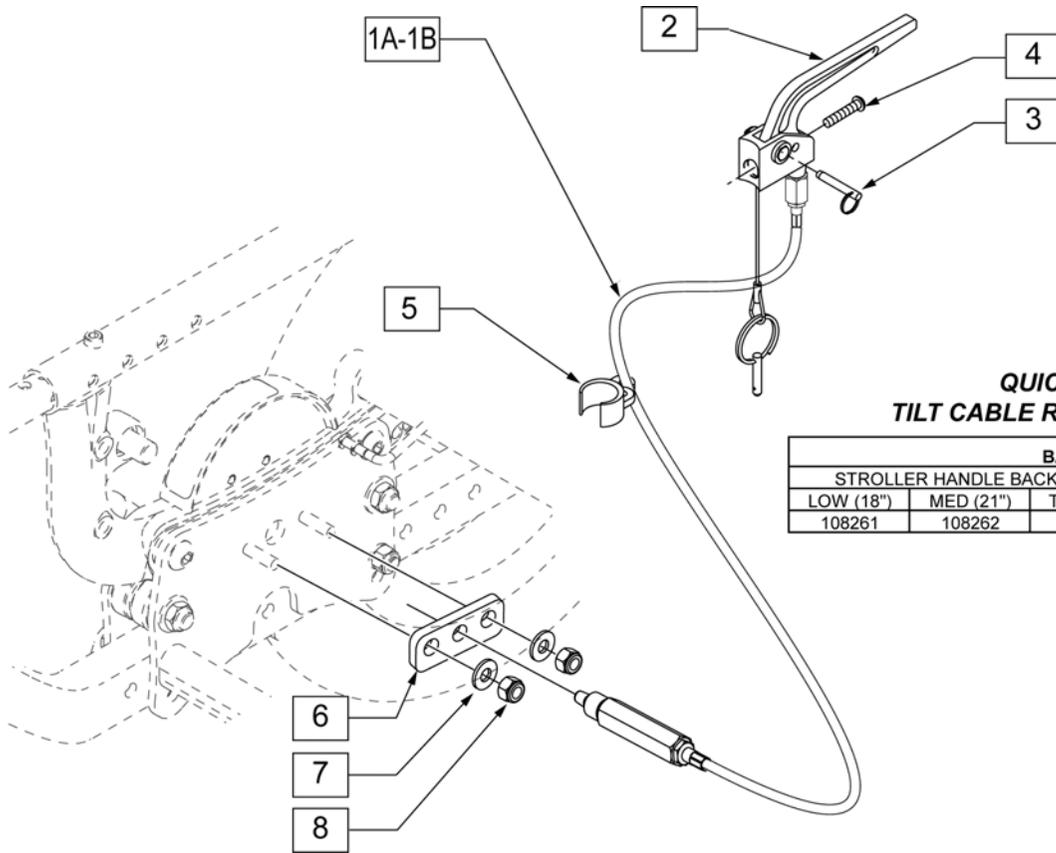
Pos.	Item Number	Description	Remarks
17	118696	HANGER LATCH RECIEVER	
18	103500-011	FHCSM6X1X40FULLNP	
19	104381	NUT HEX NYLOCK M6X1.0 INORG	
20	106953	HHCS 10-32 X 3/8 PL ROHS	
21	105799	P-CLIP 3/16" BLACK	
22	562770	.375 OD .190 ID WASHER PLST	
23	267340	#10 WASHER INT LOCK ZN	
9-11	119511	HANGER REC W/LATCH STUD KIT	
9,17-19	120861	HANGER AND LATCH REC ASSEMBLY	
17-19	119514	LATCH RECIEVER KIT	For Swing in/out hangers
20-23	119515	P-CLIP KIT	
6-8	119521	ROCKER CAP KIT	
3,6-8	119522	ROCKER W/ CAP	
1A,2,4	119540S	SEAT TUBE SHORT W/ HARDWARE	
1B,2,4	119539S	SEAT TUBE MED W/ HARDWARE	
1C,2,4	119538S	SEAT TUBE LONG W/ HARDWARE	
14-16	119557	TILT STOP KIT	

NOTE:



Pos.	Item Number	Description
2	106945	WASHER FLAT SAE 1/4 ROHS
3	106932	NUT NYLOCK 1/4-20 ROHS
4-8	107239	ROCKER TUBE ASSM 13 -18" 13 -18" WIDE
4-8	107240	ROCKER TUBE ASSM 15 -22" 15 -22" WIDE
9	106383	E-CLIP 3/16"
11	106931	NUT NYLOCK THIN 10-32 ROHS
13	107181	SHCS 10-32 X 1/2 ROHS
14	107165	PEDAL FOOT RELEASE
15	106951	WASHER SPLIT LOCK 5/16 ROHS
16	263109	5/16 FENDER WASHER SS 3/4" OD
17	106979	BHCS 5/16-18 X 3/4 ROHS
18	106982	BHCS 5/16-18 X 1-3/4 SHLD ROHS
20	106377	SHAFT PIVOT PEDAL
22	106937	NUT NYLOCK THIN 5/16-18 ROHS
23	118453	HHCS 5/16-24 X 1-3/4 ROHS
24	106946	WASHER FLAT AN 5/16 ROHS
25	106938	NUT NYLOCK 5/16-24 ROHS
27	106951	WASHER SPLIT LOCK 5/16 ROHS
28	117928	PLUG TUBE SQ 1-1/8"

Pos.	Item Number	Description
30	106980	BHCS 5/16-18 X 1-1/4 ROHS
32	106668	TORSION SPRING RH
23-26,28,29	119504	FOOT PEDAL EXT KIT
9-13	119505	FOOT RELEASE LINKAGE KIT
14-23,27,30,32	119506	FOOT RELEASE PEDAL KIT
1-3,31	119516	PIN RELEASE W/HARDWARE L
1-3,31	119517	PIN RELEASE W/HARDWARE R

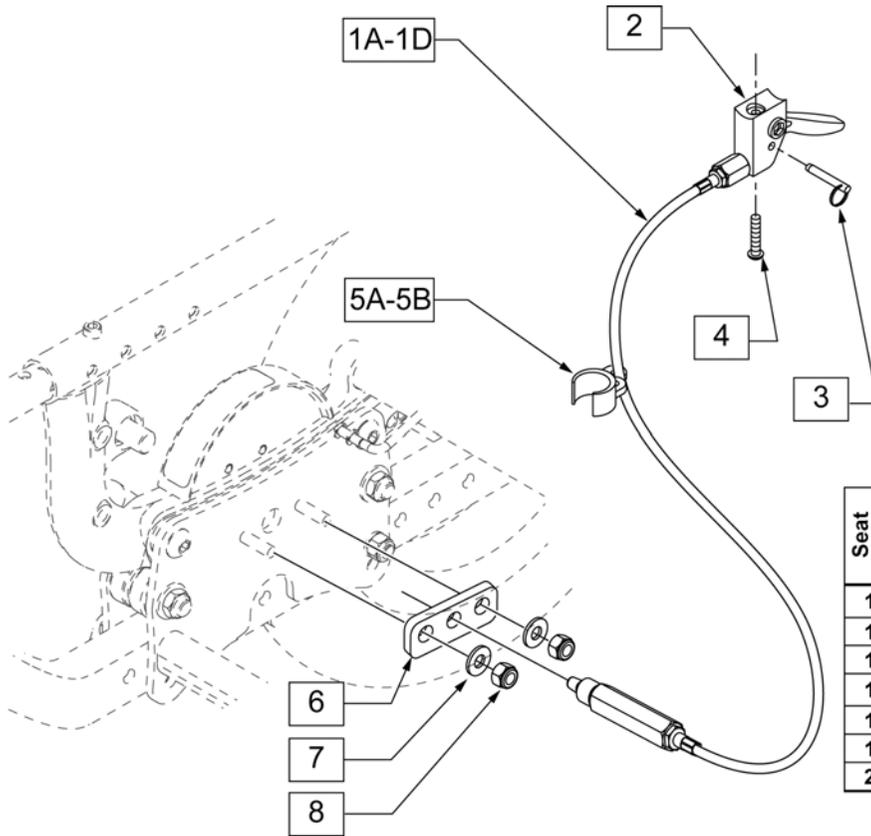


**QUICKIE SR45
TILT CABLE REFERENCE GUIDE**

BACKREST				
STROLLER HANDLE BACKPOST			RECLINING BACKREST	
LOW (18")	MED (21")	TALL (24")	MEDIUM	TALL
108261	108262	108263	108262	108263

Pos.	Item Number	Description	Remarks
2,3	580110	CYL LOCK LEVER ASSM QT/QR/P5	
4	281120	10/32 x 5/8 PAN HD PHIL	
5	108134	CLIP CABLE 1" (10)	PACK OF 10
6	500698	PLATE PLUNGER ROLLER	
7	106945	WASHER FLAT SAE 1/4 ROHS	
8	106932	NUT NYLOCK 1/4 -20 ROHS	
1A-8	108261	PH MNT CABLE ASM SHT	51" LONG (SHORT)
1B-8	108262	PH MNT CABLE ASM MED	54" LONG (MEDIUM)
1C-8	108263	PH MNT CABLE ASM LONG	57" LONG (LONG)

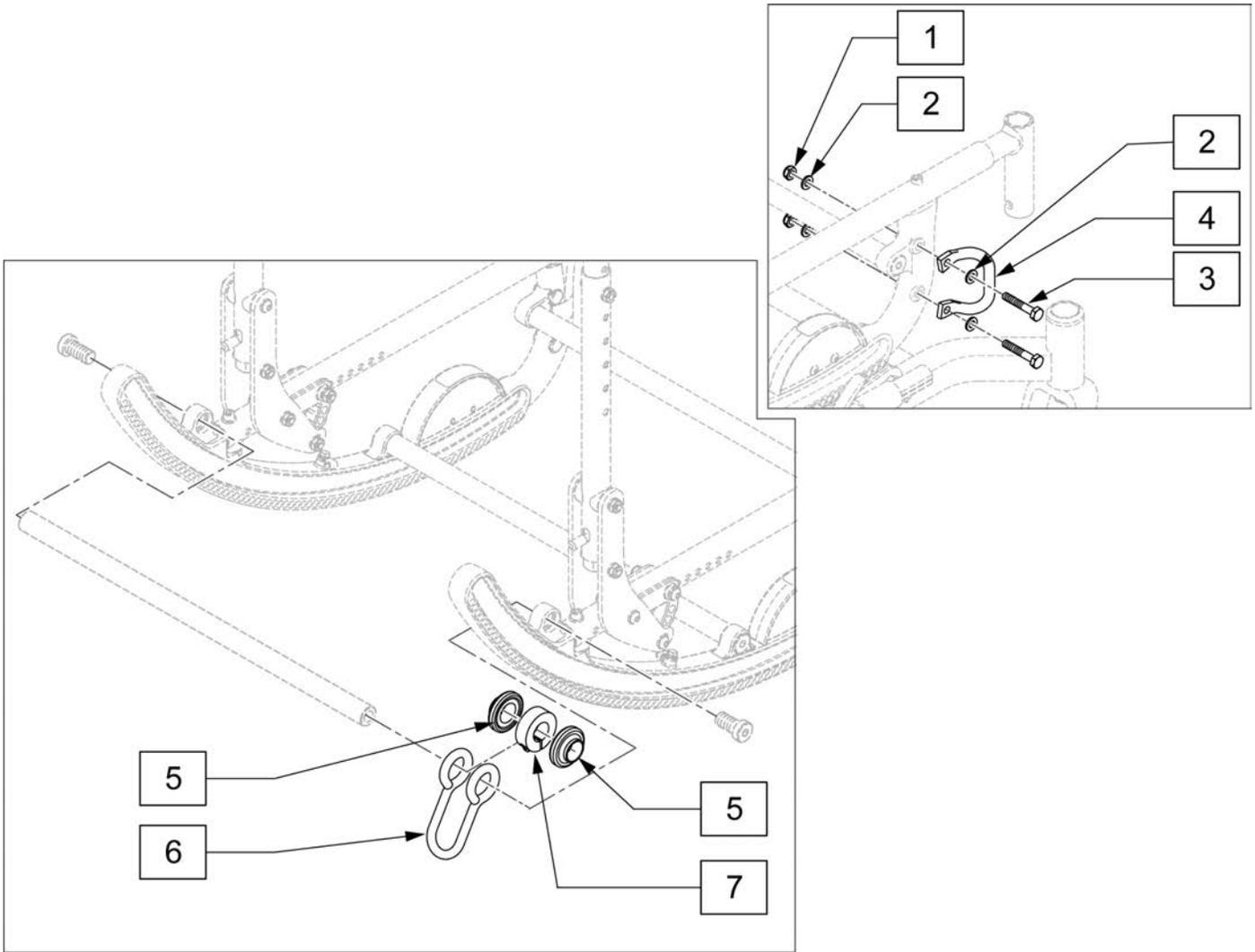
NOTE: FITS QUICKIE IRIS CHAIRS W/ SERIAL NUMBERS PREFIX IRS OR IRSE ONLY.



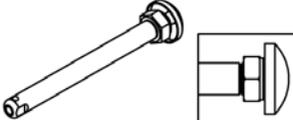
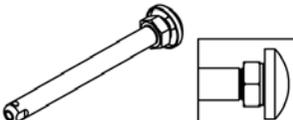
QUICKIE SR45
TILT CABLE REFERENCE GUIDE

Seat Width	Backrest Type									
	Fixed Height			Height Adjustable				Recline		
	Low	Med	Tall	Standard		Tall		Med	Tall	
14	Short	Medium	Long	Long			XL		Medium	Long
15										
16				XL						
17							2XL			
18					2XL					
19							3XL			
20										

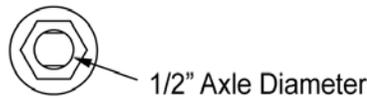
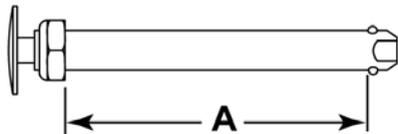
Pos.	Item Number	Description	Remarks
2,3	580109	PLUNGER PIN LEVER ASSM	
4	281120	10/32 x 5/8 PAN HD PHIL	
5A	108134	CLIP CABLE 1" (10)	Pack of 10 - used on lower backrest tube
5B	108135	CLIP CABLE 7/8" (10)	Pack of 10 - used on upper backrest tube
6	500698	PLATE PLUNGER ROLLER	
7	106945	WASHER FLAT SAE 1/4 ROHS	
8	106932	NUT NYLOCK 1/4 -20 ROHS	
1A-8	108269	HGT ADJ MNT CABLE ASM LNG	57" LONG (LONG)
1B-8	108270	HGT ADJ MNT CABLE ASM XL	60" LONG (X-LONG)
1C-8	108271	HGT ADJ MNT CABLE ASM 2XL	63" LONG (2XL-LONG)
1D-8	108272	HGT ADJ MNT CABLE ASM 3XL	66" LONG (3XL-LONG)



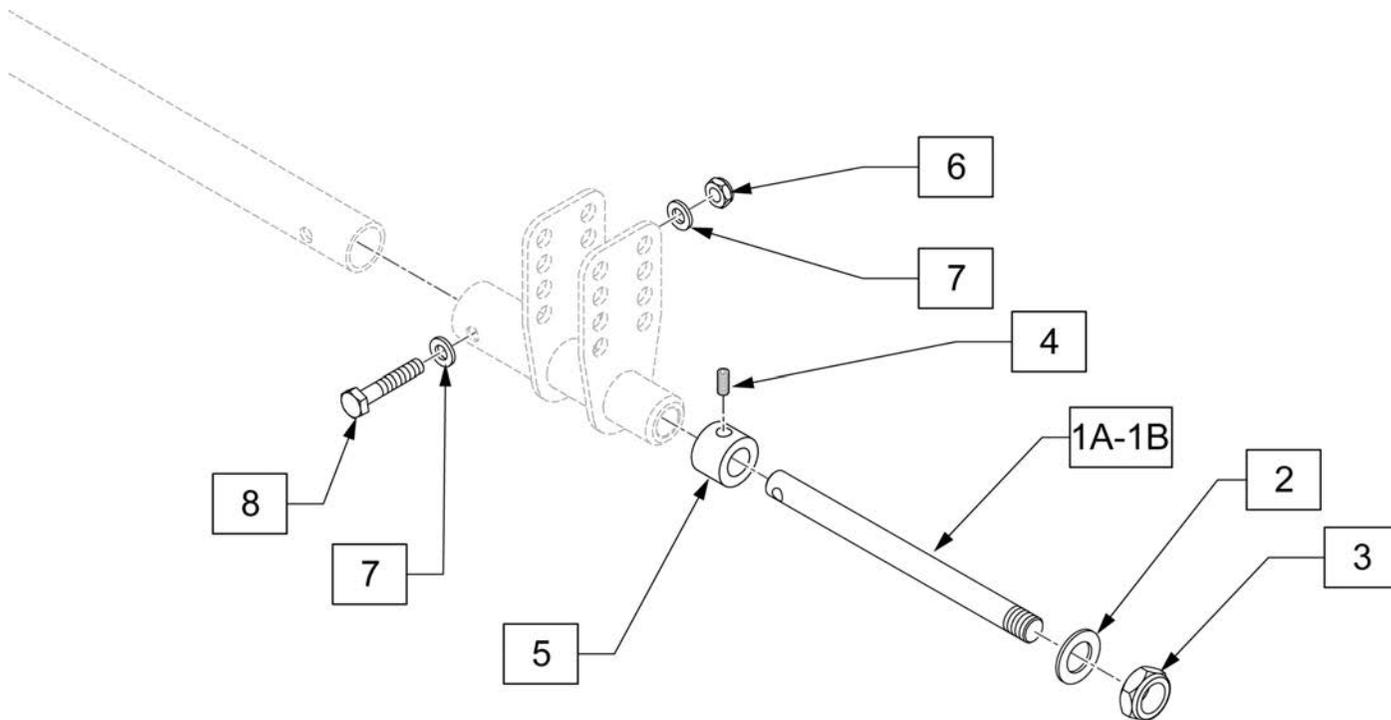
Pos.	Item Number	Description
1	106935	NUT NYLOCK THIN 1/4-28 ROHS
2	106943	WASHER FLAT AN 1/4 ROHS
3	106972	HHCS 1/4-28 X 1-1/2 ROHS
1-7	119875	SR45 TRANSIT KIT

Wheel Type	Axle Type		Axle P/N	Spacer P/N
12" & 16" Mag Wheels	Quick Release	1A 	102063 A=4 1/8	N/A
20" - 24" Mag Wheels	Quick Release	1B 	102065 "A" = 4 3/4	2  920117

Quick Release Measuring Guide

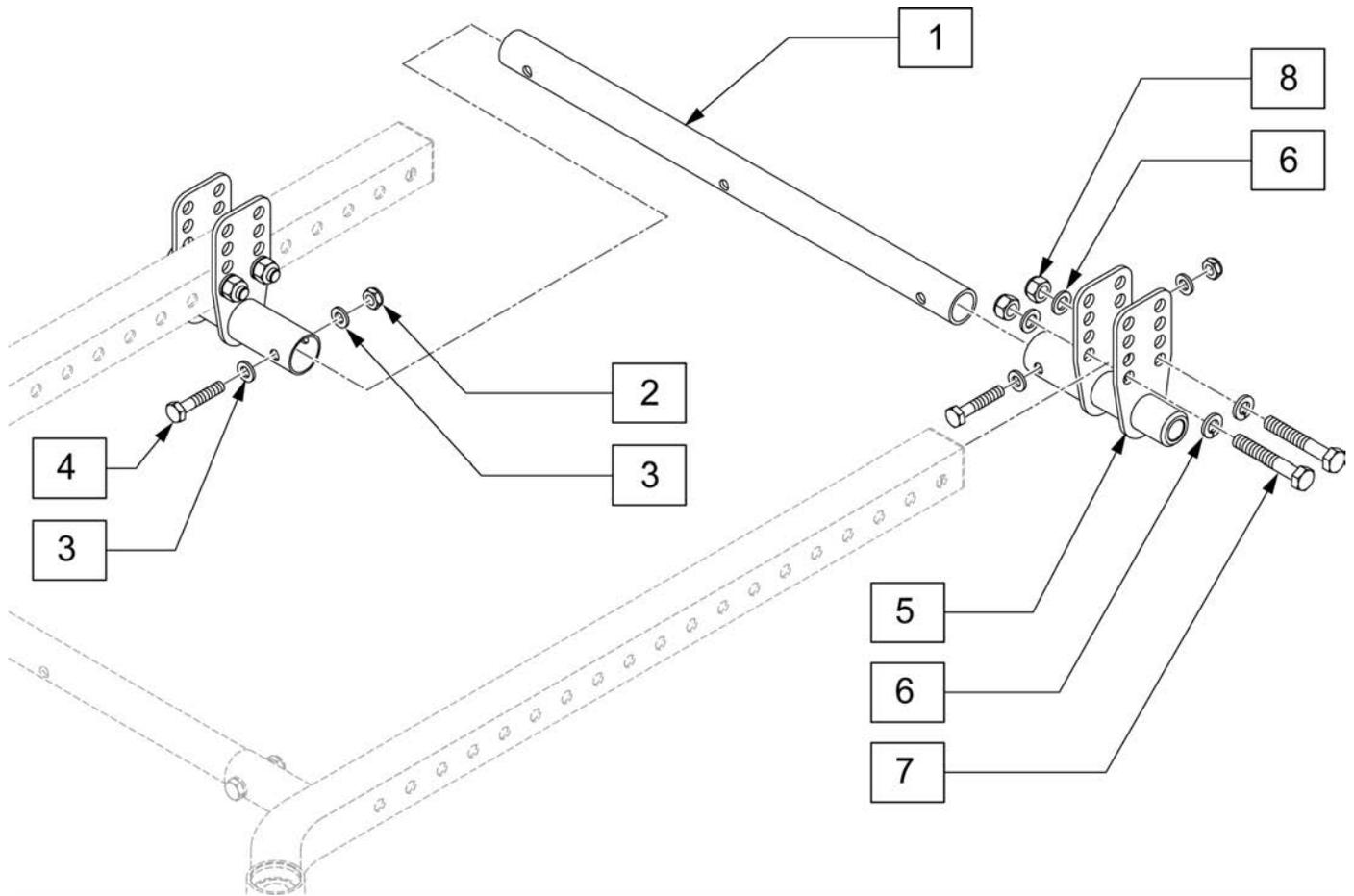


Pos.	Item Number	Description
1A	102063	QR AXLE MAG W/M-12 NUT
1B	102065	QR AXLE W/M12 NUT
2	920117	MAG SPACER 6S W/SET SCREW

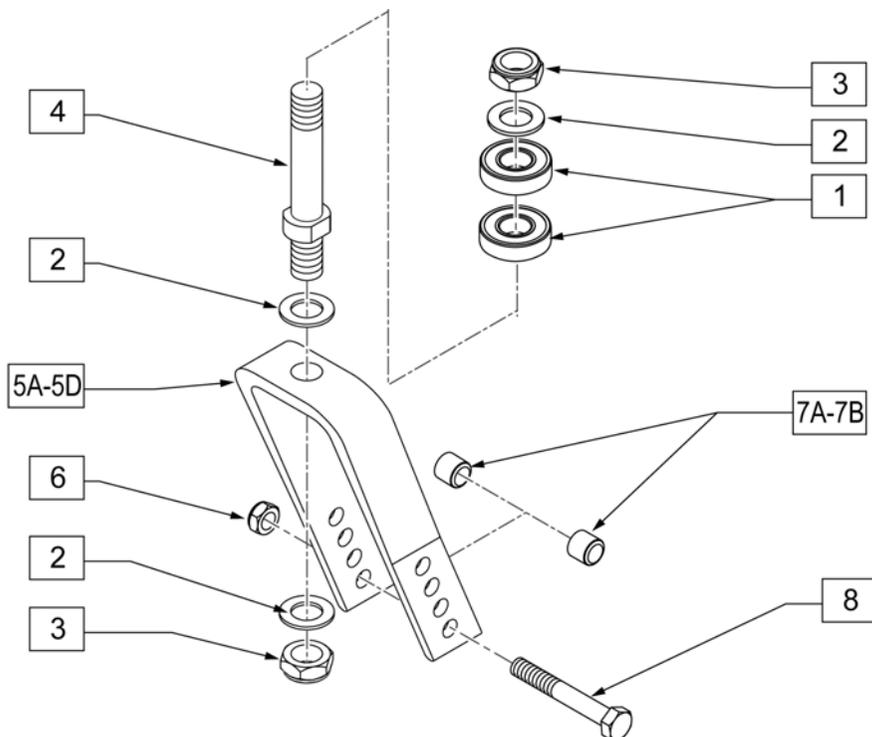


Pos.	Item Number	Description	Remarks
2	106949	WASHER FLAT AN 1/2 ROHS	
3	106940	NUT NYLOCK THIN 1/2-20 ROHS	
4,5	920117	MAG SPACER 6S W/SET SCREW	Used w/20 -24" wheels
6	106935	NUT NYLOCK THIN 1/4-28 ROHS	
7	106943	WASHER FLAT AN 1/4 ROHS	
8	106971	HHCS 1/4-28 X 1-3/8 ROHS	
1A-3,6-8	119556	THREADED AXLE KIT SHORT	Used w/12-16" wheels
1B-8	119555	THREADED AXLE KIT LONG	Used w/20-24" wheels

AXLE BRACKETS

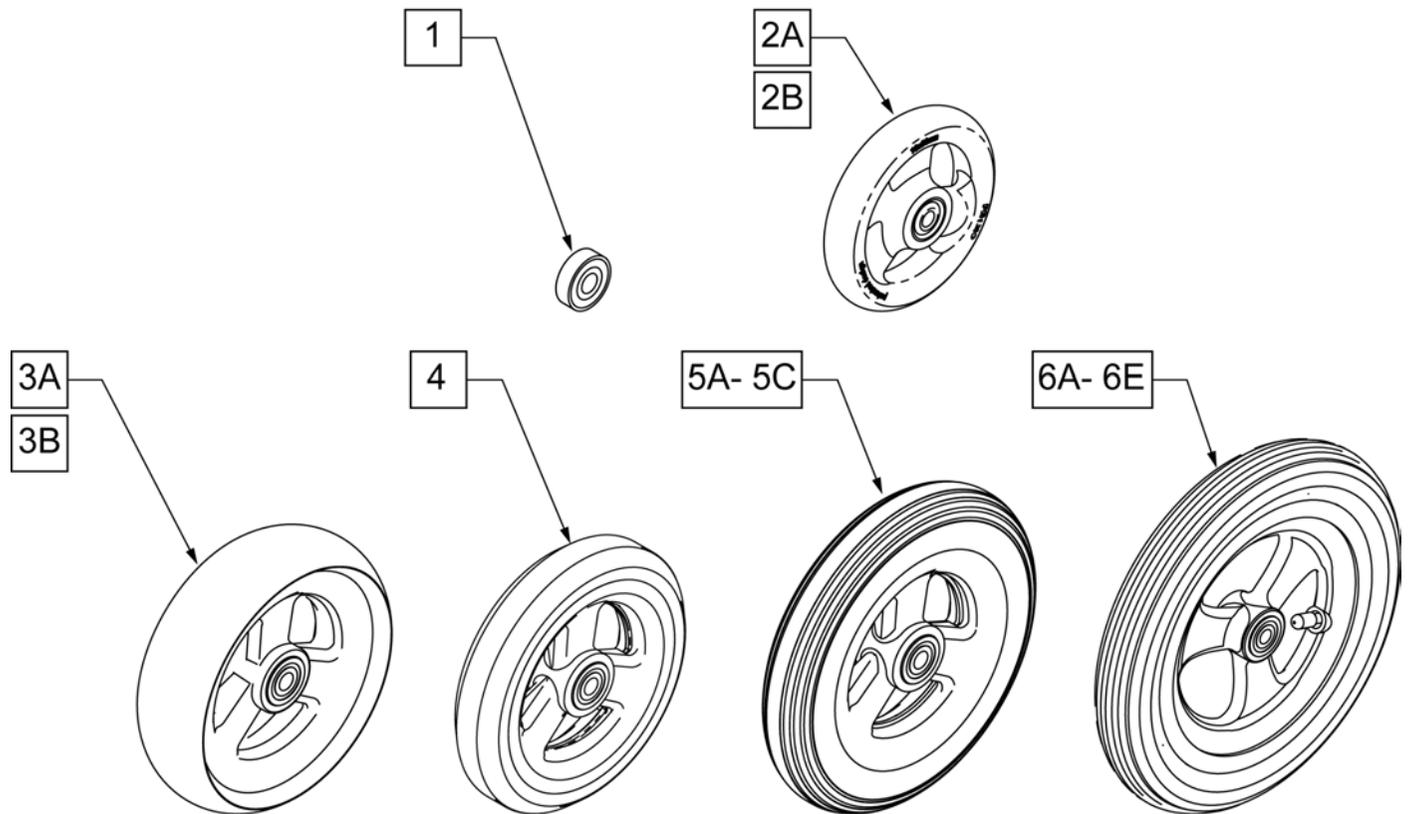


Pos.	Item Number	Description
2	106935	NUT NYLOCK THIN 1/4-28 ROHS
3	106943	WASHER FLAT AN 1/4 ROHS
4	106971	HHCS 1/4-28 X 1-3/8 ROHS
6	106946	WASHER FLAT AN 5/16 ROHS
7	106985	HHCS 5/16-24 X 2 ROHS
8	106938	NUT NYLOCK 5/16-24 ROHS
1A-4	119548	STRUT TUBE W/HARDWARE 14W
1B-4	119549	STRUT TUBE W/HARDWARE 15W
1C-4	119550	STRUT TUBE W/HARDWARE 16W
1D-4	119551	STRUT TUBE W/HARDWARE 17W
1E-4	119552	STRUT TUBE W/HARDWARE 18W
1F-4	119553	STRUT TUBE W/HARDWARE 19W
1G-4	119554	STRUT TUBE W/HARDWARE 20W
2-8	119473	AXLE PLATE W/HARDWARE

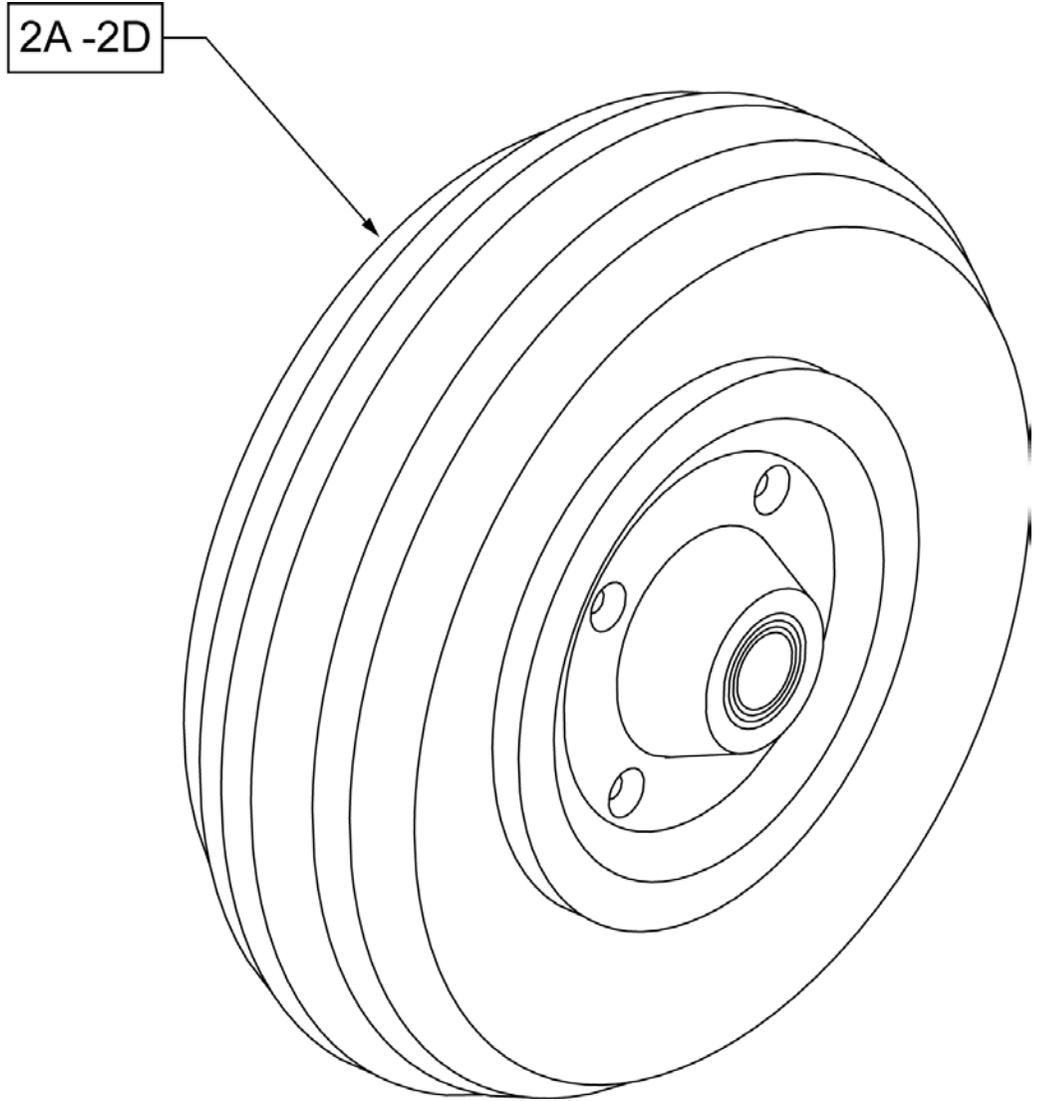
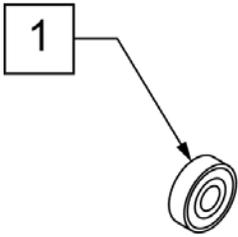


Pos.	Item Number	Description	Remarks
1	349500	1 1/8 x 1/2 BEARING	
2	106949	WASHER FLAT AN 1/2 ROHS	
3	106940	NUT NYLOCK THIN 1/2-20 ROHS	
4	481063	CASTER STEM STD	
6	106939	NUT NYLOCK THIN 5/16 -24 ROHS	
7A	481113	SPACER 5/16 x 0.380	Used w/ 3", 6" & 7" forks
7B	106946	WASHER FLAT AN 5/16 ROHS	Used w/ 8" fork
8	106987	HHCS 5/16 -24 x 2 1/2 ROHS	
2-5A,6,7A,8	119478	CASTER FORK AND STEM 3"	
2-5B,6,7A,8	119479	CASTER FORK AND STEM 6"	
2-5C,6,7A,8	119480	CASTER FORK AND STEM 7"	
2-5D,6,7B,8	119481	CASTER FORK AND STEM 8" X 2"	
2-5B,6,7A,8	109335	FORK CSTR 5 1/4" REG STEM	

NOTE: 7" AND 8" CASTERS ARE NOT AVAILABLE ON THE Q2 LITE.

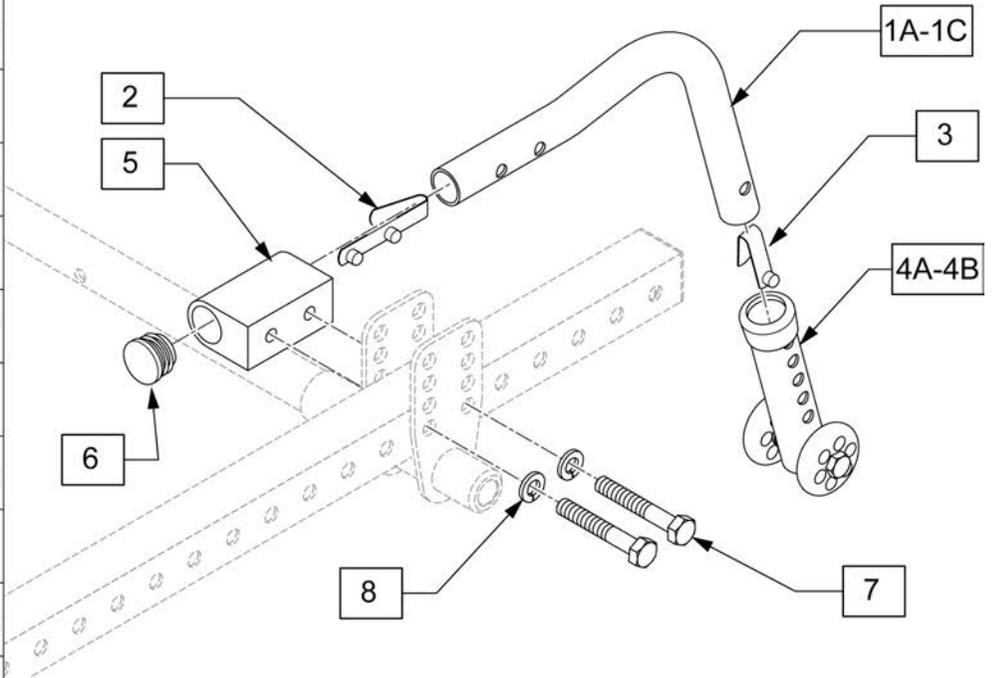


Pos.	Item Number	Description	Remarks
1	349502	7/8"x 5/16" BEARING	
2A	101957	4"X1-1/4 POLY 3 SPOKE CSTR	4" X 1.25 SEMI-PNEUMATIC
2B	101098	CASTER 4" PLASTIC/POLY W/BRG	4" LOW PROFILE POLY
3A	101259	5"X1-1/2" POLY 3 SPOKE CSTR	5" x 1.5" SEMI-PNEUMATIC
3B	101255	6"X1-1/2" POLY 3 SPOKE CSTR	6" x 1.5" SEMI-PNEUMATIC
4	101254	5" LOW POLY 3 SPOKE CASTER	5" LOW PROFILE POLY
5A	101256	6" SEMI PNEU 3 SPOKE CASTER	6" POLY
5B	101257	6" PNEUMATIC 3 SPOKE CASTER	6" PNEUMATIC
5C	383245	6" PNEUMATIC TIRE & TUBE	
6A	400212	CASTER 8" PNEU 3 SPK ASSM	8" PNEUMATIC
6B	400213	CASTER 8" POLY 3 SPK ASSM	8" POLY
6C	400214	CASTER 8" LOW POLY 3 SPK ASSM	7" x LOW PROFILE POLY
6D	383255	8" PNEUMATIC TIRE & TUBE	
6E	400215	CASTER 8" WIDE POLY 3 SPK ASSM	8" x 1.5" LOW POLY



Pos.	Item Number	Description	Remarks
1	349502	7/8"x 5/16" BEARING	
2A	400700	8" X 2" CMPST W/PNEU & BEARING	8" x 2" PNEUMATIC
2B	400702	8" X 2" CMPST W/PNEU INSRT&BRG	8" x 2" PNEUMATIC W/ INSERT
2C	384700	TIRE PNEUMATIC 8" x 2"	
2D	384730	INNER TUBE CASTER 8" x 2"	

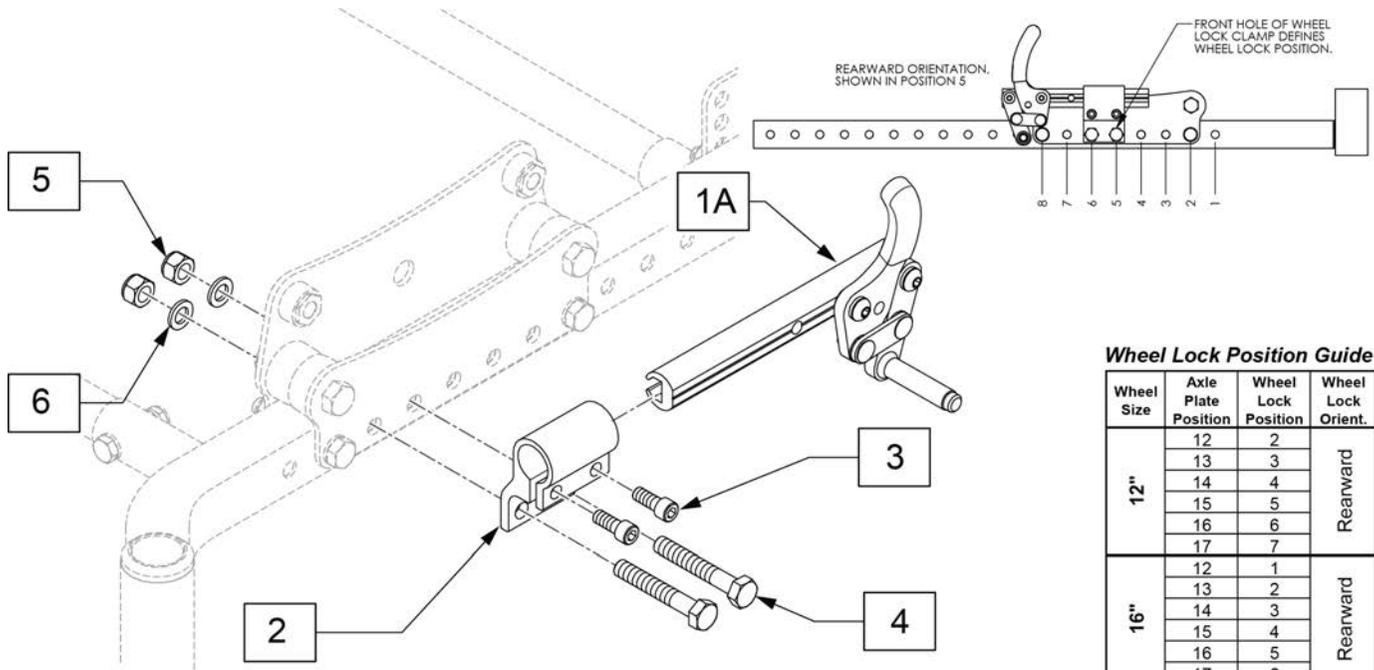
Wheel Size	Axle Plate Orientation	Anti-Tip Assembly	Side
12"	Down	120061	Right
		120062	Left
16"	Up	882904	Right
		882905	Left
	Down	120063	Right
		120064	Left
20"	Up	120065	Right
		120066	Left
	Down	120067	Right
		120068	Left
22"	Up	120069	Right
		120070	Left
24"	Up	120071	Right
		120072	Left



Pos.	Item Number	Description	Remarks
2	301109	SNAP BUTTON DUAL ONE SIDE	
3	301100	SNAP BUTTON 1/4" SINGLE	
4A	881512	ANTI-TIP SLEEVE W/ WHEELS BLK 4 H	
4B	104157	SHORT	
4C	104639	MEND	
4D	104640	LONG	
6	560735	.875 ROUND TUBE PLUG	
7	106985	HHCS 5/16-24 X 2 ROHS	
8	106951	WASHER SPLIT LOCK 5/16 ROHS	
1C-4B	120061	ANTI TIP X-SML SHORT ASSM R	Right
1C-4B	120062	ANTI TIP KIDS 4H ASSM L	Left
1A-4A	882904	ANTI-TIP ASSM KIDZ R BLK	Right
1A-4A	882905	ANTI-TIP ASSM KIDZ L BLK	Left
1B-4C	120063	ANTI TIP REG MED ASSM R	Right
1B-4C	120064	ANTI TIP REG MED ASSM L	Left
1D-4C	120065	ANTI TIP SMALL MED ASSM R	Right
1D-4C	120066	ANTI TIP SMALL MED ASSM L	Left
1D-4D	120067	ANTI TIP SMALL LNG ASSM R	Right

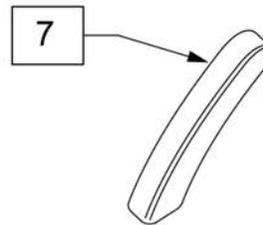
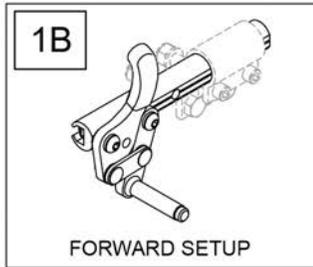
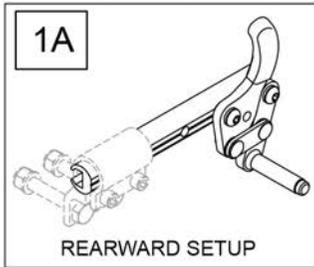
Pos.	Item Number	Description	Remarks
1E-4D	120068	ANTI TIP SMALL LNG ASSM L	Left
1E-4C	120069	ANTI TIP MED MED ASSM R	Right
1E-4C	120070	ANTI TIP MED MED ASSM L	Left
1F-4C	120071	ANTI TIP LRG MED ASSM R	Right
1F-4C	120072	ANTI TIP LRG MED ASSM L	Left
5-8	120073	ANTI TIP REC ASSEMBLY EA	

WHEEL LOCKS

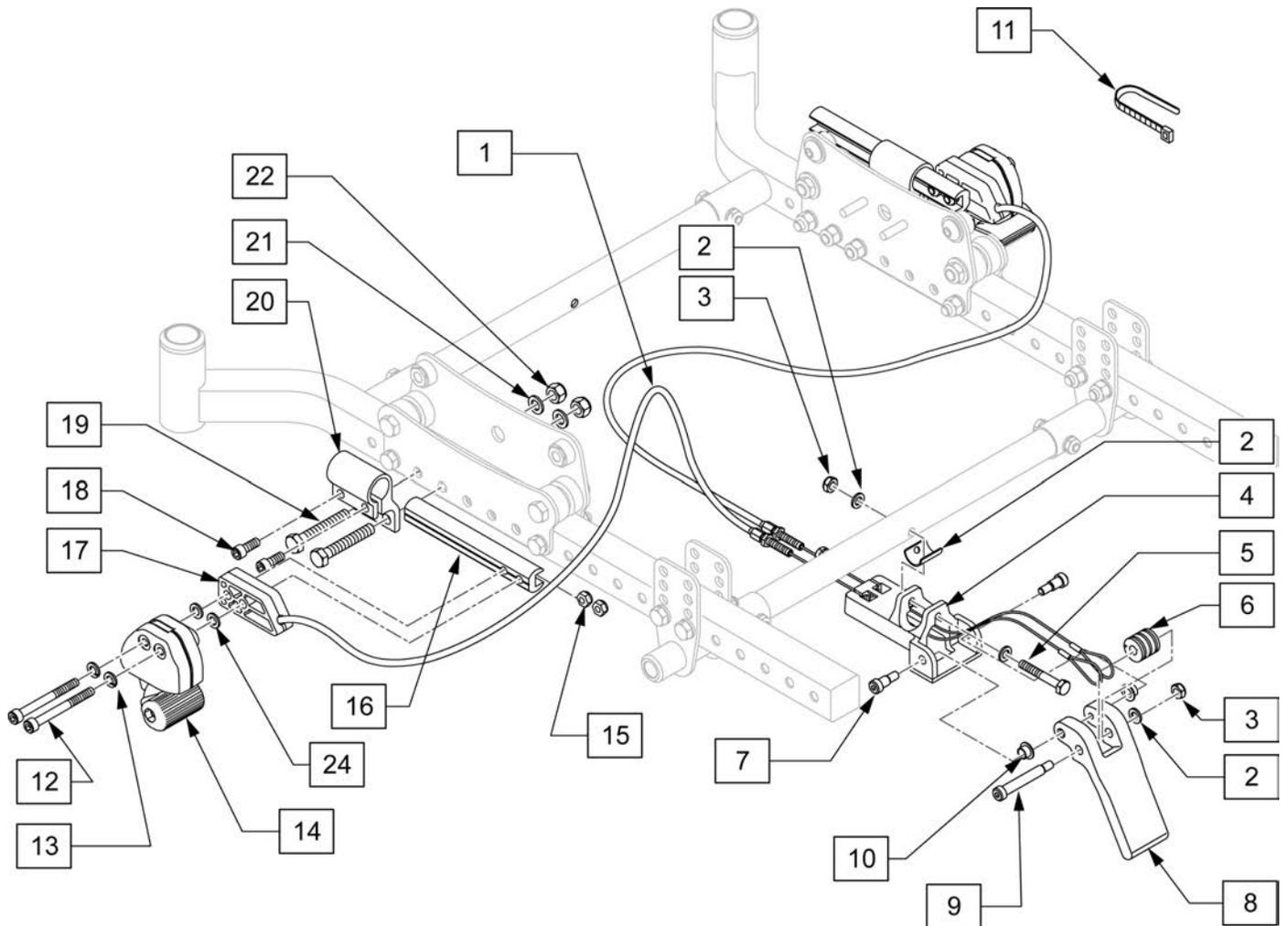


Wheel Lock Position Guide

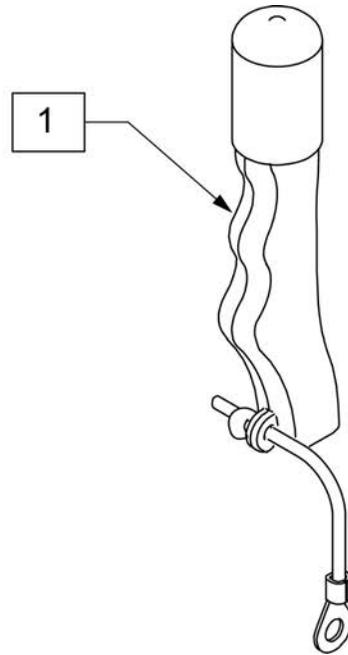
Wheel Size	Axle Plate Position	Wheel Lock Position	Wheel Lock Orient.
12"	12	2	Rearward
	13	3	
	14	4	
	15	5	
	16	6	
16"	12	1	Rearward
	13	2	
	14	3	
	15	4	
	16	5	
20"	12	3	Forward
	13	4	
	14	5	
	15	6	
	16	7	
22"	12	2	Forward
	13	3	
	14	4	
	15	5	
	16	6	
24"	12	2	Forward
	13	3	
	14	4	
	15	5	
	16	6	



Pos.	Item Number	Description	Remarks
1A	104216-003	WHEEL LOCK PUSH R REV SHT	
1A	104216-004	WHEEL LOCK PUSH L REV SHT	
1B	104216-001	WHEEL LOCK PUSH R FWD SHT	
1B	104216-002	WHEEL LOCK PUSH L FWD SHT	
3	107348	SHCS 1/4-28 X 5/8 PL ROHS	
4	106985	HHCS 5/16-24 X 2 ROHS	
5	106938	NUT NYLOCK 5/16-24 ROHS	
6	106946	WASHER FLAT AN 5/16 ROHS	
2-6	119562	WHEEL LOCK CLAMP W/HARDWARE	TJ
7	104141	COVER CURVED WHEEL LOCK VINYL	



Pos.	Item Number	Description
1	342016	ATTENDANT WHEEL LOCK CABLE ASSM SHORT
2	106943	WASHER FLAT AN 1/4 ROHS
3	106932	NUT NYLOCK 1/4-20 ROHS
5	106992	HHCS 1/4 -20 x 2 HEX C/S
6	506185	BEARING ATTENDANT WHEEL LOCK CABLE
7	281048	SHOULDER SCREW .312 DIA x .375 LONG
9	281041	SHOULDER SCREW .312 DIA x 1.75 LONG
10	481353	SPACER, BEARING
11	560410	ZIP TIE BLACK
12	103190-013	SHCS M6 x 1 x 60 PART NP
13	262133	WASHER LOCK M6
17	506184	SPACER ATTENDANT WHEEL LOCK
18	107348	SHCS 1/4-28 X 5/8 PL ROHS
19	106985	HHCS 5/16-24 X 2 ROHS
21	106946	WASHER FLAT AN 5/16 ROHS
22	106938	NUT NYLOCK 5/16-24 ROHS
23	050535	SPACER TUBE ATTENDANT WHLLCK
2-10,23	119472	ATTENDANT WHEEL LOCK PEDAL KIT
12-15	119520	REMOTE LOCK KIT PAIR
19-22	119562	WHEEL LOCK CLAMP W/HARDWARE
24	107383	WASHER FLAT M6 ROHS

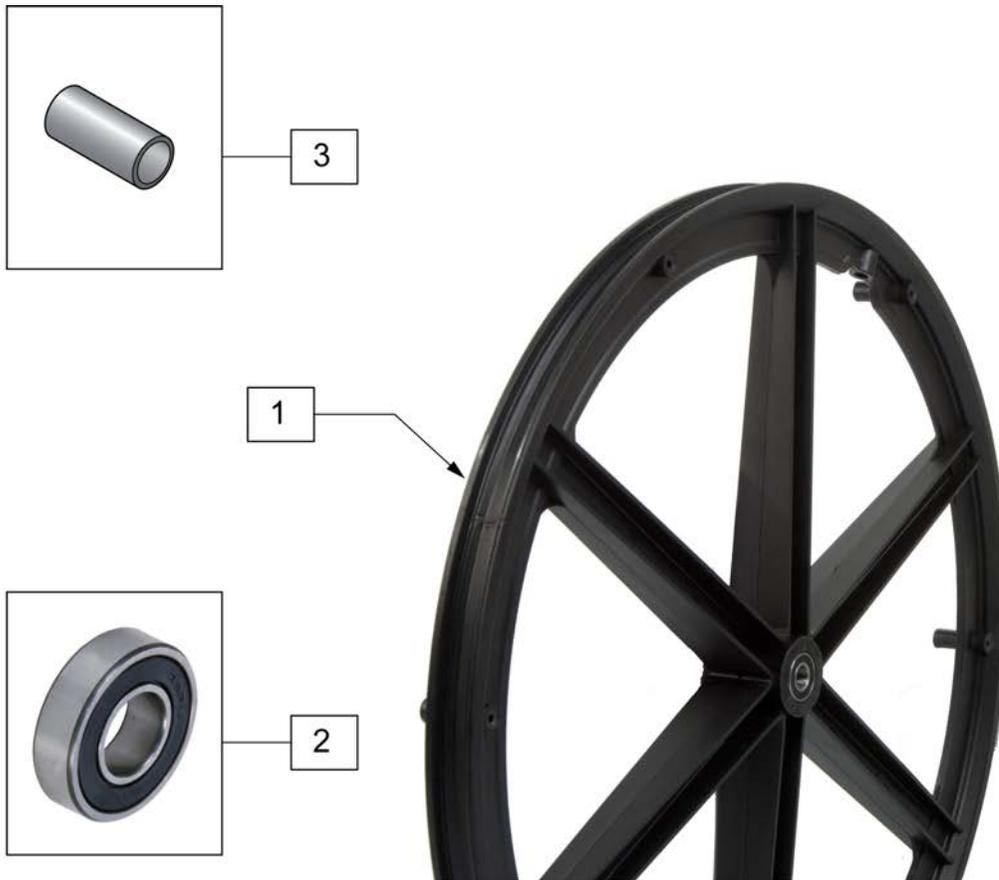


Pos.	Item Number	Description
1	119563	WHEEL LOCK EXTENSION ASSY (PAIR)

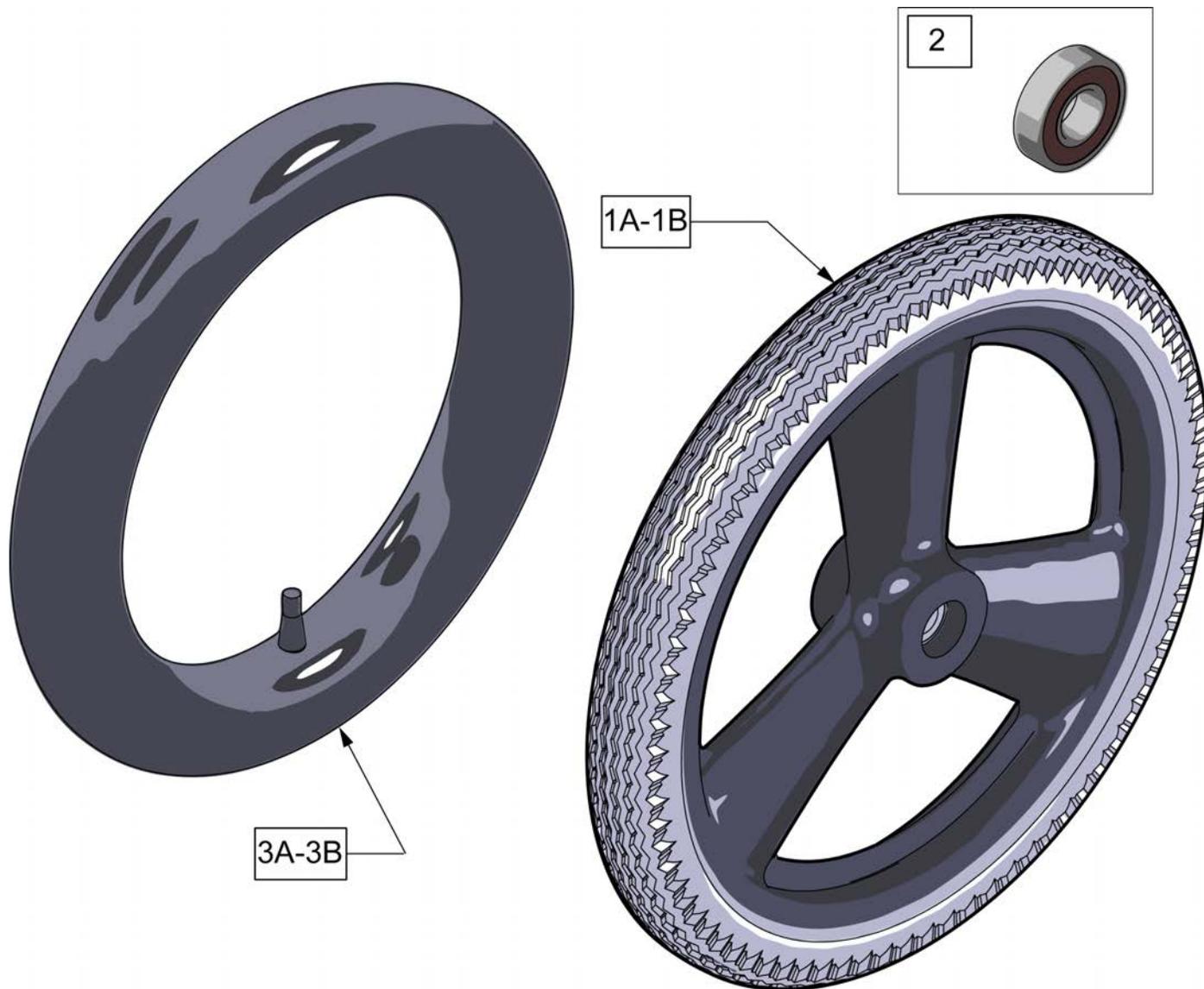
NOTE: THIS WHEEL UTILIZES SCREW MOUNT HANDRIMS - THE HANDRIM HAS A THREADED HOLE THAT MOUNTS THE HANDRIM TO THE WHEEL THROUGH A SPACER AND FASTNER.

NOTE: THIS WHEEL UTILIZES SCREW MOUNT HANDRIMS - THE HANDRIM HAS A THREADED HOLE THAT MOUNTS THE HANDRIM TO THE WHEEL THROUGH A SPACER AND FASTNER.

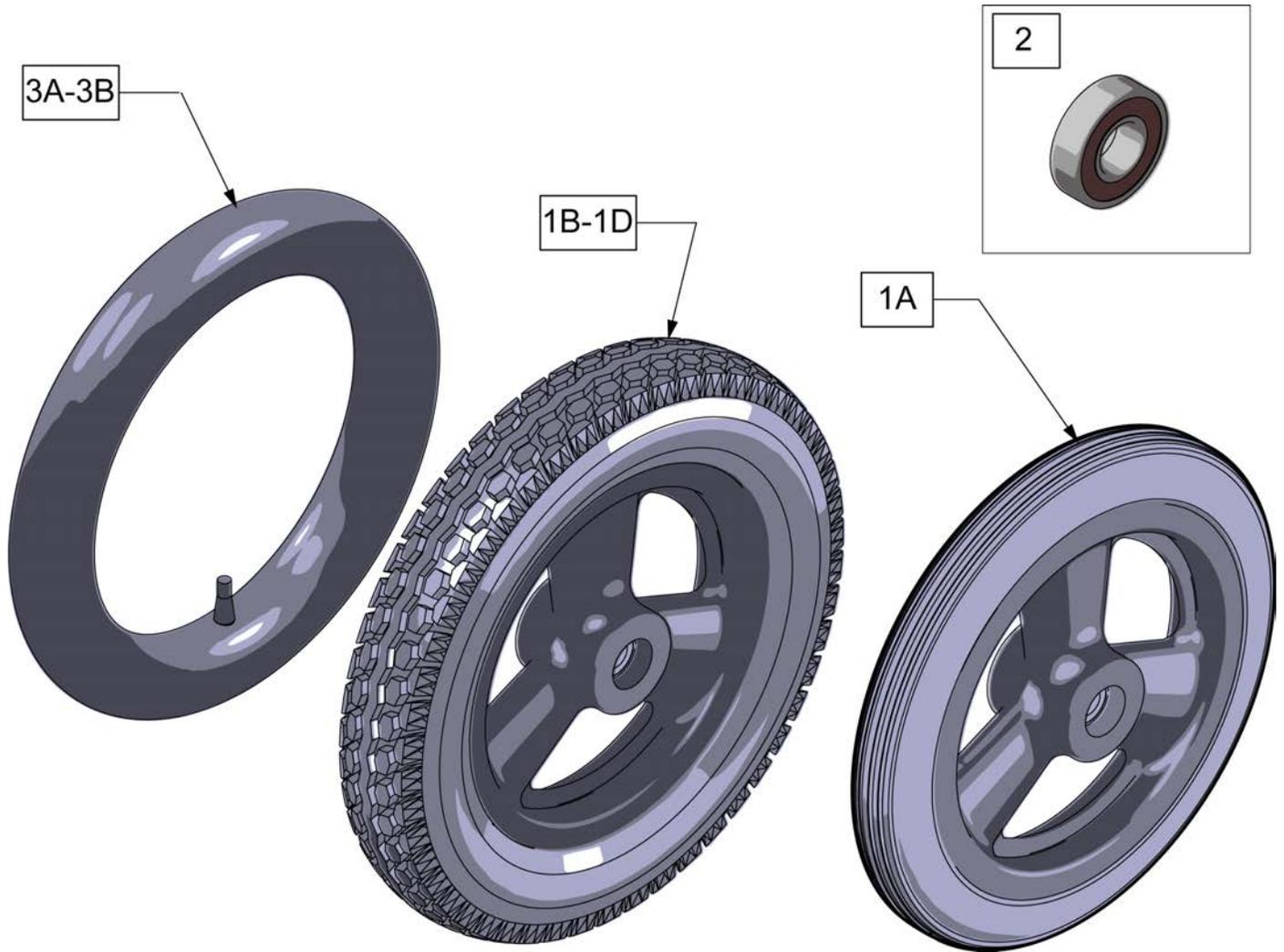
NOTE: IF MAG WHEEL ASSEMBLY WAS ORDER WITH OUT HANDRIM AND A HANDRIM IS ADDED TO THE WHEEL QTY 6 OF 561037 AND 281175 MUST BE ORDERED TO PROPERLY MOUNT THE HANDRIM.



Pos.	Item Number	Description	Remarks
1-3	401094	20" MAG W/BRNG 6 SPOKE	20"
1-3	401093	22" MAG W/BRNG 6 SPOKE	22"(501mm)
1-3	401092	24" MAG W/BRNG 6 SPOKE	24"(540mm)
2	349500	1 1/8 X 1/2 BEARING	
3	521564	MAG BEARING SPACER	



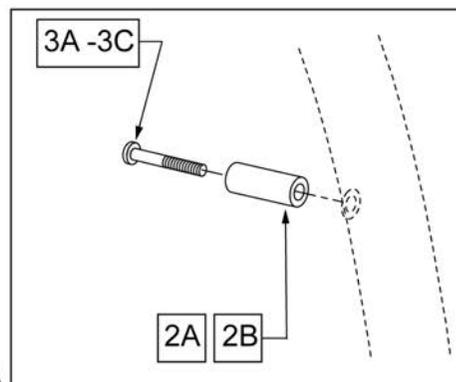
Pos.	Item Number	Description	Remarks
1A	101667	16 IN MAG PNEU 3 SPOKE	
1B	101668	16 IN MAG PNEU W/INSERT	
1C	385237	16" X 1.75" PNEU TIRE	Tire Only
2	349500	1 1/8 X 1/2 BEARING	
3A	384738	16" X 1.75" INNER TUBE	
3B	102973-001	16IN AIRLESS INSERT	



Pos.	Item Number	Description	Remarks
1A	101466	12 IN MAG POLY TIRE 3 SPOKE	
1B	101661	12" MAG PNEU 3 SPOKE	
1C	101662	12" MAG PNEU INSRT 3 SPK	
1D	384706	TIRE PNEU 12-1/2" X 2-1/4"	Tire only
2	349500	1 1/8 X 1/2 BEARING	
3A	384736	INNER TUBE 12-1/2" X 2-1/4"	
3B	102972-001	12 1/2 IN AIRLESS INSERT	



Pos.	Item Number	Description	Remarks
>>>>	>>>>>>>>	SPOKE & LITE SPOKE	>>>>
1 -4	425933	20" HR 6SMT PLST W/HDWR	20" SPOKE
1 -4	425943	22" HR 6SMT PLST W/HDWR	22" (501) SPOKE
1 -4	426004	24" HR 6SMT PLST W/HDWR	24" (540) SPOKE
>>>>	>>>>>>>>	MAG	>>>>
1 -4	425935	20" HR 6SMT 6MAG PLST W/HDWR	20" MAG
1 -4	425953	22" HR 6SMT 6MAG PLST W/HDWR	22" (501) MAG
1 -4	426013	24" HR 6SMT 6MAG PLST W/HDWR	24" (540) MAG
>>>>	>>>>>>>>	M6 SPOKE	>>>>
1 -4	425953	22" HR 6SMT 6 MAG PLST W/ HDWR	24" (540) M6 SPOKE
2	281170	10 -32 x 1 5/8 PAN PHIL SS	SPOKE
3	561036	HANDRIM SPACER REG	SPOKE
4	281175	10 -32 x 2 1/8 PAN PHIL SS	MAG



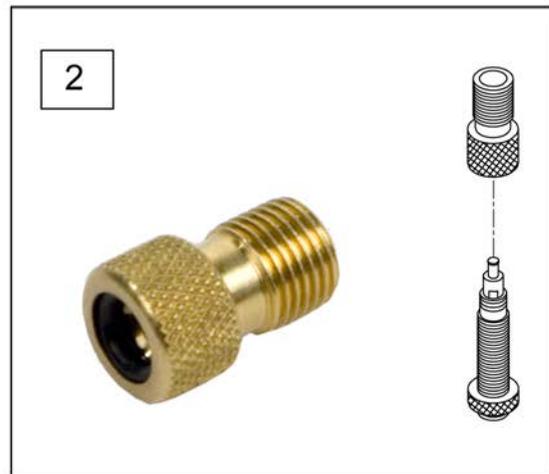
Pos.	Item Number	Description	Remarks
>>>>>	>>>>>>>>>>	LITE SPOKE	>>>>>
1	107172	HANDRIM 20	20" LITE SPOKE
1	107173	HANDRIM 22	22" (501) LITE SPOKE
1	107174	HANDRIM 24	24" (540) LITE SPOKE
1	107175	HANDRIM 25	25" (559) LITE SPOKE
1	107176	HANDRIM 26	26" (590) LITE SPOKE
2A	107267	HAND RIM SPACER REG THIN	LITE SPOKE
3A	108256	M5 X 0.8 X 40 PHIL BLK ROHS	LITE SPOKE
>>>>>	>>>>>>>>>>	SPOKE	>>>>>
1,2B,3B	425931	20" HR 6SMT W/HDWR	20" SPOKE
1,2B,3B	425941	22" HR 6SMT W/HDWR	22" (501) SPOKE
1,2B,3B	426000	24" HR 6SMT W/ HDWR	24" (540) SPOKE
2B	561036	HANDRIM SPACER (REG)	SPOKE
3B	281170	10-32 X 1 5/8 PAN PHIL SS	SPOKE
>>>>>	>>>>>>>>>>	MAG	>>>>>
1,3C	425934	20" HR 6SMT 6MAG W/HDWR	20" MAG
1,3C	425951	22" HR 6SMT 6MAG W/HDWR	22" (501) MAG
1,3C	426009	24" HR 6SMT 6MAG W/HDWR	24" (540) MAG
3C	281175	10-32 X 2 1/8 PAN PHIL SS	MAG



Pos.	Item Number	Description	Remarks
1	384706	TIRE PNEU 12-1/2" X 2-1/4"	12-1/2" X 2-1/4"
1	385225	TIRE PNEUMATIC 18"	18" x 1 3/8
1	385250	20" PNEUMATIC TIRE	20" x 1 3/8
1	385275	22" PNEUMATIC TIRE	22" x 1 3/8 (501mm)
1	385300	24" PNEUMATIC TIRE	24" x 1 3/8 (540mm)
1	385325	26" PNEUMATIC TIRE	26" x 1 3/8 (590mm)
1	384614	24" x 2.125 PNEUMATIC TIRE	24"x2 1/8 (540mm) used w/ M6

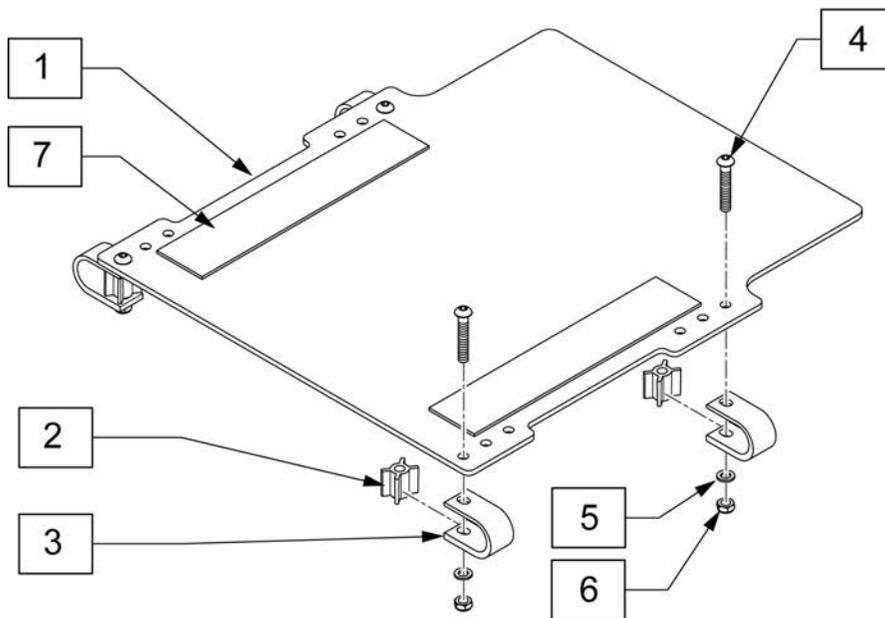


Pos.	Item Number	Description	Remarks
1	386232	20" POLY TIRE STD	20"
1	386242	22" POLY TIRE STD	22" (501mm)
1	386252	24" POLY TIRE STD	24" (540mm)

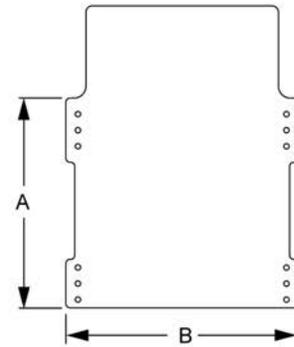


Pos.	Item Number	Description	Remarks
1A	382305	22" X 1" TUBE PRESTA VALVE	
1A	382330	24" TUBE PRESTA VALVE (540MM)	
1A	384545	QP 24" HT INNER TUBE (559MM)	
1A	382355	26" TUBE PRESTA VALVE (590MM)	
1A	384550	QP 26" HT INNER TUBE (700C)	
1B	384736	INNER TUBE 12-1/2" X 2-1/4"	
1B	384738	16" X 1.75" INNER TUBE	
1B	382255	TUBE 18" TIRE	18" X 1-3/4" TUBE
1B	382275	20" TUBE	20" 1-3/8" TUBE
1B	382300	22" TUBE	22" X 1-3/8" TUBE
1B	382336	TUBE PRIMO 24" 25-540 SV	24" X 1" TUBE
1B	382325	24 X 1.3/8IN TUBE REG	
1B	382334	TUBE INLINE 24 X 1.75	
1B	384551	26" X 1" TUBE SCHRADER	
1B	382350	26" TUBE	26" X 1-3/8" TUBE
1B	382361	TUBE 26 X 1.5/1.95/ S/V	
1B	382365	26 X 1.25/1.5 TUBE SHRADER	
1B	382375	24" x 2.125 TUBE	
1C	102972-001	12 1/2 IN AIRLESS INSERT	12-1/2" X 2-1/4"
1C	102973-001	16IN AIRLESS INSERT	16" X 1-3/4"
1C	102973-002	18IN AIRLESS INSERT	18" X 1-3/4"
1C	102973-003	20IN AIRLESS INSERT	20" X 1-3/8"

Pos.	Item Number	Description	Remarks
1C	102972-002	AIRLESS INSERT 20 X 2-1/8 P3	
1C	102973-004	22IN AIRLESS INSERT	22" X 1-3/8"
1C	102973-005	24IN AIRLESS INSERT	24" X 1-3/8"
1C	102972-003	AIRLESS INSERT 24 X 2-1/8	
1C	108259	26" AIRLESS INSERT	26" X 1-3/8"
2	381230	VALVE ADAPTER PRESTA	



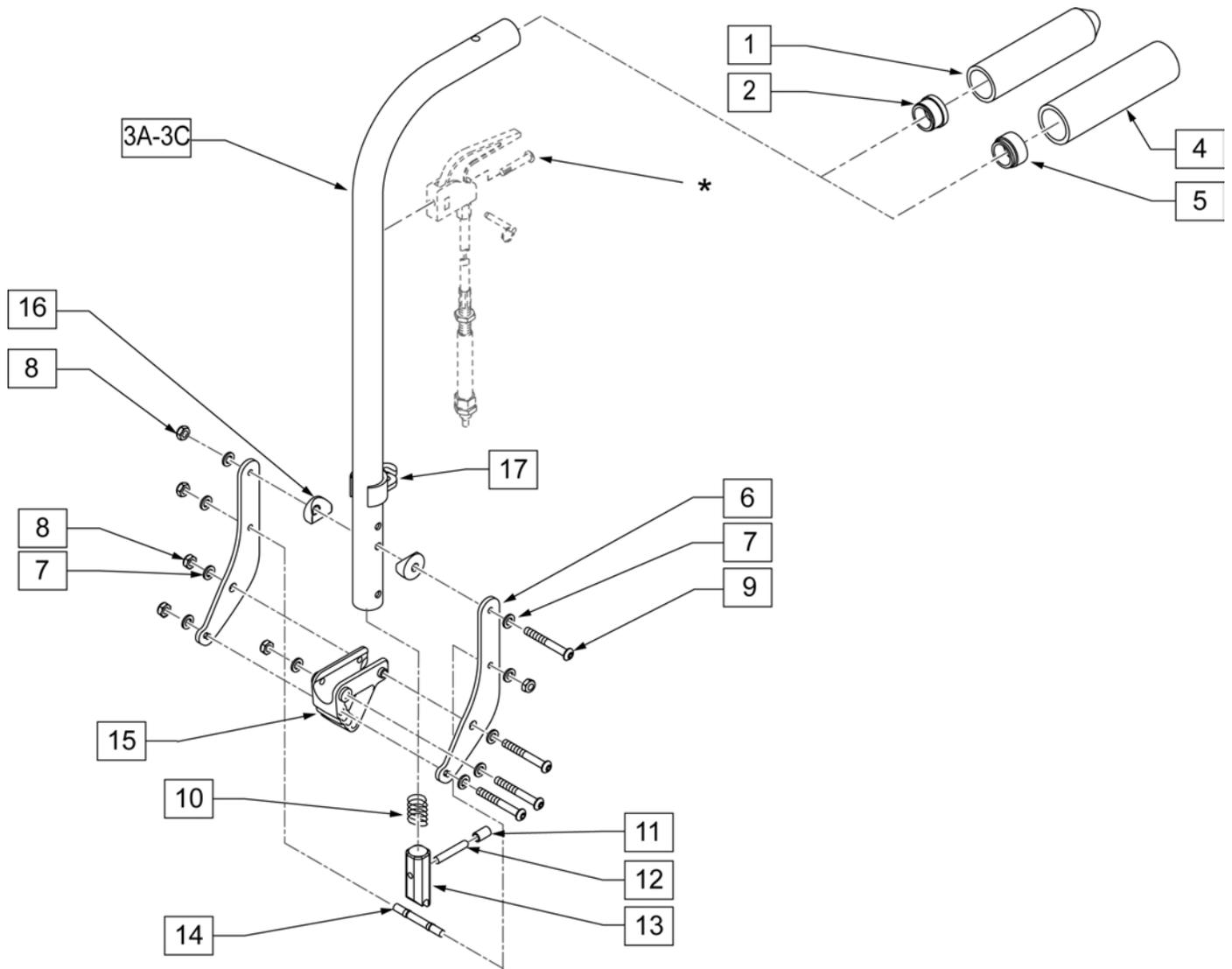
MEASURING GUIDE



PART NO.	DESCRIPTION	DIM A	DIM B
119531	SEAT PAN SHT 14W	13 3/4"	12 1/4"
119532	SEAT PAN SHT 15W	13 3/4"	13 1/2"
119533	SEAT PAN SHT 16W	13 3/4"	14 1/2"
119534	SEAT PAN SHT 17W	13 3/4"	15 1/2"
119535	SEAT PAN SHT 18W	13 3/4"	16 1/2"
119536	SEAT PAN SHT 19W	13 3/4"	17 1/2"
119537	SEAT PAN SHT 20W	13 3/4"	18 1/2"
119524	SEAT PAN LNG 14W	15 3/4"	12 1/2"
119525	SEAT PAN LNG 15W	15 3/4"	13 1/2"
119526	SEAT PAN LNG 16W	15 3/4"	14 1/2"
119527	SEAT PAN LNG 17W	15 3/4"	15 1/2"
119528	SEAT PAN LNG 18W	15 3/4"	16 1/2"
119529	SEAT PAN LNG 19W	15 3/4"	17 1/2"
119530	SEAT PAN LNG 20W	15 3/4"	18 1/2"

Pos.	Item Number	Description
1,7	119524	SEAT PAN W/VLCRO LNG 14W
1,7	119525	SEAT PAN W/VLCRO LNG 15W
1,7	119526	SEAT PAN W/VLCRO LNG 16W
1,7	119527	SEAT PAN W/VLCRO LNG 17W
1,7	119528	SEAT PAN W/VLCRO LNG 18W
1,7	119529	SEAT PAN W/VLCRO LNG 19W
1,7	119530	SEAT PAN W/VLCRO LNG 20W
1,7	119531	SEAT PAN W/VLCRO SHT 14W
1,7	119532	SEAT PAN W/VLCRO SHT 15W
1,7	119533	SEAT PAN W/VLCRO SHT 16W
1,7	119534	SEAT PAN W/VLCRO SHT 17W
1,7	119535	SEAT PAN W/VLCRO SHT 18W
1,7	119536	SEAT PAN W/VLCRO SHT 19W
1,7	119537	SEAT PAN W/VLCRO SHT 20W
2	560771	SPACER SEAT PAN
4	107031	BHCS 5/16-18 X 2 SHLD ROHS
5	106946	WASHER FLAT AN 5/16 ROHS
6	106937	NUT NYLOCK THIN 5/16-18 ROHS
2-6	119523	SEAT PAN CLAMP KIT

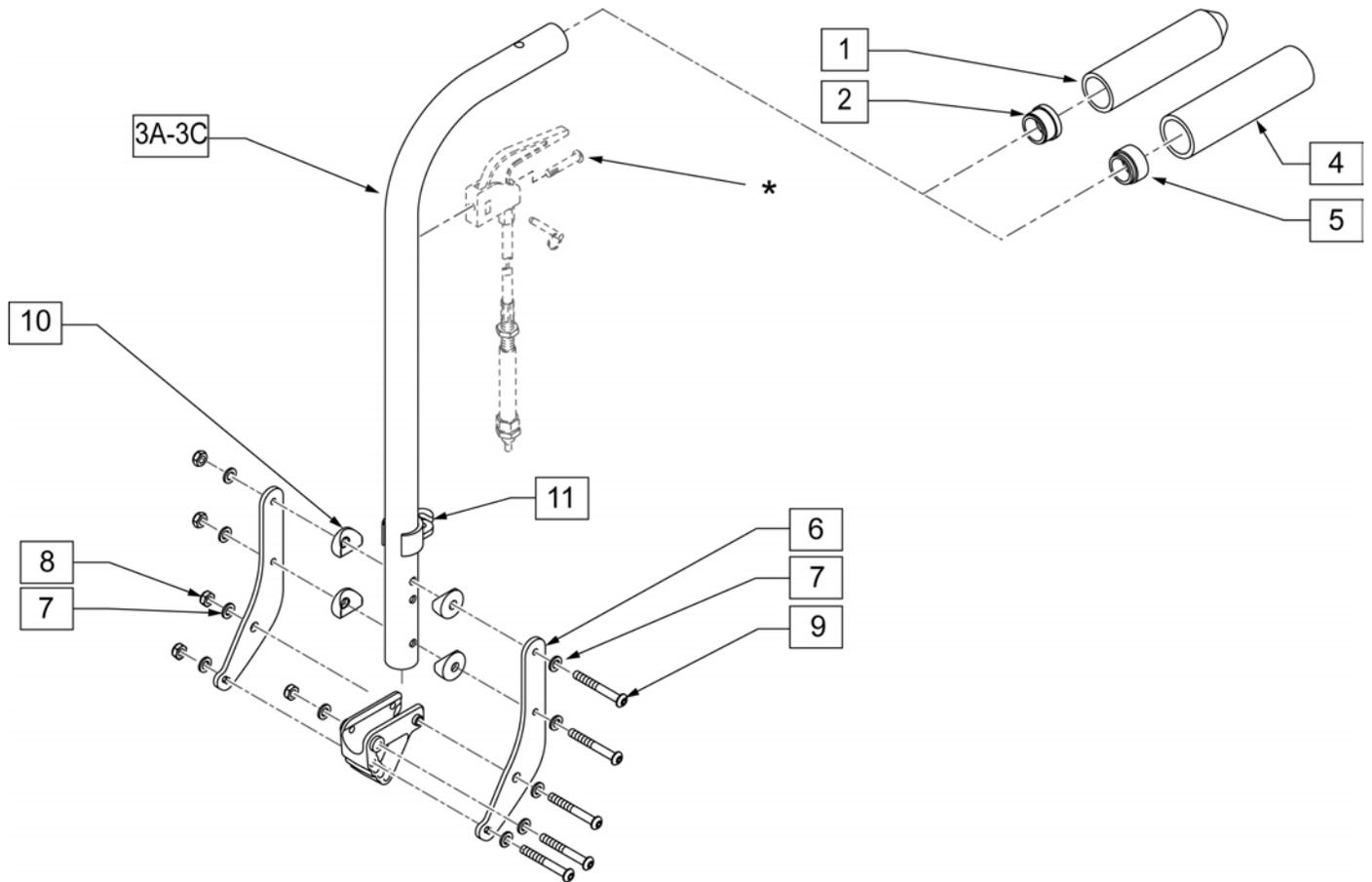
NOTE: For Tilt Cables and Triggers, please refer to "Tilt Handle & Cable.." parts manual pages.



Pos.	Item Number	Description	Remarks
1	920027	QUICKIE GRIP 1" W/INSTR SHEET	
2	561002	1" INSERT PLUG .083	
4	920023	QUICKIE GRIP 1" W/ HOLE W/ INSTRUCTIONS	USED W/ REMOVABLE STROLLER HANDLE EXT.
5	117947	BUSHING REM STROLLER	USED W/ REMOVABLE STROLLER HANDLE EXT.
6	050519	BACK PLATE PED	
7	106943	WASHER FLAT AN 1/4 ROHS	
8	106935	NUT NYLOCK THIN 1/4 -28 ROHS	
9	106965	BHCS 1/4 -28 x 2 SHLDR ROHS	
10	321110	S/A LATCH SPRING	
11	560502	ANTI-TIP LEVER COVER	
12	481084	BACK REL PIN Z2/QT/EX	
13	560173	S-A LATCH .885 OD	
14	481042	BACK REL STOP PIN QTS	
15	560517	BLOCK ANGLE BACKREST MOUNT	

Pos.	Item Number	Description	Remarks
16	561004	1" SADDLE 1/4 HOLE	
17	108134	CLIP CABLE 1"	PACK OF 10
3A-16	117939-001	BACK CANE ASSY STRL FLDG R LOW	
3B-16	117939-002	BACK CANE ASSY STRL FLDG R MED	
3C-16	117939-003	BACK CANE ASSY STRL FLDG R TLL	
3A-16	117940-001	BACK CANE ASSY STRL FLDG L LOW	
3B-16	117940-002	BACK CANE ASSY STRL FLDG L MED	
3C-16	117940-003	BACK CANE ASSY STRL FLDG L TLL	
1-3A,6-16	117935-001	BACK CANE ASSY FLDG R LOW	
1-3B,6-16	117935-002S	BACK CANE ASSY FLDG R MED	
1-3C,6-16	117935-003S	BACK CANE ASSY FLDG R TLL	
1-3A,6-16	117936-001	BACK CANE ASSY FLDG L LOW	
1-3B,6-16	117936-002S	BACK CANE ASSY FLDG L MED	
1-3C,6-16	117936-003S	BACK CANE ASSY FLDG L TLL	

NOTE: For Tilt Cables and Triggers, please refer to "Tilt Handle & Cable.." parts manual pages.



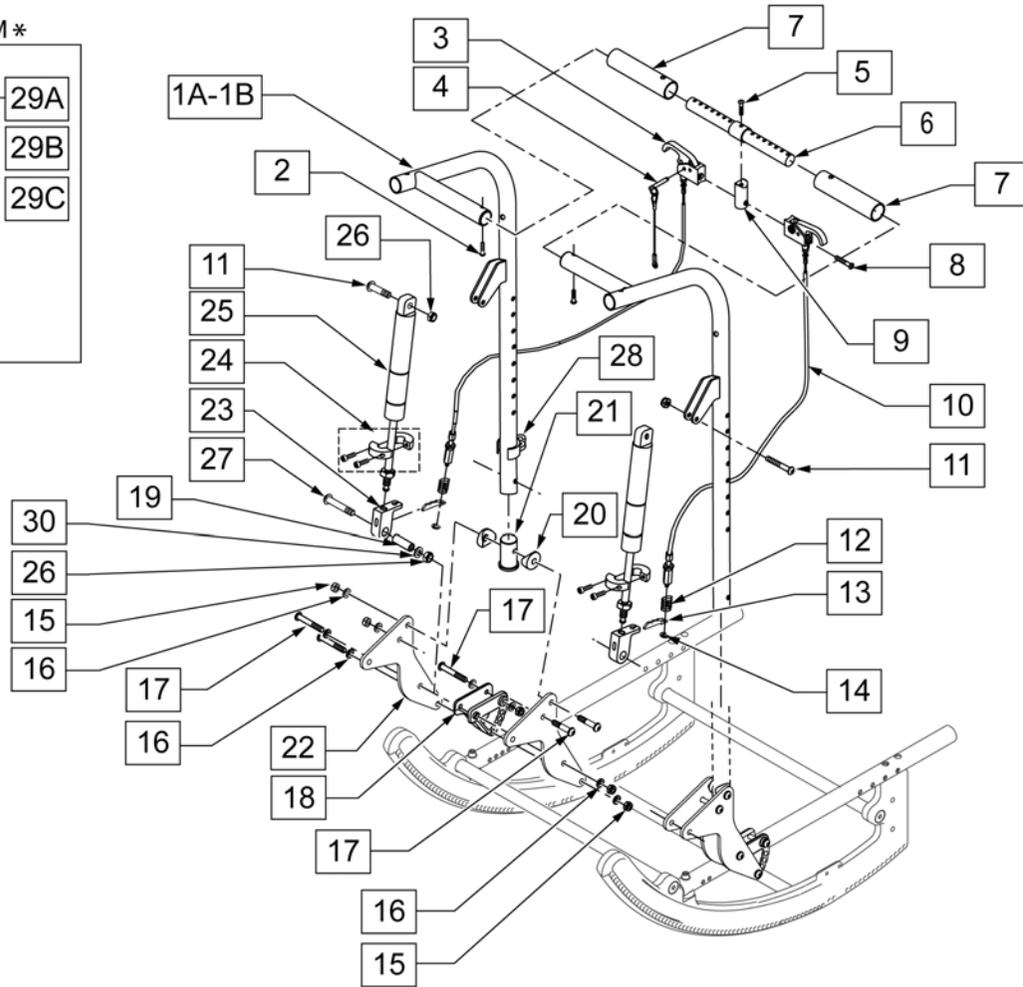
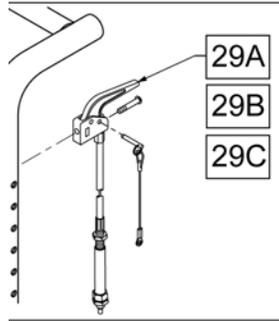
Pos.	Item Number	Description	Remarks
1	920027	QUICKIE GRIP 1" W/INSTR SHEET	
2	561002	1" INSERT PLUG .083	
4	920023	QUICKIE GRIP 1" W/ HOLE W/ INSTRUCTIONS	USED W/ REMOVABLE STROLLER HANDLE EXT.
5	117947	BUSHING REM STROLLER	USED W/ REMOVABLE STROLLER HANDLE EXT.
6	050519	BACK PLATE PED	
7	106943	WASHER FLAT AN 1/4 ROHS	
8	106935	NUT NYLOCK THIN 1/4 -28 ROHS	
9	106965	BHCS 1/4 -28 x 2 SHLDR ROHS	
10	561004	1" SADDLE 1/4 HOLE	
11	108134	CLIP CABLE 1"	PACK OF 10
12	560517	BLOCK ANGLE BACKREST MOUNT	
3A-12	117937-001	BACK CANE ASSY STRL FXD R LOW	
3B-12	117937-002	BACK CANE ASSY STRL FXD R MED	
3C-12	117937-003	BACK CANE ASSY STRL FXD R TLL	
3A-12	117938-001	BACK CANE ASSY STRL FXD L LOW	
3B-12	117938-002	BACK CANE ASSY STRL FXD L MED	
3C-12	117938-003	BACK CANE ASSY STRL FXD L TLL	
1-3A,6-12	117933-001	BACK CANE ASSY FXD R LOW	
1-3B,6-12	117933-002	BACK CANE ASSY FXD R MED	
1-3C,6-12	117933-003	BACK CANE ASSY FXD R TLL	

Pos.	Item Number	Description	Remarks
1-3A,6-12	117934-001	BACK CANE ASSY FXD L LOW	
1-3B,6-12	117934-002	BACK CANE ASSY FXD L MED	
1-3C,6-12	117934-003	BACK CANE ASSY FXD L TLL	

NOTE: FITS CHAIRS W/ SN PREFIX IRS OR ISE AND ONLY FOR CHAIRS WITH 40 DEGREE TILT RANGE.

NOTE: FOR TILT CABLES AND TRIGGERS, PLEASE REFER TO "TILT HANDLE & CABLE" PARTS PAGES

TILT LEVER ASSM *



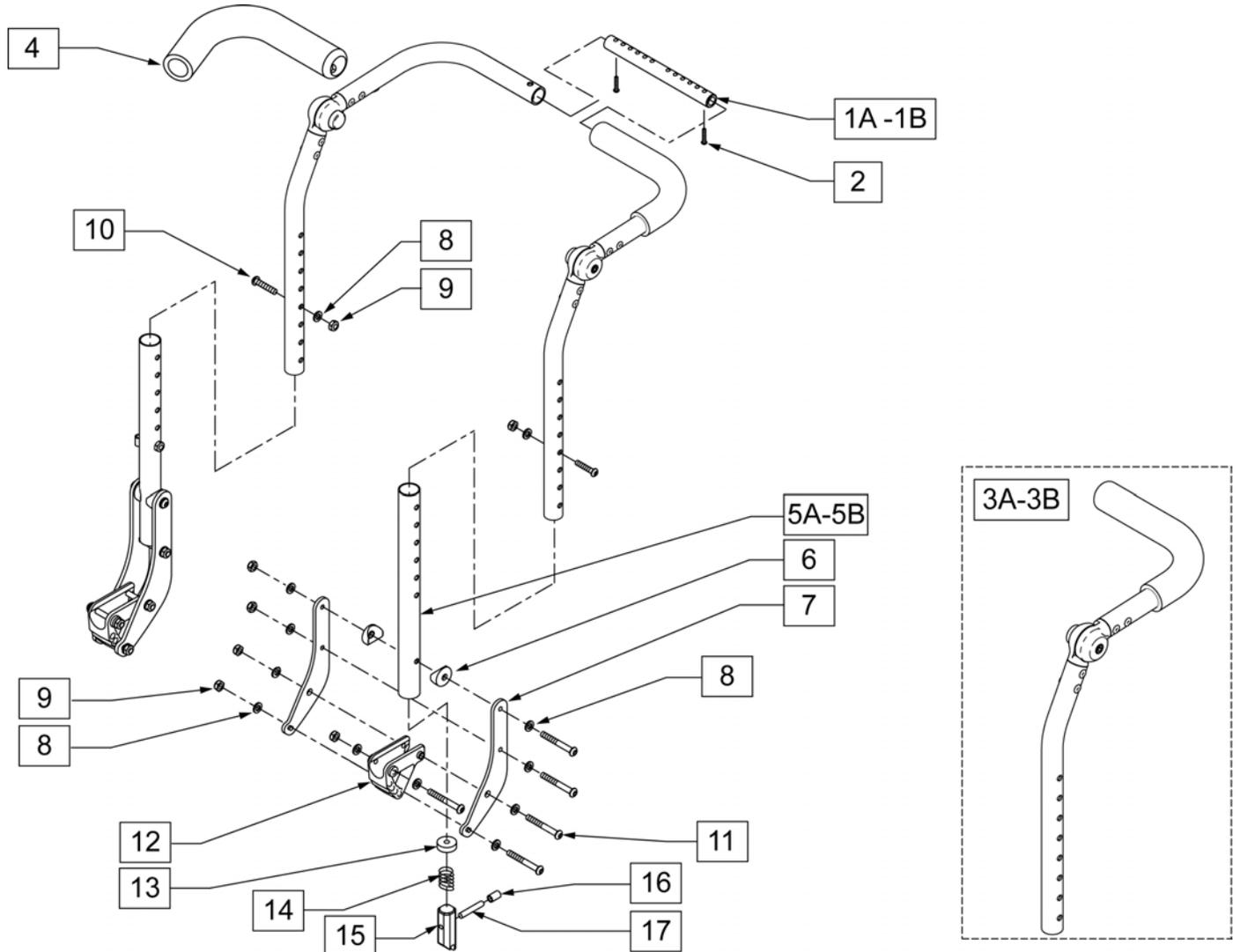
Pos.	Item Number	Description	Remarks
1A	105869-001	WELDMOUNT WIDTH ADJ RECLINING BACK -MED	RIGHT
1A	105870-001	WELDMOUNT WIDTH ADJ RECLINING BACK -MED	LEFT
1B	105869-002	WELDMOUNT WIDTH ADJ RECLINING BACK -TALL	RIGHT
1B	105870-002	WELDMOUNT WIDTH ADJ RECLINING BACK -TALL	LEFT
2	106960	BHCS 1/4 -28 x 7/8 ROHS	
3,4	580111	CYLINDER LOCK LEVER ASSM RECLINER	RECLINE HANDLE
4	349021	TRIGGER RELEASE PIN TS/QT/P5	
5	106981	5/16 -18 x 1 1/2 BH C/S	
6	507310	ADJUSTABLE BAR RELCINING BACK	
7	560664	FOAM GRIP RECLINING BACK QTS	

Pos.	Item Number	Description	Remarks
8	281120	10-32 x 5/8 PAN HD PHIL	
9	483139	T45 RELEASE LEVER MOUNTING BLOCK	
10	342057	CYLINDER LOCK CABLE ASSM	RECLINE CABLE
11	106980	5/16 -18 x 1 1/4 BH C/S	
12	321141	.650L x 6 COIL SPRING	
13	560686	GAS SPRING LEVER T45	
14	342000	1/4 E-CLIP	
15	106935	NUT NYLOCK THIN 1/4 -28 ROHS	
16	106943	WASHER FLAT AN 1/4 ROHS	SEE 'BACK PLATE REPLACEMENT BOLT KIT' PAGE
17	106965	BHCS 1/4 -28 x 2 SHLDR ROHS	SEE 'BACK PLATE REPLACEMENT BOLT KIT' PAGE
18	560517	BLOCK ANGLE BACKREST MOUNT	
19	483179	RECLINING BACK PIVOT STUD QTS	
20	561004	1 SADDLE 1/4 HOLE	
21	483169	RECLINING BACK TUBE PLUG QTS	
22	105867	PLATE BACK RECLINE	
23	880148	GAS SPRING BLOCK W/ BUSHING QTS	
24	342049	10mm ID SPLIT COLLAR	
25	342065	BLOC-O-LIFT 200N x 11.58	
26	202117	5/16-18 NYLOCK NUT THICK BLK	
27	106983	BHCS 5/16 -18 x 2 SHLDR ROHS	
28	108134	CLIP CABLE 1" (10)	PACK OF 10
29A	108262	CABLE ASSM SHORT W/ INSTRU.	SEE 'TILT HANDLE & CABLE' PAGE FOR REF. GUIDE
29B	108263	CABLE ASSM MEDIUM W/ INSTRU.	SEE 'TILT HANDLE & CABLE' PAGE FOR REF. GUIDE
29C	108264	CABLE ASSM LONG W/ INSTRU.	SEE 'TILT HANDLE & CABLE' PAGE FOR REF. GUIDE
30	106946	WASHER FLAT AN 5/16 ROHS	
1A-27	108126	RECLINING BACK RETRO KIT MED	
1B-27	108127	RECLINING BACK RETRO KIT TALL	
1A,7,11,13,15-17,19-27	107253-001	BKRST RECL ASSY R MED	RIGHT - MED
1A,7,11,13,15-17,19-27	107254-001	BKRST RECL ASSY L MED	LEFT - MED
1B,7,11,13,15-17,19-27	107253-002	BKRST RECL ASSY R TALL	RIGHT - TALL

Pos.	Item Number	Description	Remarks
1B,7,11,13,15-17,19-27	107254-002	BKRST RECL ASSY L TALL	LEFT - TALL

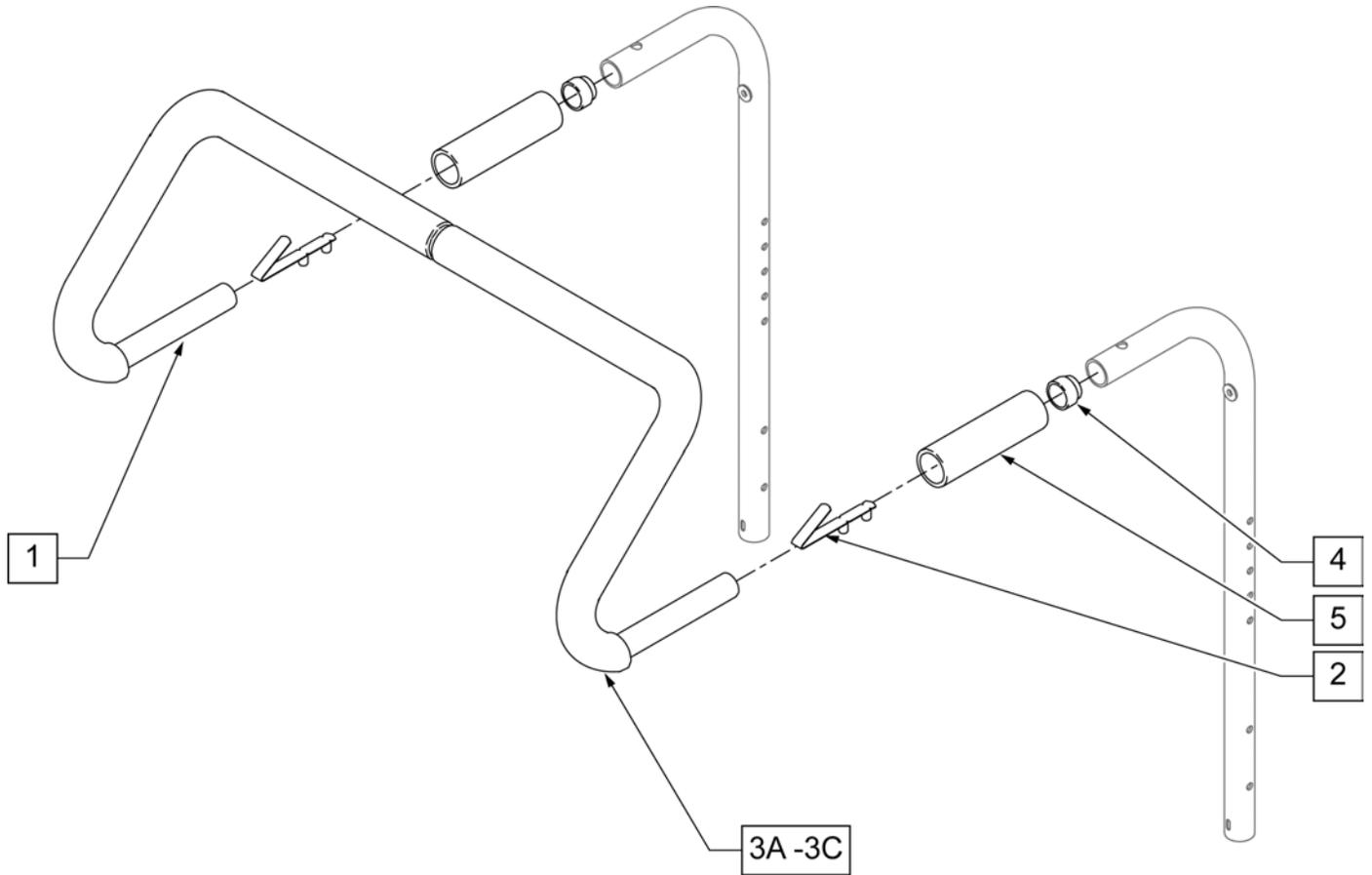
NOTE: ORDER CABLE ASSEMBLY SEPERATELY BASED ON "TILT HANDLE-CABLE ASSM FOR HEIGHT ADJ BACK" PAGE.

NOTE: ORDER HARDWARE FOR IRIS BACK BRACKETS BASED ON "BACK PLATE REPLACEMENT BOLT KIT" PAGE.

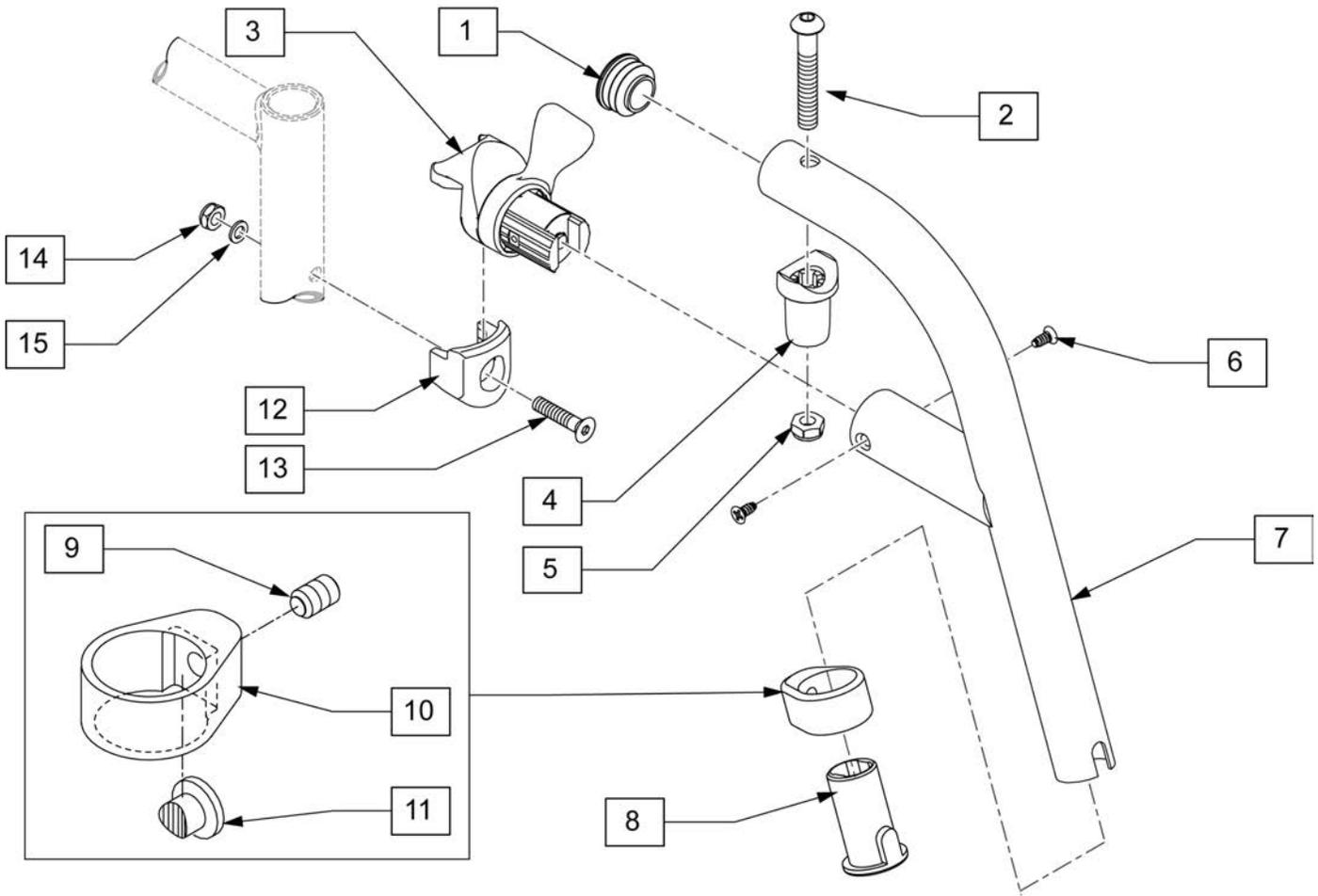


Pos.	Item Number	Description	Remarks
1A	521272	SHAFT GROWTH HANDLE SHORT	14" - 17" Wide
1B	521392	SHAFT GROWTH HANDLE LONG	18" - 20" Wide
2	106960	BHCS 1/4 -28 x 7/8 ROHS	
3A	110968-001	BACKREST UPPER HT ADJ R STD	RIGHT
3A	110969-001	BACKREST UPPER HT ADJ L STD	LEFT
3B	110968-002	BACKREST UPPER HT ADJ R EXT	RIGHT
3B	110969-002	BACKREST UPPER HT ADJ L EXT	LEFT
4	560638	FOAM GRIP .840 ID SHORT	
5A	520757	TUBE BACK FRAME LOWER	Std
5B	107171	TUBE BACK FRAME LOWER TALL	Tall
6	561004	1 SADDLE 1/4 HOLE	
7	050519	PLATE BACK PED	

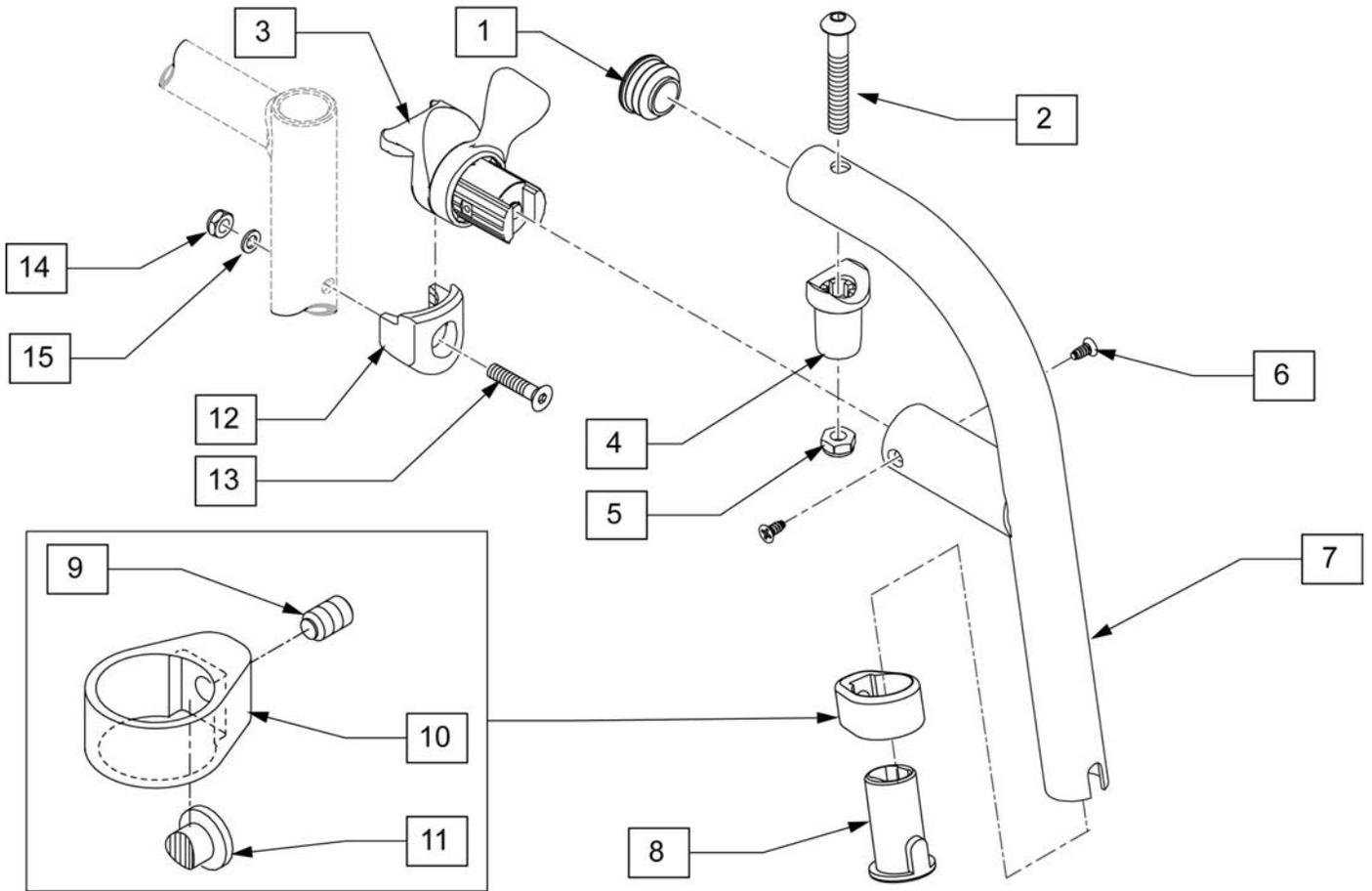
Pos.	Item Number	Description	Remarks
8	106943	WASHER FLAT AN 1/4 ROHS	
9	106935	NUT NYLOCK THIN 1/4 -28 ROHS	
10	107027	BHCS 1/4 -28 x 1 3/4 SHLDR ROHS	
11	106965	BHCS 1/4 -28 x 2 SHLDR ROHS	
12	560517	BLOCK ANGLE BACKREST MOUNT	
13	483020	S/A SPRING RETAINER	
14	321110	S/A LATCH SPRING	
15	560173	S/A LATCH .885 OD	
16	560502	ANTI-TIP LEVER COVER	
17	481084	BACK RELEASE PIN Z2/QT/EX	
5A-9,11,14-18	107259	HT ADJ LWR TUBE STD ASSM R	RIGHT, 16-22" Tall
5A-9,11,14-18	107260	HT ADJ LWR TUBE STD ASSM L	LEFT, 16-22" Tall
5B-9,11,14-18	107168	HT ADJ LWRTBE TL ASM R	RIGHT,19-25" Tall
5B-9,11,14-18	107169	HT ADJ LWRTBE TL ASM L	LEFT,19-25" Tall
1A-3A,4-5A,6-22	118109	HT ADJ BCK ADULT STDSTD 14-19	
1B-3A,4-5A,6-22	118110	HT ADJ BCK ADULT STDEXT 14-19	
1A-3A,4-5B,6-22	118111	HT ADJ BCK ADULT TALSTD 14-19	
1B-3B,4-5A,6-22	118112	HT ADJ BCK ADULT TALEXT 14-19	
1A-3B,4-5A,6-22	118113	HT ADJ BCK ADULT STDSTD 17-22	
1B-3B,4-5B,6-22	118114	HT ADJ BCK ADULT STDEXT 17-22	
1A-3B,4-5B,6-22	118115	HT ADJ BCK ADULT TALSTD 17-22	
1B-3B,4-5B,6-22	118116	HT ADJ BCK ADULT TALEXT 17-22	



Pos.	Item Number	Description	Remarks
2	301108	5/16 SNAP BUTTON DUAL ONE SIDE	
3A	560615	STROLLER EXTENSION GRIP 10 -13"	10 -13" WIDE
3B	560616	STROLLER EXTENSION GRIP 14 -17"	14 -17" WIDE
3C	560617	STROLLER EXTENSION GRIP 18 -20"	18 -20" WIDE
4	117947	BUSHING REM STROLLER	
5	920023	QUICKIE GRIP 1 W/ HOLE	
1, 2, 3B	842054	STROLLER EXTENSION ASSM 14"	
1, 2, 3B	842055	STROLLER EXTENSION ASSM 15"	
1, 2, 3B	842056	STROLLER EXTENSION ASSM 16"	
1, 2, 3B	842057	STROLLER EXTENSION ASSM 17"	
1, 2, 3C	842058	STROLLER EXTENSION ASSM 18"	
1, 2, 3C	842059	STROLLER EXTENSION ASSM 19	
1, 2, 3C	842063	STROLLER EXTENSION ASSM 20	



Pos.	Item Number	Description	Remarks
1	561062	1" INSERT PLUG .065 RIBS	
2	226217	5/16-18 X 2" BH C/S BLK	
4	561197	PLASTIC PIVOT SADDLE	
5	202102	5/16-18 NYLOCK NUT THIN	
6	118695	#8 LOW FLT HD TAP SCREW	
8	104160	BUSHING FOOTREST	
13	103500-010	FHCSM6X1X35FULLNP	
14	104381	NUT HEX NYLOCK M6X1.0 INORG	
15	104414	WAVE WASHER 6 MM INORG	
1,2,4,5	119518	PIVOT SADDLE KIT	
3,6	119509	HANGER LATCH ASSM W/HDWR L	Left
3,6	119510	HANGER LATCH ASSM W/HDWR R	Right
1-11	119458S	70 D SWING I/O HNGR PNTD L	Left
1-11	119459S	70 D SWING I/O HNGR PNTD R	Right
8-11	107485	FOOTREST CLAMP ASSM	
12-15	119514	LATCH RECIEVER KIT	



Pos.	Item Number	Description	Remarks
1	561062	1" INSERT PLUG .065 RIBS	
2	226217	5/16-18 X 2" BH C/S BLK	
4	561197	PLASTIC PIVOT SADDLE	
5	202102	5/16-18 NYLOCK NUT THIN	
6	118695	#8 LOW FLT HD TAP SCREW	
8	104160	BUSHING FOOTREST	
13	103500-010	FHCSM6X1X35FULLNP	
14	104381	NUT HEX NYLOCK M6X1.0 INORG	
15	104414	WAVE WASHER 6 MM INORG	
1,2,4,5	119518	PIVOT SADDLE KIT	
3,6	119509	HANGER LATCH ASSM W/HDWR L	Left
3,6	119510	HANGER LATCH ASSM W/HDWR R	Right
1-11	119466S	80 D SWING I/O HNGR PNTD L	Left
1-11	119467S	80 D SWING I/O HNGR PNTD R	Right
8-11	107485	FOOTREST CLAMP ASSM	
12-15	119514	LATCH RECIEVER KIT	

NOTE: FOOTPLATE ASSEMBLIES ARE SET TO FOOTREST WIDTH. PLEASE SEE "FOOTPLATE FORMULA" TABLE FOR SEAT WIDTH CONVERSION.

Ext. Tube	60°, 70° & 70° Hemi Style Hangers (Bent Extension)			80° Style hanger ELR (Straight Extension)			70° V Style Hangers	
	Short	Medium	Long	Short	Medium	Long	Medium	Long
13" Right	107746	107760	107774	107704	107718	107732	107788	107802
13" Left	107753	107767	107781	107711	107725	107739	107795	107809
14" Right	107747	107761	107775	107705	107719	107733	107789	107803
14" Left	107754	107768	107782	107712	107726	107740	107796	107810
15" Right	107748	107762	107776	107706	107720	107734	107790	107804
15" Left	107755	107769	107783	107713	107727	107741	107797	107811
16" Right	107749	107763	107777	107707	107721	107735	107791	107805
16" Left	107756	107770	107784	107714	107728	107742	107798	107812
17" Right	107750	107764	107778	107708	107722	107736	107792	107806
17" Left	107757	107771	107785	107715	107729	107743	107799	107813
18" Right	107751	107765	107779	107709	107723	107737	107793	107807
18" Left	107758	107772	107786	107716	107730	107744	107800	107814
19"-20" Rt	107752	107766	107780	107710	107724	107738	V STYLE IS NOT AVAILABLE IN THESE SEAT WIDTHS	
19"-20" Lt	107759	107773	107787	107717	107731	107745		
21"-22" Rt	111528	111530	111532	111522	111524	111526		
21"-22" Lt	111529	111531	111533	111523	111525	111527		

INSET FORMULA

0" Inset (Seat Width) = Footrest Width

1" Inset (Seat Width) -2 = Footrest Width

"V" Hanger (Seat Width) -4 = Footrest Width

Pos.	Item Number	Description	Remarks
1A-5	120660	SHT STRT EXT COMP HDWR	80 deg hangers + ELR only
1B-5	120661	MED STRT EXT COMP HDWR	80 deg hangers + ELR only
1C-5	120662	LNG STRT EXT COMP HDWR	80 deg hangers + ELR only
1D-5	120663	SHT BNT EXT COMP HDWR	60,70,70 Hemi Hangers
1E-5	120664	MED BNT EXT COMP HDWR	60,70,70 Hemi Hangers
1F-5	120665	LNG BNT EXT COMP HDWR	60,70,70 Hemi Hangers
1G-5	120666	SHT V EXT R COMP HDWR	70 deg V hangers only-LEFT
1G-5	120667	SHT V EXT L COMP HDWR	70 deg V hangers only-RIGHT
1H-5	120668	LNG V EXT R COMP HDWR	70 deg V hangers only-LEFT
1H-5	120669	LNG V EXT L COMP HDWR	70 deg V hangers only-RIGHT
2A	063216-006	COMPOSITE FOOTPLATE RIGHT	RIGHT 13" Footrest Width
2A	063216-012	COMPOSITE FOOTPLATE LEFT	LEFT 13" Footrest Width
2B	063216-015	FOOTPLATE COMPOSITE RIGHT	RIGHT 14" Footrest Width
2B	063216-018	FOOTPLATE COMPOSITE LEFT	LEFT 14" Footrest Width

Pos.	Item Number	Description	Remarks
2C	063216-005	COMPOSITE FOOTPLATE RIGHT	RIGHT 15" Footrest Width
2C	063216-011	COMPOSITE FOOTPLATE LEFT	LEFT 15" Footrest Width
2D	063216-014	FOOTPLATE COMPOSITE RIGHT	RIGHT 16" Footrest Width
2D	063216-017	FOOTPLATE COMPOSITE LEFT	LEFT 16" Footrest Width
2E	063216-004	COMPOSITE FOOTPLATE RIGHT	RIGHT 17" Footrest Width
2E	063216-010	COMPOSITE FOOTPLATE LEFT	LEFT 17" Footrest Width
2F	063216-013	FOOTPLATE COMPOSITE RIGHT	RIGHT 18" Footrest Width
2F	063216-016	FOOTPLATE COMPOSITE LEFT	LEFT 18" Footrest Width
2G	063216-003	COMPOSITE FOOTPLATE RIGHT	RIGHT 19" & 20" Footrest Width
2G	063216-009	COMPOSITE FOOTPLATE LEFT	LEFT 19" & 20" Footrest Width
2H	063216-002	FOOTPLATE COMPOSITE RIGHT	RIGHT 21" & 22" Footrest Width
2H	063216-008	FOOTPLATE COMPOSITE LEFT	LEFT 21" & 22" Footrest Width
3	104377	3/4" SADDLE THIN	
4	103175	SHCS M6 X 1 X 40 INORG	
5	104381	NUT HEX NYLOCK M6X1.0 INORG	Inserted in bottom of footplate.
6	104328	HEEL LOOP PEG	
7A	104380-001	ADJUSTABLE FOOT REST STRAP	14" wide
7B	104380-002	ADJUSTABLE FOOT REST STRAP	15-16" wide
7C	104380-003	ADJUSTABLE FOOT REST STRAP	17-18" wide
7D	104380-004	ADJUSTABLE FOOT REST STRAP	19-22" wide
8	102268-001	HHCS M6X1X30 PART NP	
12	104160	BUSHING FOOTREST	
9-12	107485	FOOTREST CLAMP ASSM	
>>>>		60°,70°,70° HEMI HANGERS - SHORT EXT - RIGHT	
1D,2A,3-6,7A,8	107746	COMP BNT SHT EXT ASM 13" W R	Right- 70D- 13" W- SHORT
1D,2B,3-6,7A,8	107747	COMP BNT SHT EXT ASM 14" W R	Right- 70D- 14" W- SHORT
1D,2C,3-6,7B,8	107748	COMP BNT SHT EXT ASM 15" W R	Right- 70D- 15" W- SHORT
1D,2D,3-6,7B,8	107749	COMP BNT SHT EXT ASM 16" W R	Right- 70D- 16" W- SHORT
1D,2E,3-6,7C,8	107750	COMP BNT SHT EXT ASM 17" W R	Right- 70D- 17" W- SHORT
1D,2F,3-6,7C,8	107751	COMP BNT SHT EXT ASM 18" W R	Right- 70D- 18" W- SHORT
1D,2G,3-6,7D,8	107752	COMP BNT SHT EXT ASM 19 & 20"W R	Right- 70D- 19 & 20" W- SHORT
1D,2H,3-6,7D,8	111528	COMP BNT SHT EXT ASM 21 & 22"W R	Right- 70D- 21 & 22" W- SHORT
>>>>		60°,70°,70° HEMI HANGERS - SHORT EXT - LEFT	
1D,2A,3-6,7A,8	107753	COMP BNT SHT EXT ASM 13" W L	Left- 70D- 13 W- SHORT
1D,2B,3-6,7A,8	107754	COMP BNT SHT EXT ASM 14" W L	Left- 70D- 14 W- SHORT
1D,2C,3-6,7B,8	107755	COMP BNT SHT EXT ASM 15" W L	Left- 70D- 15 W- SHORT
1D,2D,3-6,7B,8	107756	COMP BNT SHT EXT ASM 16" W L	Left- 70D- 16 W- SHORT
1D,2E,3-6,7C,8	107757	COMP BNT SHT EXT ASM 17" W L	Left- 70D- 17 W- SHORT
1D,2F,3-6,7C,8	107758	COMP BNT SHT EXT ASM 18" W L	Left- 70D- 18 W- SHORT
1D,2G,3-6,7D,8	107759	COMP BNT SHT EXT ASM 19 & 20"W L	Left- 70D- 19 & 20" W- SHORT
1D,2H,3-6,7D,8	111529	COMP BNT SHT EXT ASM 21 & 22"W L	Left- 70D- 21 & 22" W- SHORT
>>>>		60°,70°,70° HEMI HANGERS - MED EXT - RIGHT	
1E,2A,3-6,7A,8	107760	COMP BNT MED EXT ASM 13" W R	Right- 70D- 13" W- MED
1E,2B,3-6,7A,8	107761	COMP BNT MED EXT ASM 14" W R	Right- 70D- 14" W- MED
1E,2C,3-6,7B,8	107762	COMP BNT MED EXT ASM 15" W R	Right- 70D- 15" W- MED
1E,2D,3-6,7B,8	107763	COMP BNT MED EXT ASM 16" W R	Right- 70D- 16" W- MED
1E,2E,3-6,7C,8	107764	COMP BNT MED EXT ASM 17" W R	Right- 70D- 17" W- MED
1E,2F,3-6,7C,8	107765	COMP BNT MED EXT ASM 18" W R	Right- 70D- 18" W- MED
1E,2G,3-6,7D,8	107766	COMP BNT MED EXT ASM 19 & 20"W R	Right- 70D- 19 & 20" W- MED
1E,2H,3-6,7D,8	111530	COMP BNT MED EXT ASM 21 & 22"W R	Right- 70D- 21 & 22" W- MED
>>>>		60°,70°,70° HEMI HANGERS - MED EXT - LEFT	
1E,2A,3-6,7A,8	107767	COMP BNT MED EXT ASM 13" W L	Left- 70D- 13 W- MED
1E,2B,3-6,7A,8	107768	COMP BNT MED EXT ASM 14" W L	Left- 70D- 14 W- MED
1E,2C,3-6,7B,8	107769	COMP BNT MED EXT ASM 15" W L	Left- 70D- 15 W- MED
1E,2D,3-6,7B,8	107770	COMP BNT MED EXT ASM 16" W L	Left- 70D- 16 W- MED
1E,2E,3-6,7C,8	107771	COMP BNT MED EXT ASM 17" W L	Left- 70D- 17 W- MED
1E,2F,3-6,7C,8	107772	COMP BNT MED EXT ASM 18" W L	Left- 70D- 18 W- MED

Pos.	Item Number	Description	Remarks
1E,2G,3-6,7D,8	107773	COMP BNT MED EXT ASM 19 & 20"W L	Left- 70D- 19 & 20" W- MED
1E,2H,3-6,7D,8	111531	COMP BNT MED EXT ASM 21 & 22"W L	Left- 70D- 21 & 22" W- MED
>>>>		60°,70°,70° HEMI HANGERS - LONG EXT - RIGHT	
1F,2A,3-6,7A,8	107774	COMP BNT LONG EXT ASM 13" W R	Right- 70D- 13" W- LONG
1F,2B,3-6,7A,8	107775	COMP BNT LONG EXT ASM 14" W R	Right- 70D- 14" W- LONG
1F,2C,3-6,7B,8	107776	COMP BNT LONG EXT ASM 15" W R	Right- 70D- 15" W- LONG
1F,2D,3-6,7B,8	107777	COMP BNT LONG EXT ASM 16" W R	Right- 70D- 16" W- LONG
1F,2E,3-6,7C,8	107778	COMP BNT LONG EXT ASM 17" W R	Right- 70D- 17" W- LONG
1F,2F,3-6,7C,8	107779	COMP BNT LONG EXT ASM 18" W R	Right- 70D- 18" W- LONG
1F,2G,3-6,7D,8	107780	COMP BNT LONG EXT ASM 19 & 20"W R	Right- 70D- 19 & 20" W- LONG
1F,2H,3-6,7D,8	111532	COMP BNT LONG EXT ASM 21 & 22"W R	Right- 70D- 21 & 22" W- LONG
>>>>		60°,70°,70° HEMI HANGERS - LONG EXT - LEFT	
1F,2A,3-6,7A,8	107781	COMP BNT LONG EXT ASM 13" W L	Left- 70D- 13 W- LONG
1F,2B,3-6,7A,8	107782	COMP BNT LONG EXT ASM 14" W L	Left- 70D- 14 W- LONG
1F,2C,3-6,7B,8	107783	COMP BNT LONG EXT ASM 15" W L	Left- 70D- 15 W- LONG
1F,2D,3-6,7B,8	107784	COMP BNT LONG EXT ASM 16" W L	Left- 70D- 16 W- LONG
1F,2E,3-6,7C,8	107785	COMP BNT LONG EXT ASM 17" W L	Left- 70D- 17 W- LONG
1F,2F,3-6,7C,8	107786	COMP BNT LONG EXT ASM 18" W L	Left- 70D- 18 W- LONG
1F,2G,3-6,7D,8	107787	COMP BNT LONG EXT ASM 19 & 20"W L	Left- 70D- 19 & 20" W- LONG
1F,2H,3-6,7D,8	111533	COMP BNT LONG EXT ASM 21 & 22"W L	Left- 70D- 21 & 22" W- LONG
>>>>		70 DEGREE "V" HANGERS - MED EXT - RIGHT	
1G,2A,3-8	107788	COMP V MED EXT ASM 13W R	Right- 70D V hangers only 13 W- MED
1G,2B,3-8	107789	COMP V MED EXT ASM 14W R	Right- 70D V hangers only 14 W- MED
1G,2C,3-8	107790	COMP V MED EXT ASM 15W R	Right- 70D V hangers only 15 W- MED
1G,2D,3-8	107791	COMP V MED EXT ASM 16W R	Right- 70D V hangers only 16 W- MED
1G,2E,3-8	107792	COMP V MED EXT ASM 17W R	Right- 70D V hangers only 17 W- MED
1G,2F,3-8	107793	COMP V MED EXT ASM 18W R	Right- 70D V hangers only 18 W- MED
>>>>		70 DEGREE "V" HANGERS - MED EXT - LEFT	
1G,2A,3-8	107795	COMP V MED EXT ASM 13W L	Left- 70D V hangers only 13 W- MED
1G,2B,3-8	107796	COMP V MED EXT ASM 14W L	Left- 70D V hangers only 14 W- MED
1G,2C,3-8	107797	COMP V MED EXT ASM 15W L	Left- 70D V hangers only 15 W- MED
1G,2D,3-8	107798	COMP V MED EXT ASM 16W L	Left- 70D V hangers only 16 W- MED
1G,2E,3-8	107799	COMP V MED EXT ASM 17W L	Left- 70D V hangers only 17 W- MED
1G,2F,3-8	107800	COMP V MED EXT ASM 18W L	Left- 70D V hangers only 18 W- MED
>>>>		70 DEGREE "V" HANGERS - LONG EXT - RIGHT	
1H,2A,3-8	107802	COMP V LNG EXT ASM 13W R	Right- 70D V hangers only 13 W- LONG
1H,2B,3-8	107803	COMP V LNG EXT ASM 14W R	Right- 70D V hangers only 14 W- LONG
1H,2C,3-8	107804	COMP V LNG EXT ASM 15W R	Right- 70D V hangers only 15 W- LONG
1H,2D,3-8	107805	COMP V LNG EXT ASM 16W R	Right- 70D V hangers only 16 W- LONG
1H,2E,3-8	107806	COMP V LNG EXT ASM 17W R	Right- 70D V hangers only 17 W- LONG
1H,2F,3-8	107807	COMP V LNG EXT ASM 18W R	Right- 70D V hangers only 18 W- LONG
>>>>		70 DEGREE "V" HANGERS - LONG EXT - LEFT	
1H,2A,3-8	107809	COMP V LNG EXT ASM 13W L	Left- 70D V hangers only 13 W- LONG
1H,2B,3-8	107810	COMP V LNG EXT ASM 14W L	Left- 70D V hangers only 14 W- LONG
1H,2C,3-8	107811	COMP V LNG EXT ASM 15W L	Left- 70D V hangers only 15 W- LONG
1H,2D,3-8	107812	COMP V LNG EXT ASM 16W L	Left- 70D V hangers only 16 W- LONG
1H,2E,3-8	107813	COMP V LNG EXT ASM 17W L	Left- 70D V hangers only 17 W- LONG
1H,2F,3-8	107814	COMP V LNG EXT ASM 18W L	Left- 70D V hangers only 18 W- LONG
>>>>		80 DEGREE HANGERS - SHORT EXT - RIGHT	
1A,2A,3-6,7A,8	107704	COMP STRT SHT EXT ASM 13"W R	Right- 80D- 13" W- SHORT
1A,2B,3-6,7A,8	107705	COMP STRT SHT EXT ASM 14"W R	Right- 80D- 14" W- SHORT
1A,2C,3-6,7B,8	107706	COMP STRT SHT EXT ASM 15"W R	Right- 80D- 15" W- SHORT
1A,2D,3-6,7B,8	107707	COMP STRT SHT EXT ASM 16"W R	Right- 80D- 16" W- SHORT
1A,2E,3-6,7C,8	107708	COMP STRT SHT EXT ASM 17"W R	Right- 80D- 17" W- SHORT
1A,2F,3-6,7C,8	107709	COMP STRT SHT EXT ASM 18"W R	Right- 80D- 18" W- SHORT
1A,2G,3-6,7D,8	107710	COMP STRT SHT EXT ASM 19 & 20"W R	Right- 80D- 19 & 20" W- SHORT
1A,2H,3-6,7D,8	111522	COMP STRT SHT EXT ASM 21 & 22"W R	Right- 80D- 21 & 22" W- SHORT

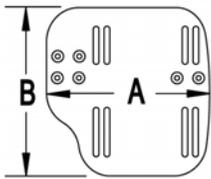
Pos.	Item Number	Description	Remarks
>>>>		80 DEGREE HANGERS - SHORT EXT - LEFT	
1A,2A,3-6,7A,8	107711	COMP STRT SHT EXT ASM 13"W L	LEFT- 80D- 13" W- SHORT
1A,2B,3-6,7A,8	107712	COMP STRT SHT EXT ASM 14"W L	LEFT- 80D- 14" W- SHORT
1A,2C,3-6,7B,8	107713	COMP STRT SHT EXT ASM 15"W L	LEFT- 80D- 15" W- SHORT
1A,2D,3-6,7B,8	107714	COMP STRT SHT EXT ASM 16"W L	LEFT- 80D- 16" W- SHORT
1A,2E,3-6,7C,8	107715	COMP STRT SHT EXT ASM 17"W L	LEFT- 80D- 17" W- SHORT
1A,2F,3-6,7C,8	107716	COMP STRT SHT EXT ASM 18"W L	LEFT- 80D- 18" W- SHORT
1A,2G,3-6,7D,8	107717	COMP STRT SHT EXT ASM 19 & 20"W L	LEFT- 80D- 19 & 20" W- SHORT
1A,2H,3-6,7D,8	111523	COMP STRT SHT EXT ASM 21 & 22"W L	LEFT- 80D- 21 & 22" W- SHORT
>>>>		80 DEGREE HANGERS - MED EXT - RIGHT	
1B,2A,3-6,7A,8	107718	COMP STRT MED EXT ASM 13"W R	Right- 80D- 13" W- MED
1B,2B,3-6,7A,8	107719	COMP STRT MED EXT ASM 14"W R	Right- 80D- 14" W- MED
1B,2C,3-6,7B,8	107720	COMP STRT MED EXT ASM 15"W R	Right- 80D- 15" W- MED
1B,2D,3-6,7B,8	107721	COMP STRT MED EXT ASM 16"W R	Right- 80D- 16" W- MED
1B,2E,3-6,7C,8	107722	COMP STRT MED EXT ASM 17"W R	Right- 80D- 17" W- MED
1B,2F,3-6,7C,8	107723	COMP STRT MED EXT ASM 18"W R	Right- 80D- 18" W- MED
1B,2G,3-6,7D,8	107724	COMP STRT MED EXT ASM 19 & 20"W R	Right- 80D- 19 & 20" W- MED
1B,2H,3-6,7D,8	111524	COMP STRT MED EXT ASM 21 & 22"W R	Right- 80D- 21 & 22" W- MED
>>>>		80 DEGREE HANGERS - MED EXT - LEFT	
1B,2A,3-6,7A,8	107725	COMP STRT MED EXT ASM 13"W L	LEFT- 80D- 13" W- MED
1B,2B,3-6,7A,8	107726	COMP STRT MED EXT ASM 14"W L	LEFT- 80D- 14" W- MED
1B,2C,3-6,7B,8	107727	COMP STRT MED EXT ASM 15"W L	LEFT- 80D- 15" W- MED
1B,2D,3-6,7B,8	107728	COMP STRT MED EXT ASM 16"W L	LEFT- 80D- 16" W- MED
1B,2E,3-6,7C,8	107729	COMP STRT MED EXT ASM 17"W L	LEFT- 80D- 17" W- MED
1B,2F,3-6,7C,8	107730	COMP STRT MED EXT ASM 18"W L	LEFT- 80D- 18" W- MED
1B,2G,3-6,7D,8	107731	COMP STRT MED EXT ASM 19 & 20"W L	LEFT- 80D- 19 & 20" W- MED
1B,2H,3-6,7D,8	111525	COMP STRT MED EXT ASM 21 & 22"W L	LEFT- 80D- 21 & 22" W- MED
>>>>		80 DEGREE HANGERS - LONG EXT - RIGHT	
1C,2A,3-6,7A,8	107732	COMP STRT LONG EXT ASM 13"W R	Right- 80D- 13" W- LONG
1C,2B,3-6,7A,8	107733	COMP STRT LONG EXT ASM 14"W R	Right- 80D- 14" W- LONG
1C,2C,3-6,7B,8	107734	COMP STRT LONG EXT ASM 15"W R	Right- 80D- 15" W- LONG
1C,2D,3-6,7B,8	107735	COMP STRT LONG EXT ASM 16"W R	Right- 80D- 16" W- LONG
1C,2E,3-6,7C,8	107736	COMP STRT LONG EXT ASM 17"W R	Right- 80D- 17" W- LONG
1C,2F,3-6,7C,8	107737	COMP STRT LONG EXT ASM 18"W R	Right- 80D- 18" W- LONG
1C,2G,3-6,7D,8	107738	COMP STRT LONG EXT ASM 19 & 20"W R	Right- 80D- 19 & 20" W- LONG
1C,2H,3-6,7D,8	111526	COMP STRT LONG EXT ASM 21 & 22"W R	Right- 80D- 21 & 22" W- LONG
>>>>		80 DEGREE HANGERS - LONG EXT - LEFT	
1C,2A,3-6,7A,8	107739	COMP STRT LONG EXT ASM 13"W L	LEFT- 80D- 13" W- LONG
1C,2B,3-6,7A,8	107740	COMP STRT LONG EXT ASM 14"W L	LEFT- 80D- 14" W- LONG
1C,2C,3-6,7B,8	107741	COMP STRT LONG EXT ASM 15"W L	LEFT- 80D- 15" W- LONG
1C,2D,3-6,7B,8	107742	COMP STRT LONG EXT ASM 16"W L	LEFT- 80D- 16" W- LONG
1C,2E,3-6,7C,8	107743	COMP STRT LONG EXT ASM 17"W L	LEFT- 80D- 17" W- LONG
1C,2F,3-6,7C,8	107744	COMP STRT LONG EXT ASM 18"W L	LEFT- 80D- 18" W- LONG
1C,2G,3-6,7D,8	107745	COMP STRT LONG EXT ASM 19 & 20"W L	LEFT- 80D- 19 & 20" W- LONG
1C,2H,3-6,7D,8	111527	COMP STRT LONG EXT ASM 21 & 22"W L	LEFT- 80D- 21 & 22" W- LONG

NOTE: FOOTPLATE ASSEMBLIES ARE SET TO FOOTREST WIDTH. PLEASE SEE "FOOTPLATE FORMULA" TABLE FOR SEAT WIDTH CONVERSION.

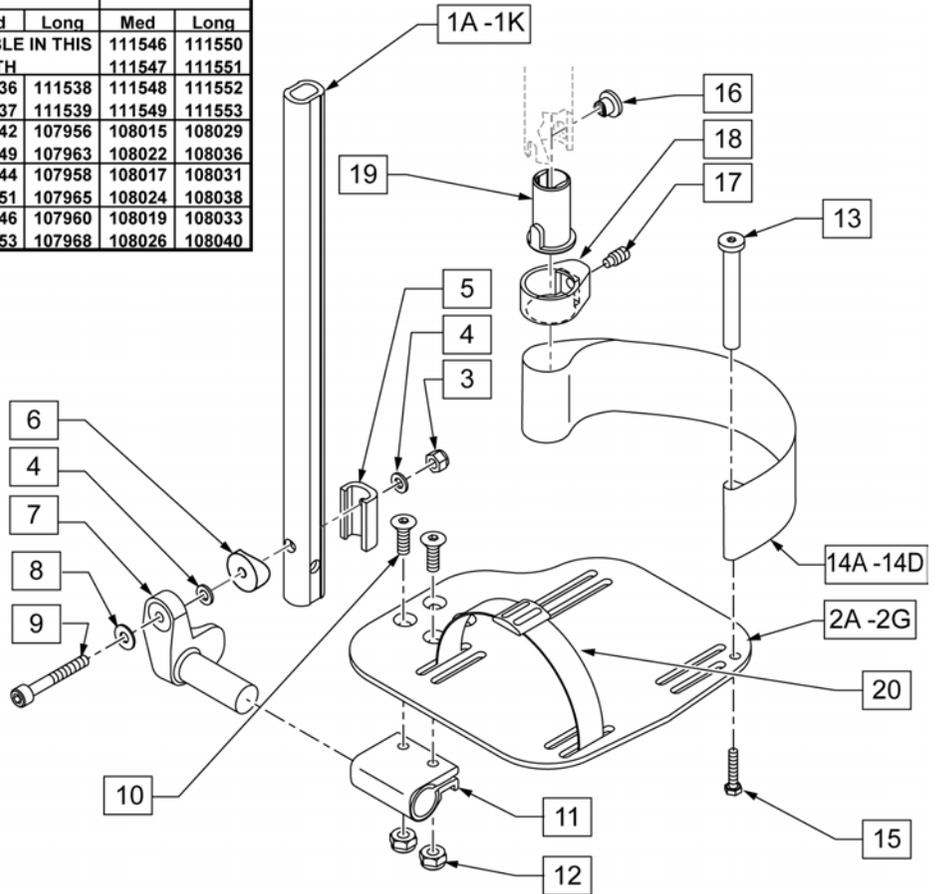
Adult Angle Adjustable "AAA" Footplates w/ Ext & HL for Swing I/O Hangers									
(Order 1 each)									
Ext. Tube	60°, 70° & 70° Hemi Style Hangers (Bent Extension)			80° Style hanger (Straight Extension)			70° V Style Hangers		
	Short	Med	Long	Short	Med	Long	Med	Long	
10"-11" Rt	NOT AVAILABLE IN THIS WIDTH			NOT AVAILABLE IN THIS WIDTH			111546	111550	
10"-11" Lt	NOT AVAILABLE IN THIS WIDTH			NOT AVAILABLE IN THIS WIDTH			111547	111551	
12-13" Rt	111540	111542	111544	111534	111536	111538	111548	111552	
12-13" Lt	111541	111543	111545	111535	111537	111539	111549	111553	
14"-15" Rt	107973	107987	108001	107928	107942	107956	108015	108029	
14"-15" Lt	107980	107994	108008	107935	107949	107963	108022	108036	
16"-17" Rt	107975	107989	108003	107930	107944	107958	108017	108031	
16"-17" Lt	107982	107996	108010	107937	107951	107965	108024	108038	
18"-22" Rt	107977	107991	108005	107932	107946	107960	108019	108033	
18"-22" Lt	107984	107998	108012	107939	107953	107968	108026	108040	

INSET FORMULA
 0" Inset (Seat Width) = Footrest Width
 1" Inset (Seat Width) -2 = Footrest Width
 "V" Hanger (Seat Width) -4 = Footrest Width

MEASURING GUIDE



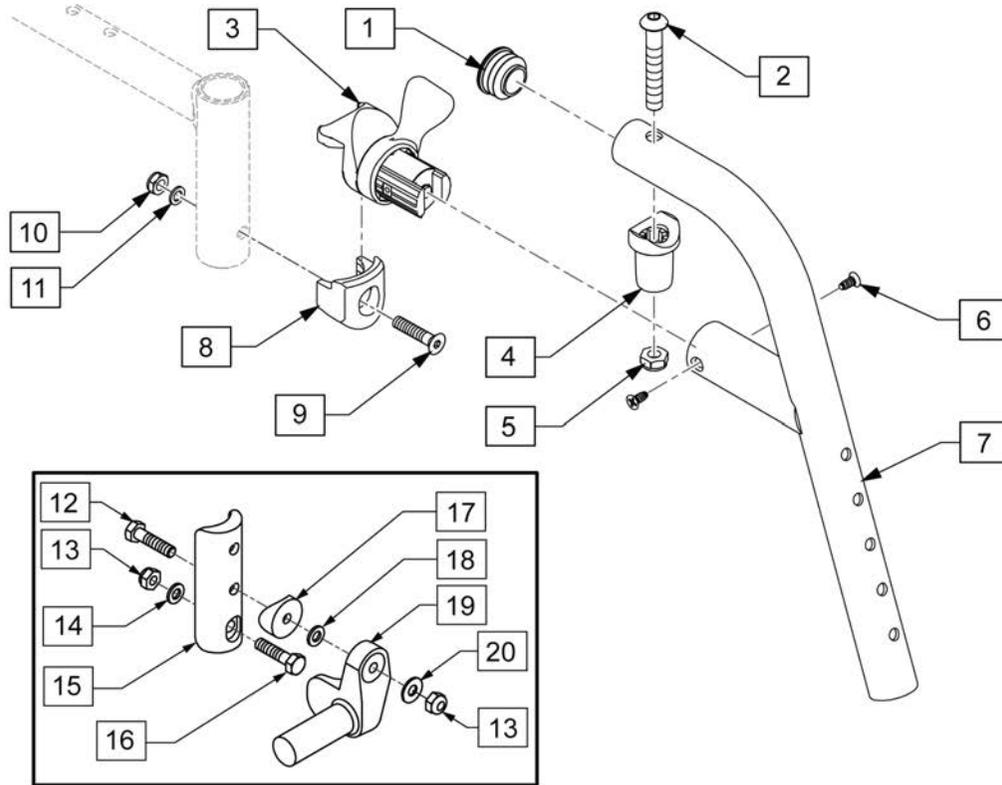
CHAIR WIDTH	"A"	"B"
10" - 11"	3 1/2"	7 1/4"
12" - 13"	4 1/2"	7 3/4"
14" - 15"	5 1/2"	7 3/4"
16" - 17"	6 1/2"	7 3/4"
18" - 20"	7 1/2"	7 3/4"



Pos.	Item Number	Description	Remarks
1A,3-5,8,9	120670	SHT STRT EXT AAA HDWR	80 deg Hangers Only
1B,3-5,8,9	120671	MED STRT EXT AAA HDWR	80 deg Hangers Only
1C,3-5,8,9	120672	LNG STRT EXT AAA HDWR	80 deg Hangers Only
1D,3-5,8,9	120673	SHT BNT EXT AAA HDWR	60,70,70 Hemi Hangers
1E,3-5,8,9	120674	MED BNT EXT AAA HDWR	60,70,70 Hemi Hangers
1F,3-5,8,9	120675	LNG BNT EXT AAA HDWR	60,70,70 Hemi Hangers
1G,3-5,8,9	120676	SHT V EXT R AAA HDWR	Left - 70 deg V Hangers Only
1H,3-5,8,9	120677	SHT V EXT L AAA HDWR	Right - 70 deg V Hangers Only
1I,3-5,8,9	120678	LNG V EXT R AAA HDWR	Left - 70 deg V Hangers Only
1J,3-5,8,9	120679	LNG V EXT L AAA HDWR	Right - 70 deg V Hangers Only
2A	500656	ADULT ANG ADJ F/PLT 10/11" R	RIGHT 10-11" Footrest Width
2A	500657	ADULT ANG ADJ F/PLT 10/11" L	LEFT 10-11" Footrest Width
2B	500658	ADULT ANG ADJ F/PLT 12/13" R	RIGHT 12-13" Footrest Width
2B	500659	ADULT ANG ADJ F/PLT 12/13" L	LEFT 12-13" Footrest Width

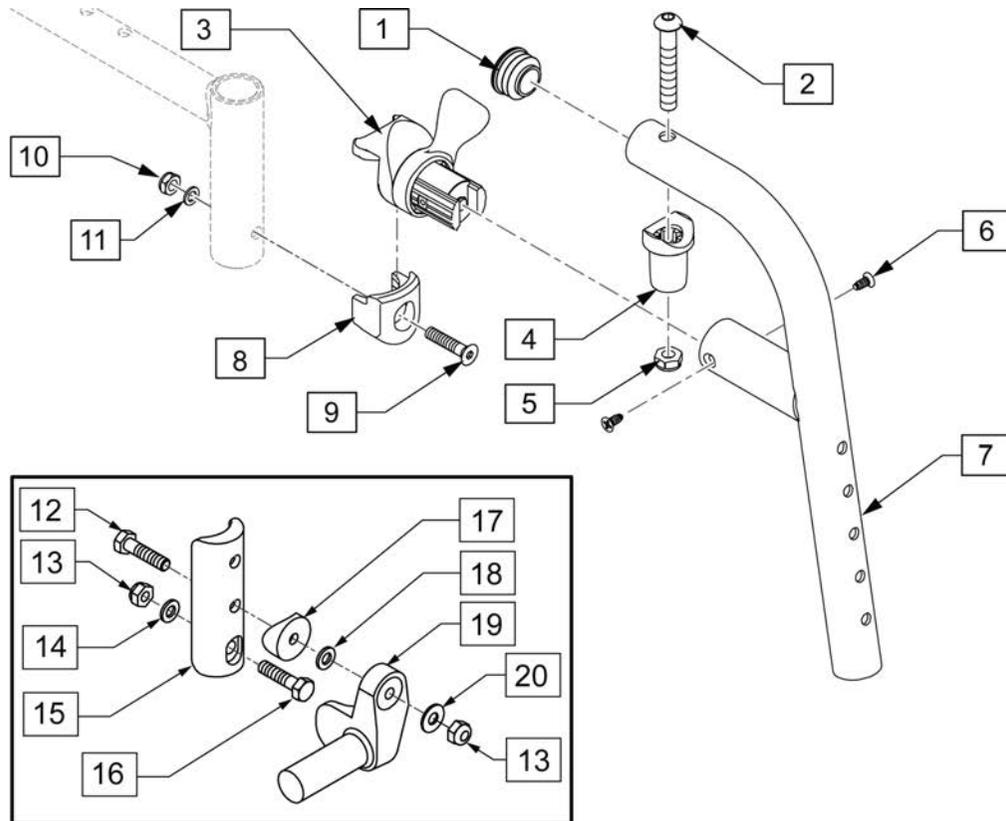
Pos.	Item Number	Description	Remarks
2C	500660	ADLT ANGL ADJ F/PLT 14/15	RIGHT 14-15" Footrest Width
2C	500661	ADLT ANGL ADJ F/PLT 14/15	LEFT 14-15" Footrest Width
2D	500662	ADLT ANGL ADJ F/PLT 16/17	RIGHT 16-17" Footrest Width
2D	500663	ADLT ANGL ADJ F/PLT 16/17	LEFT 16-17" Footrest Width
2E	500664	ADLT ANGL ADJ F/PLT 18-20	RIGHT 18-22" Footrest Width
2E	500665	ADLT ANGL ADJ F/PLT 18-20	LEFT 18-22" Footrest Width
3	104381	NUT HEX NYLOCK M6X1.0 INORG	
4	106944	WASHER FLAT THIN AN 1/4 ROHS	
5	107199	HANGER EXTENSION SADDLE	
6	104377	3/4" SADDLE THIN	
7	541002	FTRST MOUNTING BRKT-3/8 RAD R	RIGHT
7	541003	FTRST MOUNTING BRKT-3/8 RAD L	LEFT
8	106945	WASHER FLAT SAE 1/4 ROHS	
9	104399	SHCS M6X1X45 12 MM PART THD	
10	106978	FHCS 1/4-28 X 7/8 ROHS	
11	550350	3/4" CLMP ADJ FT PLT	
12	106935	NUT NYLOCK THIN 1/4-28 ROHS	
13	104328	POST HEEL LOOP	
14A	104380-001	ADJUSTABLE FOOT REST STRAP	12 & 13" WIDE
14B	104380-002	ADJUSTABLE FOOT REST STRAP	14 & 15" WIDE
14C	104380-003	ADJUSTABLE FOOT REST STRAP	16 & 17" WIDE
14D	104380-004	ADJUSTABLE FOOT REST STRAP	18 - 22" WIDE
15	102268-001	HHCS M6X1X30 PART NP	
3-6,8,9	120659	EXT MNT HARDWARE 1 SIDE	
16-19	107485	FOOTREST CLAMP ASSM	
20	740260	TOE-ANKLE STRAP ADJ ADULT FOOTPLATE	
>>>>		80° HANGERS - SHORT EXT - RIGHT	
1A,2B,3-14A,15	111534	AAA STRT SHT EXT ASM 12-13" W R	Right- 80D- 12-13" W- SHORT
1A,2C,3-14B,15	107928	AAA STRT SHT EXT ASM 14-15" W R	Right- 80D- 14-15" W- SHORT
1A,2D,3-14C,15	107930	AAA STRT SHT EXT ASM 16-17" W R	Right- 80D- 16-17" W- SHORT
1A,2E,3-14D,15	107932	AAA STRT SHT EXT ASM 18-22" W R	Right- 80D- 18-22" W- SHORT
>>>>		80° HANGERS - SHORT EXT - LEFT	
1A,2B,3-14A,15	111535	AAA STRT SHT EXT ASM 12-13" W L	Left- 80D- 12-13" W- SHORT
1A,2C,3-14B,15	107935	AAA STRT SHT EXT ASM 14" W L	Left- 80D- 14-15" W- SHORT
1A,2D,3-14C,15	107937	AAA STRT SHT EXT ASM 16" W L	Left- 80D- 16-17" W- SHORT
1A,2E,3-14D,15	107939	AAA STRT SHT EXT ASM 18" W L	Left- 80D- 18-22" W- SHORT
>>>>		80° HANGERS - MED EXT - RIGHT	
1B,2B,3-14A,15	111536	AAA STRT MED EXT ASM 12-13" W R	Right- 80D- 12-13" W- MED
1B,2C,3-14B,15	107942	AAA STRT MED EXT ASM 14-15" W R	Right- 80D- 14-15" W- MED
1B,2D,3-14C,15	107944	AAA STRT MED EXT ASM 16-17" W R	Right- 80D- 16-17" W- MED
1B,2E,3-14D,15	107946	AAA STRT MED EXT ASM 18-22" W R	Right- 80D- 18-22" W- MED
>>>>		80° HANGERS - MED EXT - LEFT	
1B,2B,3-14A,15	111537	AAA STRT MED EXT ASM 12-13" W L	Left- 80D- 12-13" W- MED
1B,2C,3-14B,15	107949	AAA STRT MED EXT ASM 14" W L	Left- 80D- 14-15" W- MED
1B,2D,3-14C,15	107951	AAA STRT MED EXT ASM 16" W L	Left- 80D- 16-17" W- MED
1B,2E,3-14D,15	107953	AAA STRT MED EXT ASM 18" W L	Left- 80D- 18-22" W- MED
>>>>		80° HANGERS - LONG EXT - RIGHT	
1C,2B,3-14A,15	111538	AAA STRT LNG EXT ASM 12-13" W R	Right- 80D- 12-13" W- LONG
1C,2C,3-14B,15	107956	AAA STRT LNG EXT ASM 14 -15" W R	Right- 80D- 14-15" W- LONG
1C,2D,3-14C,15	107958	AAA STRT LNG EXT ASM 16 -17" W R	Right- 80D- 16-17" W- LONG
1C,2E,3-14D,15	107960	AAA STRT LNG EXT ASM 18 -22" W R	Right- 80D- 18-22" W- LONG
>>>>		80° HANGERS - LONG EXT - LEFT	
1C,2B,3-14A,15	111539	AAA STRT LNG EXT ASM 12-13" W L	Left- 80D- 12-13" W- LONG
1C,2C,3-14B,15	107963	AAA STRT LNG EXT ASM 14W L	Left- 80D- 14-15" W- LONG
1C,2D,3-14C,15	107965	AAA STRT LNG EXT ASM 16W L	Left- 80D- 16-17" W- LONG
1C,2E,3-14D,15	107968	AAA STRT LNG EXT ASM 18W L	Left- 80D- 18-22" W- LONG
>>>>		70° HANGERS - SHORT EXT - RIGHT	

Pos.	Item Number	Description	Remarks
1D,2B,3-14A,15	111540	AAA BNT SHT EXT ASM 12-13" W R	Right- 60D,70D,70D HEMI - 12-13" W- SHORT
1D,2C,3-14B,15	107973	AAA BNT SHT EXT ASM 14 -15" W R	Right- 60D,70D,70D HEMI - 14-15" W- SHORT
1D,2D,3-14C,15	107975	AAA BNT SHT EXT ASM 16 -17" W R	Right- 60D,70D,70D HEMI - 16-17" W- SHORT
1D,2E,3-14D,15	107977	AAA BNT SHT EXT ASM 18 -22" W R	Right- 60D,70D,70D HEMI - 18-22" W- SHORT
>>>>		70° HANGERS - SHORT EXT - LEFT	
1D,2B,3-14A,15	111541	AAA BNT SHT EXT ASM 12-13" W L	Left- 60D,70D,70D HEMI - 12-13" W- SHORT
1D,2C,3-14B,15	107980	AAA BNT SHT EXT ASM 14 -15" W L	Left- 60D,70D,70D HEMI - 14-15" W- SHORT
1D,2D,3-14C,15	107982	AAA BNT SHT EXT ASM 16 -17" W L	Left- 60D,70D,70D HEMI - 16-17" W- SHORT
1D,2E,3-14D,15	107984	AAA BNT SHT EXT ASM 18 -22" W L	Left- 60D,70D,70D HEMI - 18-22" W- SHORT
>>>>		70° HANGERS - MED EXT - RIGHT	
1E,2B,3-14A,15	111542	AAA BNT MED EXT ASM 12-13" W R	Right- 60D,70D,70D HEMI - 12-13" W- MED
1E,2C,3-14B,15	107987	AAA BNT MED EXT ASM 14 -15" W R	Right- 60D,70D,70D HEMI - 14-15" W- MED
1E,2D,3-14C,15	107989	AAA BNT MED EXT ASM 16 -17" W R	Right- 60D,70D,70D HEMI - 16-17" W- MED
1E,2E,3-14D,15	107991	AAA BNT MED EXT ASM 18 -22" W R	Right- 60D,70D,70D HEMI - 18-22" W- MED
>>>>		70° HANGERS - MED EXT - LEFT	
1E,2B,3-14A,15	111543	AAA BNT MED EXT ASM 12-13" W L	Left- 60D,70D,70D HEMI - 12-13" W- MED
1E,2C,3-14B,15	107994	AAA BNT MED EXT ASM 14 -15" W L	Left- 60D,70D,70D HEMI - 14-15" W- MED
1E,2D,3-14C,15	107996	AAA BNT MED EXT ASM 16 -17" W L	Left- 60D,70D,70D HEMI - 16-17" W- MED
1E,2E,3-14D,15	107998	AAA BNT MED EXT ASM 18 -22" W L	Left- 60D,70D,70D HEMI - 18-22" W- MED
>>>>		70° HANGERS - LONG EXT - RIGHT	
1F,2B,3-14A,15	111544	AAA BNT LONG EXT ASM 12-13" W R	Right- 60D,70D,70D HEMI - 12-13" W- LONG
1F,2C,3-14B,15	108001	AAA BNT LONG EXT ASM 14 -15" W R	Right- 60D,70D,70D HEMI - 14-15" W- LONG
1F,2D,3-14C,15	108003	AAA BNT LONG EXT ASM 16 -17" W R	Right- 60D,70D,70D HEMI - 16-17" W- LONG
1F,2E,3-14D,15	108005	AAA BNT LONG EXT ASM 18 -22" W R	Right- 60D,70D,70D HEMI - 18-22" W- LONG
>>>>		70° HANGERS - LONG EXT - LEFT	
1F,2B,3-14A,15	111545	AAA BNT LONG EXT ASM 12-13" W L	Left- 60D,70D,70D HEMI - 12-13" W- LONG
1F,2C,3-14B,15	108008	AAA BNT LONG EXT ASM 14 -15" W L	Left- 60D,70D,70D HEMI - 14-15" W- LONG
1F,2D,3-14C,15	108010	AAA BNT LONG EXT ASM 16 -17" W L	Left- 60D,70D,70D HEMI - 16-17" W- LONG
1F,2E,3-14D,15	108012	AAA BNT LONG EXT ASM 18 -22" W L	Left- 60D,70D,70D HEMI - 18-22" W- LONG
>>>>		70° "V" HANGERS - MED EXT - RIGHT	
1G,2A,3-15	111546	AAA V MED EXT ASM 10-11" W R	Right- 70D V hangers only 10-11" W- MED
1G,2B,3-15	111548	AAA V MED EXT ASM 12-13" W R	Right- 70D V hangers only 12-13" W- MED
1G,2C,3-15	108015	AAA V MED EXT ASM 14 -15" W R	Right- 70D V hangers only 14-15" W- MED
1G,2D,3-15	108017	AAA V MED EXT ASM 16 -17" W R	Right- 70D V hangers only 16-18" W- MED
1G,2E,3-15	108019	AAA V MED EXT ASM 18 -18" W R	Right- 70D V hangers only 18-22" W- MED
>>>>		70° "V" HANGERS - MED EXT - LEFT	
1G,2A,3-15	111547	AAA V MED EXT ASM 10-11" W L	Left- 70D V hangers only 10-11" W- MED
1G,2B,3-15	111549	AAA V MED EXT ASM 12-13" W L	Left- 70D V hangers only 12-13" W- MED
1G,2C,3-15	108022	AAA V MED EXT ASM 14 -15" W L	Left- 70D V hangers only 14-15" W- MED
1G,2D,3-15	108024	AAA V MED EXT ASM 16 -17" W L	Left- 70D V hangers only 16-18" W- MED
1G,2E,3-15	108026	AAA V MED EXT ASM 18 -22: W L	Left- 70D V hangers only 18-22" W- MED
>>>>		70° "V" HANGERS - LONG EXT - RIGHT	
1H,2A,3-15	111550	AAA V LONG EXT ASM 10-11" W R	Right- 70D V hangers only 10-11" W- LONG
1H,2B,3-15	111552	AAA V LONG EXT ASM 12-13" W R	Right- 70D V hangers only 12-13" W- LONG
1H,2C,3-15	108029	AAA V LONG EXT ASM 14 -15" W R	Right- 70D V hangers only 14-15" W- LONG
1H,2D,3-15	108031	AAA V LONG EXT ASM 16 -17" W R	Right- 70D V hangers only 16-18" W- LONG
1H,2E,3-15	108033	AAA V LONG EXT ASM 18 -22: W R	Right- 70D V hangers only 18-22" W- LONG
>>>>		70° "V" HANGERS - LONG EXT - LEFT	
1H,2A,3-15	111551	AAA V LONG EXT ASM 10-11" W L	Left- 70D V hangers only 10-11" W- LONG
1H,2B,3-15	111553	AAA V LONG EXT ASM 12-13" W L	Left- 70D V hangers only 12-13" W- LONG
1H,2C,3-15	108036	AAA V LONG EXT ASM 14 -15" W L	Left- 70D V hangers only 14-15" W- LONG
1H,2D,3-15	108038	AAA V LONG EXT ASM 16 -17" W L	Left- 70D V hangers only 16-18" W- LONG
1H,2E,3-15	108040	AAA V LONG EXT ASM 18 -22" W L	Left- 70D V hangers only 18-22" W- LONG



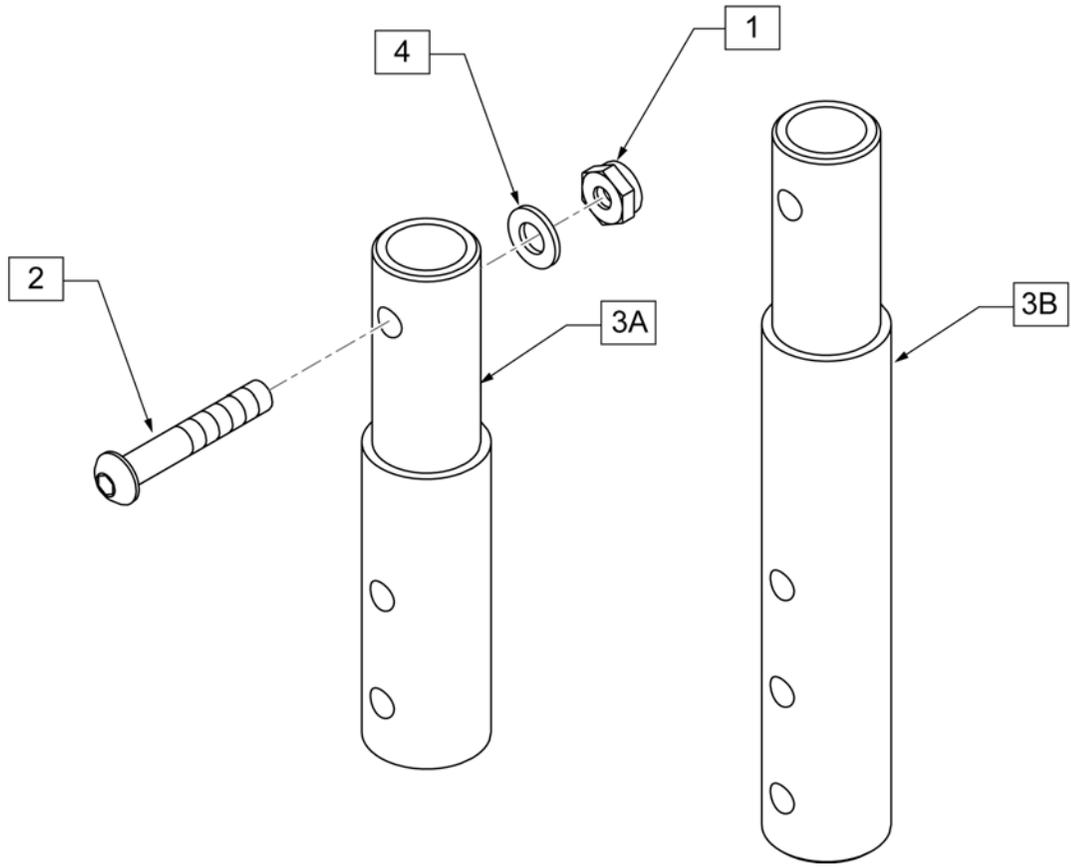
*FRONT MOUNT ADAPTER KIT FOR ADULT ANGLE-ADJUSTABLE FOOTPLATE.

Pos.	Item Number	Description	Remarks
1	561062	1" INSERT PLUG .065 RIBS	
2	226217	5/16-18 X 2" BH C/S BLK	
4	561197	PLASTIC PIVOT SADDLE	
5	202102	5/16-18 NYLOCK NUT THIN	
6	118695	#8 LOW FLT HD TAP SCREW	
9	103500-010	FHCSM6X1X35FULLNP	
10	104381	NUT HEX NYLOCK M6X1.0 INORG	
11	104414	WAVE WASHER 6 MM INORG	
12	102268-001	HHCS M6 X 1 X 25 INORGANIC	
13	104381	NUT HEX NYLOCK M6 X 1INORG	
14	107383	WASHER FLAT M6 ROHS	
15	119240	FOOTPLATE ADAPTER FM	
16	118198	HHCS M6X1X40 PART NP	
17	561004	1" SADDLE 1/4" HOLE	
18	106943	WASHER FLAT AN 1/4 ROHS	
19	541000	FOOTREST MOUNTING BRKT-1" RAD	Right
19	541001	FOOTREST MOUNTING BRKT-1" RAD	Left
20	106945	WASHER FLAT SAE 1/4 ROHS	
1,2,4,5	119518	PIVOT SADDLE KIT	
1-7	119456S	70 D FRNT MNT SWING IN/OUT HANGER L	Left
1-7	119457S	70 D FRNT MNT SWING IN/OUT HANGER R	Right
8-10	119514	LATCH RECIEVER KIT	
3-6	119509	HANGER LATCH ASSM W/HDWR L	Left
3-6	119510	HANGER LATCH ASSM W/HDWR R	Right

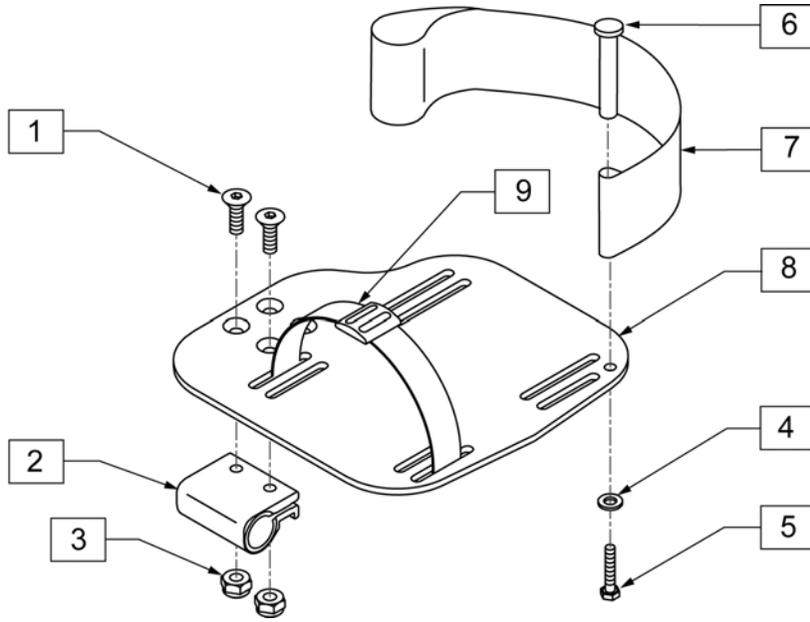


*FRONT MOUNT ADAPTER KIT FOR ADULT ANGLE-ADJUSTABLE FOOTPLATE.

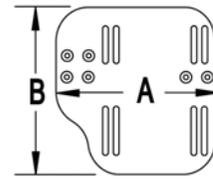
Pos.	Item Number	Description	Remarks
1	561062	1" INSERT PLUG .065 RIBS	
2	226217	5/16-18 X 2" BH C/S BLK	
4	561197	PLASTIC PIVOT SADDLE	
5	202102	5/16-18 NYLOCK NUT THIN	
6	118695	#8 LOW FLT HD TAP SCREW	
9	103500-010	FHCSM6X1X35FULLNP	
10	104381	NUT HEX NYLOCK M6X1.0 INORG	
11	104414	WAVE WASHER 6 MM INORG	
12	102268-001	HHCS M6 X 1 X 25 INORGANIC	
13	104381	NUT HEX NYLOCK M6 X 1 INORG	
14	107383	WASHER FLAT M6 ROHS	
15	119240	FOOTPLATE ADAPTER FM	
16	118198	HHCS M6X1X40 PART NP	
17	561004	1" SADDLE 1/4" HOLE	
18	106943	WASHER FLAT AN 1/4 ROHS	
19	541000	FOOTREST MOUNTING BRKT-1" RAD	Right
19	541001	FOOTREST MOUNTING BRKT-1" RAD	Left
20	106945	WASHER FLAT SAE 1/4 ROHS	
1,2,4,5	119518	PIVOT SADDLE KIT	
1-7	119464S	80 D FRNT MNT SWING IN/OUT HANGER L	Left
1-7	119465S	80 D FRNT MNT SWING IN/OUT HANGER R	Right
8-11	119514	LATCH RECIEVER KIT	
3-6	119509	HANGER LATCH ASSM W/HDWR L	Left
3-6	119510	HANGER LATCH ASSM W/HDWR R	Right



Pos.	Item Number	Description
1	106935	NUT NYLOCK THIN 1/4 -28 ROHS
2	106961	BHCS 1/4 -28 x 1 1/4 ROHS
4	107383	WASHER FLAT M6 ROHS
1-3A,4	119507	FRONT MOUNT HANGER EXT 2"
1-3B,4	119508	FRONT MOUNT HANGER EXT 4"



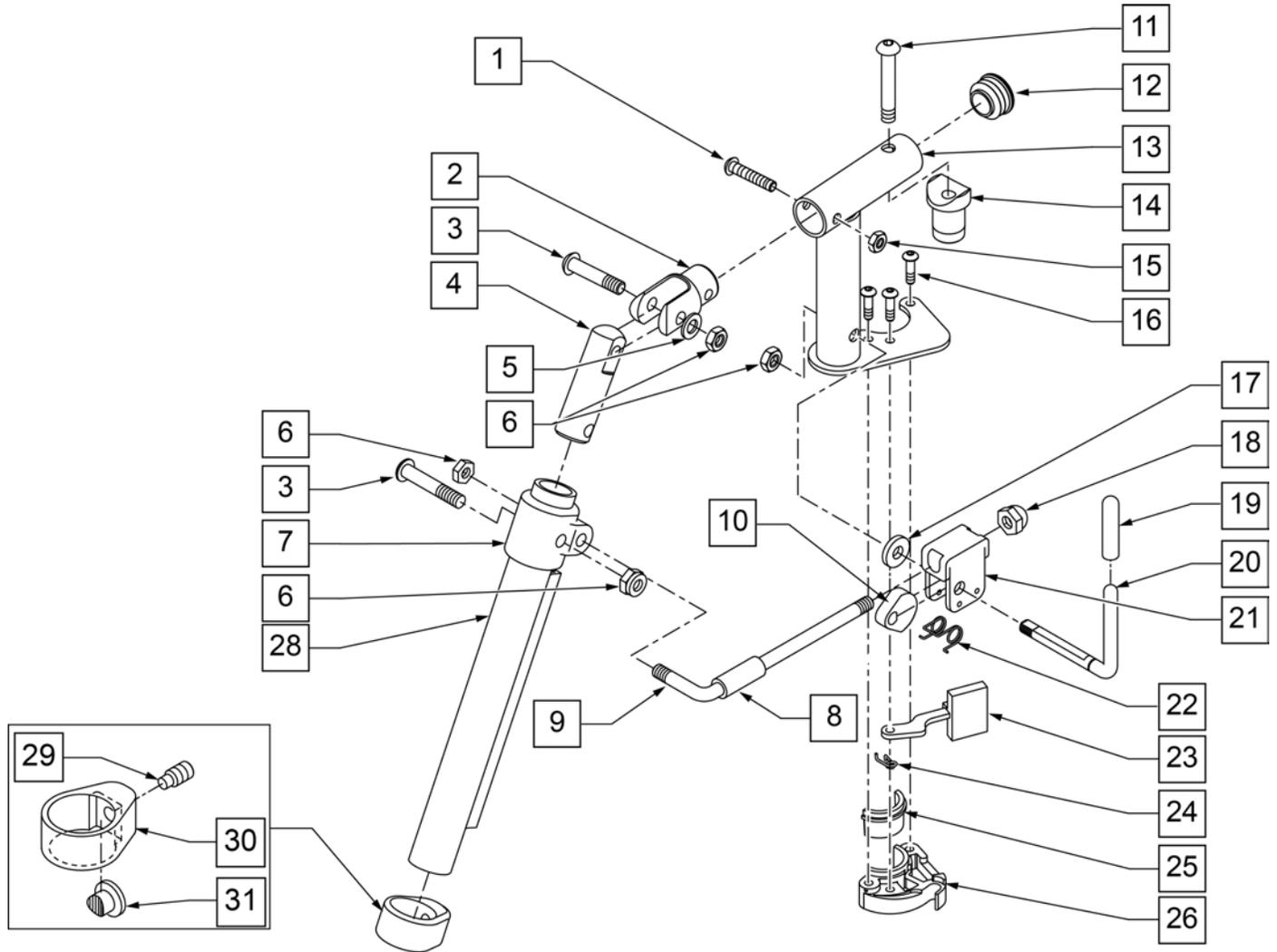
MEASURING GUIDE



CHAIR WIDTH	"A"	"B"
10" - 11"	3 1/2"	7 1/4"
12" - 13"	4 1/2"	7 3/4"
14" - 15"	5 1/2"	7 3/4"
16" - 17"	6 1/2"	7 3/4"
18" - 20"	7 1/2"	7 3/4"

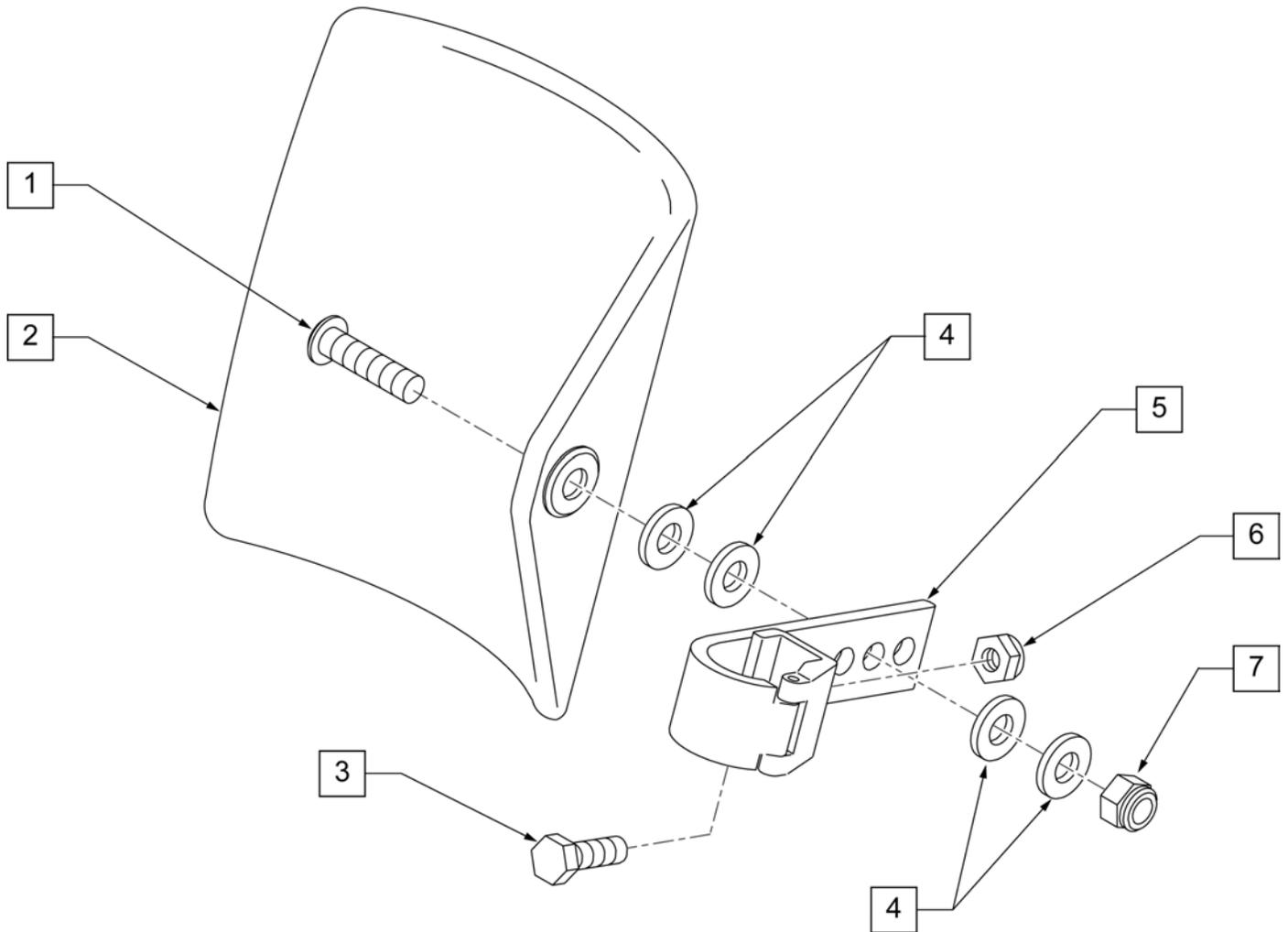
Pos.	Item Number	Description	Remarks
1	106978	FHCS 1/4-28 X 7/8 ROHS	
2	550350	3/4" CLAMP ADJ FOOTPLATE	
3	106935	NUT NYLOCK THIN 1/4-28 ROHS	
4	107383	WASHER FLAT M6 ROHS	
5	102268-001	HHCS M6 X 1 X 25 INORGANIC	
6	561040	HEEL LOOP PEG	
7	104380-001	ADJ FOOTREST STRAP 14W	
7	104380-002	ADJ FOOTREST STRAP 15-16W	
7	104380-003	ADJ FOOTREST STRAP 17-18W	
7	104380-004	ADJ FOOTREST STRAP 19-20W	
8	500656	ADULT ANGL ADJ F/PLT 10/11	RIGHT
8	500657	ADULT ANGL ADJ F/PLT 10/11	LEFT
8	500658	ADULT ANGL ADJ F/PLT 12/13	RIGHT
8	500659	ADULT ANGL ADJ F/PLT 12/13	LEFT
8	500660	ADULT ANGL ADJ F/PLT 14/15	RIGHT
8	500661	ADULT ANGL ADJ F/PLT 14/15	LEFT
8	500662	ADULT ANGL ADJ F/PLT 16/17	RIGHT
8	500663	ADULT ANGL ADJ F/PLT 16/17	LEFT
8	500664	ADULT ANGL ADJ F/PLT 18-20	RIGHT
8	500665	ADULT ANGL ADJ F/PLT 18-20	LEFT
9	740260	TOE-ANKLE STRAP ADJ ADULT FOOTPLATE	

Note: For complete assembly order 881422, 881423,118060S (2 ea), 106823 (2 ea),104166 (2 ea) & 104171 (2 ea).

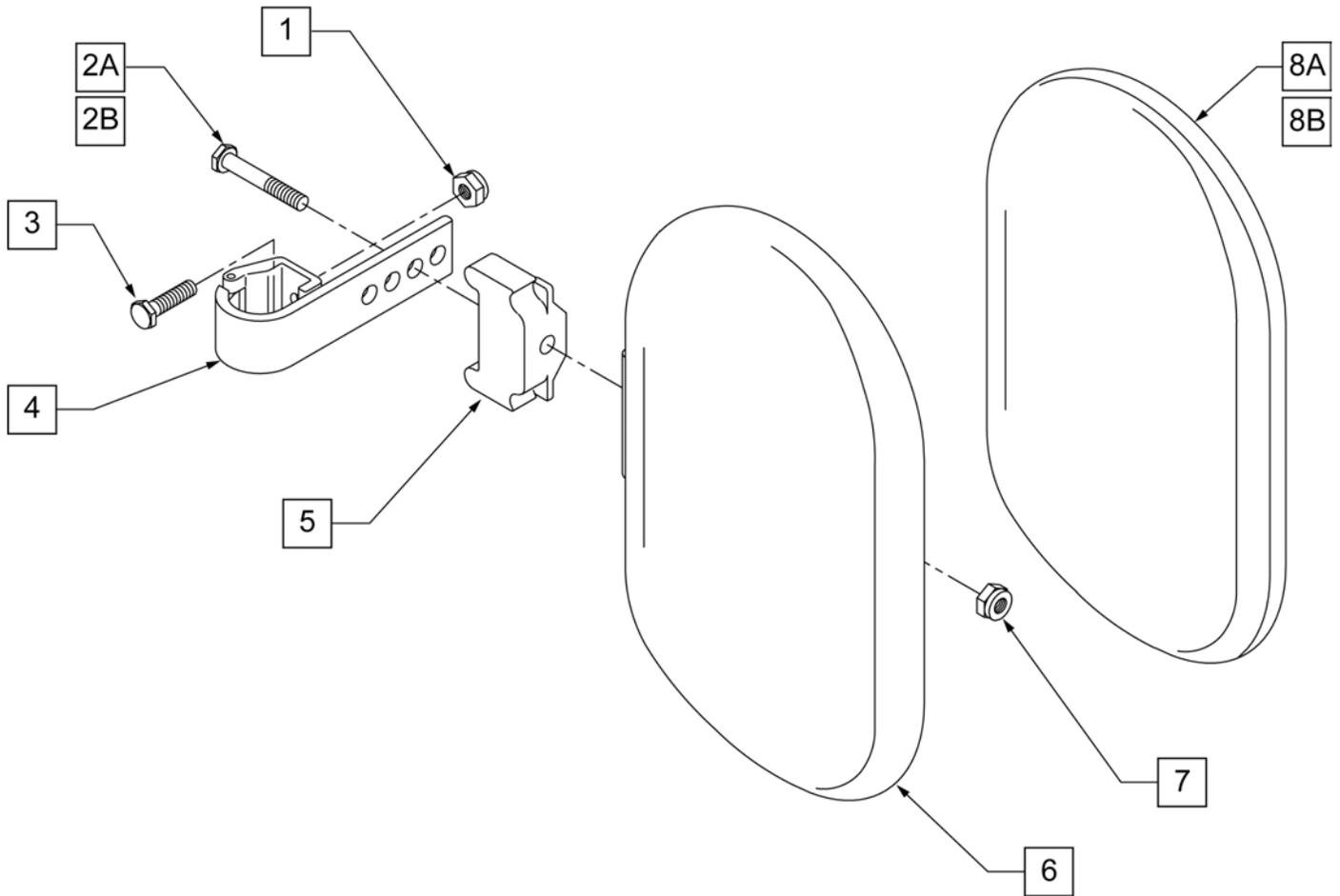


Pos.	Item Number	Description	Remarks
1	106961	1/4-28 X 1 1/4 BH C/S	
2	505281	ELR CLEVIS	
3	107037	BHCS 5/16-24 X 1-1/2 SHLD ROHS	
4	540252	ELR PIVOT PRS	
5	106946	WASHER FLAT AN 5/16 ROHS	
6	106939	NUT NYLOCK THIN 5/16-24 ROHS	
7	560420	ELR UPPER PIVOT PLST	
8	560784	ELR ADJUSTMENT STOP	
9	481117	ELR LOCK ROD	
10	481119	ELR CAM LOCKING POWDERED METAL	
11	106983	BHCS 5/16-18 X 2 SHLDR ROHS	
12	561062	1" INSERT PLUG .065 RIBS	
14	561197	PLASTIC PIVOT SADDLE	
15	106935	NUT NYLOCK THIN 1/4-28 ROHS	
16	107035	BHCS 10-24 X .725 PL ROHS	

Pos.	Item Number	Description	Remarks
17	561059	3/4 OD x .318 ID WASHER	
18	202109	5/16-24 ACORN NUT HEX	
19	561049	ELR RELEASE ROD COVER	
19,20	882410S	ELR ACTUATION ARM ASSEMBLY	
21	880990	ELR LOCK HOUSING W/PIN	
22	321106	ELR TORSION SPRING	
23	561079	S/A LATCH LEVER	
24	321136	S/A SPRING L RED	LEFT
24	321137	S/A SPRING R CLEAR	RIGHT
28	118060S	TUBE HANGER ELR	Gloss Black only
29	106823	SET SCREW 3/8-24 X 3/8 FLT PT	
30	104166	CLAMP BODY FOOTREST	
31	104171	PAD LOCKING FOOTREST	
6,8-10,17-22	881077S	ELR LOCK ROD/ARM ASSEMBLY	
25,26	881500	LATCH BLOCK ASSM	RIGHT
25,26	881501	LATCH BLOCK ASSM	LEFT
1-6,11-16,20-24	882413	ELR PIVOT BLOCK ASSM	RIGHT
1-6,11-16,20-24	882414	ELR PIVOT BLOCK ASSM	LEFT
1-26	881422	ELR PIVOT ASSM RIGHT	RIGHT
1-26	881423	ELR PIVOT ASSM LEFT	LEFT
16,23-26	881521	S/A LATCH KIT CASTING RIGHT	RIGHT
16,23-26	881522	S/A LATCH KIT CASTING LEFT	LEFT
29-31	119495	EXTENSION CLAMP KIT	



Pos.	Item Number	Description
1	106980	BHCS 5/16-18 X 1-1/4 ROHS
2	755014	CALF PAD TROUGH STYLE 14"/16"
3	107013	HHCS 1/4-28 X 5/8 ROHS
4	561016	1" WASHER 5/16" HOLE
5	881413	CALF PAD BRACKET ASSEMBLY
6	106934	NUT NYLOCK 1/4-28 ROHS
7	202117	5/16-18 NYLOCK NUT THICK BLK
1-7	881414	CALF PAD J-HOOK 14"-15" ASSEMBLY



Pos.	Item Number	Description	Remarks
1	106934	NUT NYLOCK 1/4-28 ROHS	
2A	107018	HHCS 5/16-18 X 2-1/2 ROHS	16"-17" wide only
2B	107019	HHCS 5/16-18 X 3-1/2 ROHS	18"-20" wide only
3	107013	HHCS 1/4-28 X 5/8 ROHS	
4	881413	CALF PAD BRACKET ASSEMBLY	
5	560199	ELR CALF HINGE SPACER	18"-20" wide only
6	560108	CALF PAD MOLDED 16"-20"	
7	106936	NUT NYLOCK 5/16-18 ROHS	
8A	751045	CALF PAD COVER	
8B	751046	CALF PAD COVER (BREEZY)	
1,2A,3,4,6,7	881416	CALF MOLDED 16"-17" ASSEMBLY	
1,2B,3-7	881412	CALF PAD MOLDED 18"-20" ASSEMBLY	

COMPOSITE FOOTPLATE

NOTE: FOOTPLATE ASSEMBLIES ARE SET TO FOOTREST WIDTH. PLEASE SEE "FOOTPLATE FORMULA" TABLE FOR SEAT WIDTH CONVERSION.

Ext. Tube	60°, 70° & 70° Hemi Style Hangers (Bent Extension)			80° Style hanger ELR (Straight Extension)			70° V Style Hangers	
	Short	Medium	Long	Short	Medium	Long	Medium	Long
13" Right	107746	107760	107774	107704	107718	107732	107788	107802
13" Left	107753	107767	107781	107711	107725	107739	107795	107809
14" Right	107747	107761	107775	107705	107719	107733	107789	107803
14" Left	107754	107768	107782	107712	107726	107740	107796	107810
15" Right	107748	107762	107776	107706	107720	107734	107790	107804
15" Left	107755	107769	107783	107713	107727	107741	107797	107811
16" Right	107749	107763	107777	107707	107721	107735	107791	107805
16" Left	107756	107770	107784	107714	107728	107742	107798	107812
17" Right	107750	107764	107778	107708	107722	107736	107792	107806
17" Left	107757	107771	107785	107715	107729	107743	107799	107813
18" Right	107751	107765	107779	107709	107723	107737	107793	107807
18" Left	107758	107772	107786	107716	107730	107744	107800	107814
19"-20" Rt	107752	107766	107780	107710	107724	107738	V STYLE IS NOT AVAILABLE IN THESE SEAT WIDTHS	
19"-20" Lt	107759	107773	107787	107717	107731	107745		
21"-22" Rt	111528	111530	111532	111522	111524	111526		
21"-22" Lt	111529	111531	111533	111523	111525	111527		

INSET FORMULA

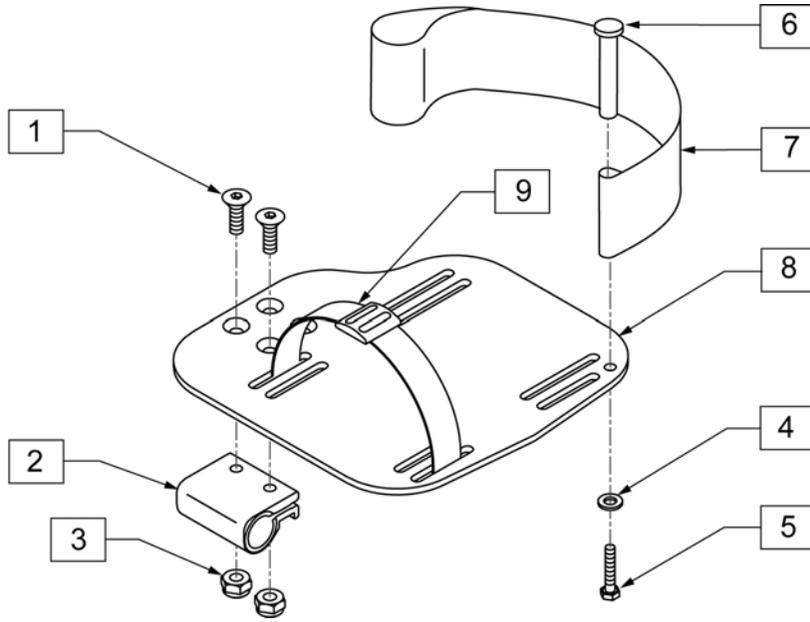
0" Inset (Seat Width) = Footrest Width
 1" Inset (Seat Width) -2 = Footrest Width
 "V" Hanger (Seat Width) -4 = Footrest Width

Pos.	Item Number	Description	Remarks
1A-5	120660	SHT STRT EXT COMP HDWR	80 deg hangers + ELR only
1B-5	120661	MED STRT EXT COMP HDWR	80 deg hangers + ELR only
1C-5	120662	LNG STRT EXT COMP HDWR	80 deg hangers + ELR only
1D-5	120663	SHT BNT EXT COMP HDWR	60,70,70 Hemi Hangers
1E-5	120664	MED BNT EXT COMP HDWR	60,70,70 Hemi Hangers
1F-5	120665	LNG BNT EXT COMP HDWR	60,70,70 Hemi Hangers
1G-5	120666	SHT V EXT R COMP HDWR	70 deg V hangers only-LEFT
1G-5	120667	SHT V EXT L COMP HDWR	70 deg V hangers only-RIGHT
1H-5	120668	LNG V EXT R COMP HDWR	70 deg V hangers only-LEFT
1H-5	120669	LNG V EXT L COMP HDWR	70 deg V hangers only-RIGHT
2A	063216-006	COMPOSITE FOOTPLATE RIGHT	RIGHT 13" Footrest Width
2A	063216-012	COMPOSITE FOOTPLATE LEFT	LEFT 13" Footrest Width
2B	063216-015	FOOTPLATE COMPOSITE RIGHT	RIGHT 14" Footrest Width
2B	063216-018	FOOTPLATE COMPOSITE LEFT	LEFT 14" Footrest Width

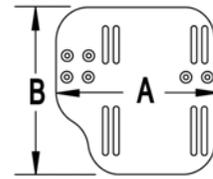
Pos.	Item Number	Description	Remarks
2C	063216-005	COMPOSITE FOOTPLATE RIGHT	RIGHT 15" Footrest Width
2C	063216-011	COMPOSITE FOOTPLATE LEFT	LEFT 15" Footrest Width
2D	063216-014	FOOTPLATE COMPOSITE RIGHT	RIGHT 16" Footrest Width
2D	063216-017	FOOTPLATE COMPOSITE LEFT	LEFT 16" Footrest Width
2E	063216-004	COMPOSITE FOOTPLATE RIGHT	RIGHT 17" Footrest Width
2E	063216-010	COMPOSITE FOOTPLATE LEFT	LEFT 17" Footrest Width
2F	063216-013	FOOTPLATE COMPOSITE RIGHT	RIGHT 18" Footrest Width
2F	063216-016	FOOTPLATE COMPOSITE LEFT	LEFT 18" Footrest Width
2G	063216-003	COMPOSITE FOOTPLATE RIGHT	RIGHT 19" & 20" Footrest Width
2G	063216-009	COMPOSITE FOOTPLATE LEFT	LEFT 19" & 20" Footrest Width
2H	063216-002	FOOTPLATE COMPOSITE RIGHT	RIGHT 21" & 22" Footrest Width
2H	063216-008	FOOTPLATE COMPOSITE LEFT	LEFT 21" & 22" Footrest Width
3	104377	3/4" SADDLE THIN	
4	103175	SHCS M6 X 1 X 40 INORG	
5	104381	NUT HEX NYLOCK M6X1.0 INORG	Inserted in bottom of footplate.
6	104328	HEEL LOOP PEG	
7A	104380-001	ADJUSTABLE FOOT REST STRAP	14" wide
7B	104380-002	ADJUSTABLE FOOT REST STRAP	15-16" wide
7C	104380-003	ADJUSTABLE FOOT REST STRAP	17-18" wide
7D	104380-004	ADJUSTABLE FOOT REST STRAP	19-22" wide
8	102268-001	HHCS M6X1X30 PART NP	
12	104160	BUSHING FOOTREST	
9-12	107485	FOOTREST CLAMP ASSM	
>>>>		60°,70°,70° HEMI HANGERS - SHORT EXT - RIGHT	
1D,2A,3-6,7A,8	107746	COMP BNT SHT EXT ASM 13" W R	Right- 70D- 13" W- SHORT
1D,2B,3-6,7A,8	107747	COMP BNT SHT EXT ASM 14" W R	Right- 70D- 14" W- SHORT
1D,2C,3-6,7B,8	107748	COMP BNT SHT EXT ASM 15" W R	Right- 70D- 15" W- SHORT
1D,2D,3-6,7B,8	107749	COMP BNT SHT EXT ASM 16" W R	Right- 70D- 16" W- SHORT
1D,2E,3-6,7C,8	107750	COMP BNT SHT EXT ASM 17" W R	Right- 70D- 17" W- SHORT
1D,2F,3-6,7C,8	107751	COMP BNT SHT EXT ASM 18" W R	Right- 70D- 18" W- SHORT
1D,2G,3-6,7D,8	107752	COMP BNT SHT EXT ASM 19 & 20"W R	Right- 70D- 19 & 20" W- SHORT
1D,2H,3-6,7D,8	111528	COMP BNT SHT EXT ASM 21 & 22"W R	Right- 70D- 21 & 22" W- SHORT
>>>>		60°,70°,70° HEMI HANGERS - SHORT EXT - LEFT	
1D,2A,3-6,7A,8	107753	COMP BNT SHT EXT ASM 13" W L	Left- 70D- 13 W- SHORT
1D,2B,3-6,7A,8	107754	COMP BNT SHT EXT ASM 14" W L	Left- 70D- 14 W- SHORT
1D,2C,3-6,7B,8	107755	COMP BNT SHT EXT ASM 15" W L	Left- 70D- 15 W- SHORT
1D,2D,3-6,7B,8	107756	COMP BNT SHT EXT ASM 16" W L	Left- 70D- 16 W- SHORT
1D,2E,3-6,7C,8	107757	COMP BNT SHT EXT ASM 17" W L	Left- 70D- 17 W- SHORT
1D,2F,3-6,7C,8	107758	COMP BNT SHT EXT ASM 18" W L	Left- 70D- 18 W- SHORT
1D,2G,3-6,7D,8	107759	COMP BNT SHT EXT ASM 19 & 20"W L	Left- 70D- 19 & 20" W- SHORT
1D,2H,3-6,7D,8	111529	COMP BNT SHT EXT ASM 21 & 22"W L	Left- 70D- 21 & 22" W- SHORT
>>>>		60°,70°,70° HEMI HANGERS - MED EXT - RIGHT	
1E,2A,3-6,7A,8	107760	COMP BNT MED EXT ASM 13" W R	Right- 70D- 13" W- MED
1E,2B,3-6,7A,8	107761	COMP BNT MED EXT ASM 14" W R	Right- 70D- 14" W- MED
1E,2C,3-6,7B,8	107762	COMP BNT MED EXT ASM 15" W R	Right- 70D- 15" W- MED
1E,2D,3-6,7B,8	107763	COMP BNT MED EXT ASM 16" W R	Right- 70D- 16" W- MED
1E,2E,3-6,7C,8	107764	COMP BNT MED EXT ASM 17" W R	Right- 70D- 17" W- MED
1E,2F,3-6,7C,8	107765	COMP BNT MED EXT ASM 18" W R	Right- 70D- 18" W- MED
1E,2G,3-6,7D,8	107766	COMP BNT MED EXT ASM 19 & 20"W R	Right- 70D- 19 & 20" W- MED
1E,2H,3-6,7D,8	111530	COMP BNT MED EXT ASM 21 & 22"W R	Right- 70D- 21 & 22" W- MED
>>>>		60°,70°,70° HEMI HANGERS - MED EXT - LEFT	
1E,2A,3-6,7A,8	107767	COMP BNT MED EXT ASM 13" W L	Left- 70D- 13 W- MED
1E,2B,3-6,7A,8	107768	COMP BNT MED EXT ASM 14" W L	Left- 70D- 14 W- MED
1E,2C,3-6,7B,8	107769	COMP BNT MED EXT ASM 15" W L	Left- 70D- 15 W- MED
1E,2D,3-6,7B,8	107770	COMP BNT MED EXT ASM 16" W L	Left- 70D- 16 W- MED
1E,2E,3-6,7C,8	107771	COMP BNT MED EXT ASM 17" W L	Left- 70D- 17 W- MED
1E,2F,3-6,7C,8	107772	COMP BNT MED EXT ASM 18" W L	Left- 70D- 18 W- MED

Pos.	Item Number	Description	Remarks
1E,2G,3-6,7D,8	107773	COMP BNT MED EXT ASM 19 & 20"W L	Left- 70D- 19 & 20" W- MED
1E,2H,3-6,7D,8	111531	COMP BNT MED EXT ASM 21 & 22"W L	Left- 70D- 21 & 22" W- MED
>>>>		60°,70°,70° HEMI HANGERS - LONG EXT - RIGHT	
1F,2A,3-6,7A,8	107774	COMP BNT LONG EXT ASM 13" W R	Right- 70D- 13" W- LONG
1F,2B,3-6,7A,8	107775	COMP BNT LONG EXT ASM 14" W R	Right- 70D- 14" W- LONG
1F,2C,3-6,7B,8	107776	COMP BNT LONG EXT ASM 15" W R	Right- 70D- 15" W- LONG
1F,2D,3-6,7B,8	107777	COMP BNT LONG EXT ASM 16" W R	Right- 70D- 16" W- LONG
1F,2E,3-6,7C,8	107778	COMP BNT LONG EXT ASM 17" W R	Right- 70D- 17" W- LONG
1F,2F,3-6,7C,8	107779	COMP BNT LONG EXT ASM 18" W R	Right- 70D- 18" W- LONG
1F,2G,3-6,7D,8	107780	COMP BNT LONG EXT ASM 19 & 20"W R	Right- 70D- 19 & 20" W- LONG
1F,2H,3-6,7D,8	111532	COMP BNT LONG EXT ASM 21 & 22"W R	Right- 70D- 21 & 22" W- LONG
>>>>		60°,70°,70° HEMI HANGERS - LONG EXT - LEFT	
1F,2A,3-6,7A,8	107781	COMP BNT LONG EXT ASM 13" W L	Left- 70D- 13 W- LONG
1F,2B,3-6,7A,8	107782	COMP BNT LONG EXT ASM 14" W L	Left- 70D- 14 W- LONG
1F,2C,3-6,7B,8	107783	COMP BNT LONG EXT ASM 15" W L	Left- 70D- 15 W- LONG
1F,2D,3-6,7B,8	107784	COMP BNT LONG EXT ASM 16" W L	Left- 70D- 16 W- LONG
1F,2E,3-6,7C,8	107785	COMP BNT LONG EXT ASM 17" W L	Left- 70D- 17 W- LONG
1F,2F,3-6,7C,8	107786	COMP BNT LONG EXT ASM 18" W L	Left- 70D- 18 W- LONG
1F,2G,3-6,7D,8	107787	COMP BNT LONG EXT ASM 19 & 20"W L	Left- 70D- 19 & 20" W- LONG
1F,2H,3-6,7D,8	111533	COMP BNT LONG EXT ASM 21 & 22"W L	Left- 70D- 21 & 22" W- LONG
>>>>		70 DEGREE "V" HANGERS - MED EXT - RIGHT	
1G,2A,3-8	107788	COMP V MED EXT ASM 13W R	Right- 70D V hangers only 13 W- MED
1G,2B,3-8	107789	COMP V MED EXT ASM 14W R	Right- 70D V hangers only 14 W- MED
1G,2C,3-8	107790	COMP V MED EXT ASM 15W R	Right- 70D V hangers only 15 W- MED
1G,2D,3-8	107791	COMP V MED EXT ASM 16W R	Right- 70D V hangers only 16 W- MED
1G,2E,3-8	107792	COMP V MED EXT ASM 17W R	Right- 70D V hangers only 17 W- MED
1G,2F,3-8	107793	COMP V MED EXT ASM 18W R	Right- 70D V hangers only 18 W- MED
>>>>		70 DEGREE "V" HANGERS - MED EXT - LEFT	
1G,2A,3-8	107795	COMP V MED EXT ASM 13W L	Left- 70D V hangers only 13 W- MED
1G,2B,3-8	107796	COMP V MED EXT ASM 14W L	Left- 70D V hangers only 14 W- MED
1G,2C,3-8	107797	COMP V MED EXT ASM 15W L	Left- 70D V hangers only 15 W- MED
1G,2D,3-8	107798	COMP V MED EXT ASM 16W L	Left- 70D V hangers only 16 W- MED
1G,2E,3-8	107799	COMP V MED EXT ASM 17W L	Left- 70D V hangers only 17 W- MED
1G,2F,3-8	107800	COMP V MED EXT ASM 18W L	Left- 70D V hangers only 18 W- MED
>>>>		70 DEGREE "V" HANGERS - LONG EXT - RIGHT	
1H,2A,3-8	107802	COMP V LNG EXT ASM 13W R	Right- 70D V hangers only 13 W- LONG
1H,2B,3-8	107803	COMP V LNG EXT ASM 14W R	Right- 70D V hangers only 14 W- LONG
1H,2C,3-8	107804	COMP V LNG EXT ASM 15W R	Right- 70D V hangers only 15 W- LONG
1H,2D,3-8	107805	COMP V LNG EXT ASM 16W R	Right- 70D V hangers only 16 W- LONG
1H,2E,3-8	107806	COMP V LNG EXT ASM 17W R	Right- 70D V hangers only 17 W- LONG
1H,2F,3-8	107807	COMP V LNG EXT ASM 18W R	Right- 70D V hangers only 18 W- LONG
>>>>		70 DEGREE "V" HANGERS - LONG EXT - LEFT	
1H,2A,3-8	107809	COMP V LNG EXT ASM 13W L	Left- 70D V hangers only 13 W- LONG
1H,2B,3-8	107810	COMP V LNG EXT ASM 14W L	Left- 70D V hangers only 14 W- LONG
1H,2C,3-8	107811	COMP V LNG EXT ASM 15W L	Left- 70D V hangers only 15 W- LONG
1H,2D,3-8	107812	COMP V LNG EXT ASM 16W L	Left- 70D V hangers only 16 W- LONG
1H,2E,3-8	107813	COMP V LNG EXT ASM 17W L	Left- 70D V hangers only 17 W- LONG
1H,2F,3-8	107814	COMP V LNG EXT ASM 18W L	Left- 70D V hangers only 18 W- LONG
>>>>		80 DEGREE HANGERS - SHORT EXT - RIGHT	
1A,2A,3-6,7A,8	107704	COMP STRT SHT EXT ASM 13"W R	Right- 80D- 13" W- SHORT
1A,2B,3-6,7A,8	107705	COMP STRT SHT EXT ASM 14"W R	Right- 80D- 14" W- SHORT
1A,2C,3-6,7B,8	107706	COMP STRT SHT EXT ASM 15"W R	Right- 80D- 15" W- SHORT
1A,2D,3-6,7B,8	107707	COMP STRT SHT EXT ASM 16"W R	Right- 80D- 16" W- SHORT
1A,2E,3-6,7C,8	107708	COMP STRT SHT EXT ASM 17"W R	Right- 80D- 17" W- SHORT
1A,2F,3-6,7C,8	107709	COMP STRT SHT EXT ASM 18"W R	Right- 80D- 18" W- SHORT
1A,2G,3-6,7D,8	107710	COMP STRT SHT EXT ASM 19 & 20"W R	Right- 80D- 19 & 20" W- SHORT
1A,2H,3-6,7D,8	111522	COMP STRT SHT EXT ASM 21 & 22"W R	Right- 80D- 21 & 22" W- SHORT

Pos.	Item Number	Description	Remarks
>>>>		80 DEGREE HANGERS - SHORT EXT - LEFT	
1A,2A,3-6,7A,8	107711	COMP STRT SHT EXT ASM 13"W L	LEFT- 80D- 13" W- SHORT
1A,2B,3-6,7A,8	107712	COMP STRT SHT EXT ASM 14"W L	LEFT- 80D- 14" W- SHORT
1A,2C,3-6,7B,8	107713	COMP STRT SHT EXT ASM 15"W L	LEFT- 80D- 15" W- SHORT
1A,2D,3-6,7B,8	107714	COMP STRT SHT EXT ASM 16"W L	LEFT- 80D- 16" W- SHORT
1A,2E,3-6,7C,8	107715	COMP STRT SHT EXT ASM 17"W L	LEFT- 80D- 17" W- SHORT
1A,2F,3-6,7C,8	107716	COMP STRT SHT EXT ASM 18"W L	LEFT- 80D- 18" W- SHORT
1A,2G,3-6,7D,8	107717	COMP STRT SHT EXT ASM 19 & 20"W L	LEFT- 80D- 19 & 20" W- SHORT
1A,2H,3-6,7D,8	111523	COMP STRT SHT EXT ASM 21 & 22"W L	LEFT- 80D- 21 & 22" W- SHORT
>>>>		80 DEGREE HANGERS - MED EXT - RIGHT	
1B,2A,3-6,7A,8	107718	COMP STRT MED EXT ASM 13"W R	Right- 80D- 13" W- MED
1B,2B,3-6,7A,8	107719	COMP STRT MED EXT ASM 14"W R	Right- 80D- 14" W- MED
1B,2C,3-6,7B,8	107720	COMP STRT MED EXT ASM 15"W R	Right- 80D- 15" W- MED
1B,2D,3-6,7B,8	107721	COMP STRT MED EXT ASM 16"W R	Right- 80D- 16" W- MED
1B,2E,3-6,7C,8	107722	COMP STRT MED EXT ASM 17"W R	Right- 80D- 17" W- MED
1B,2F,3-6,7C,8	107723	COMP STRT MED EXT ASM 18"W R	Right- 80D- 18" W- MED
1B,2G,3-6,7D,8	107724	COMP STRT MED EXT ASM 19 & 20"W R	Right- 80D- 19 & 20" W- MED
1B,2H,3-6,7D,8	111524	COMP STRT MED EXT ASM 21 & 22"W R	Right- 80D- 21 & 22" W- MED
>>>>		80 DEGREE HANGERS - MED EXT - LEFT	
1B,2A,3-6,7A,8	107725	COMP STRT MED EXT ASM 13"W L	LEFT- 80D- 13" W- MED
1B,2B,3-6,7A,8	107726	COMP STRT MED EXT ASM 14"W L	LEFT- 80D- 14" W- MED
1B,2C,3-6,7B,8	107727	COMP STRT MED EXT ASM 15"W L	LEFT- 80D- 15" W- MED
1B,2D,3-6,7B,8	107728	COMP STRT MED EXT ASM 16"W L	LEFT- 80D- 16" W- MED
1B,2E,3-6,7C,8	107729	COMP STRT MED EXT ASM 17"W L	LEFT- 80D- 17" W- MED
1B,2F,3-6,7C,8	107730	COMP STRT MED EXT ASM 18"W L	LEFT- 80D- 18" W- MED
1B,2G,3-6,7D,8	107731	COMP STRT MED EXT ASM 19 & 20"W L	LEFT- 80D- 19 & 20" W- MED
1B,2H,3-6,7D,8	111525	COMP STRT MED EXT ASM 21 & 22"W L	LEFT- 80D- 21 & 22" W- MED
>>>>		80 DEGREE HANGERS - LONG EXT - RIGHT	
1C,2A,3-6,7A,8	107732	COMP STRT LONG EXT ASM 13"W R	Right- 80D- 13" W- LONG
1C,2B,3-6,7A,8	107733	COMP STRT LONG EXT ASM 14"W R	Right- 80D- 14" W- LONG
1C,2C,3-6,7B,8	107734	COMP STRT LONG EXT ASM 15"W R	Right- 80D- 15" W- LONG
1C,2D,3-6,7B,8	107735	COMP STRT LONG EXT ASM 16"W R	Right- 80D- 16" W- LONG
1C,2E,3-6,7C,8	107736	COMP STRT LONG EXT ASM 17"W R	Right- 80D- 17" W- LONG
1C,2F,3-6,7C,8	107737	COMP STRT LONG EXT ASM 18"W R	Right- 80D- 18" W- LONG
1C,2G,3-6,7D,8	107738	COMP STRT LONG EXT ASM 19 & 20"W R	Right- 80D- 19 & 20" W- LONG
1C,2H,3-6,7D,8	111526	COMP STRT LONG EXT ASM 21 & 22"W R	Right- 80D- 21 & 22" W- LONG
>>>>		80 DEGREE HANGERS - LONG EXT - LEFT	
1C,2A,3-6,7A,8	107739	COMP STRT LONG EXT ASM 13"W L	LEFT- 80D- 13" W- LONG
1C,2B,3-6,7A,8	107740	COMP STRT LONG EXT ASM 14"W L	LEFT- 80D- 14" W- LONG
1C,2C,3-6,7B,8	107741	COMP STRT LONG EXT ASM 15"W L	LEFT- 80D- 15" W- LONG
1C,2D,3-6,7B,8	107742	COMP STRT LONG EXT ASM 16"W L	LEFT- 80D- 16" W- LONG
1C,2E,3-6,7C,8	107743	COMP STRT LONG EXT ASM 17"W L	LEFT- 80D- 17" W- LONG
1C,2F,3-6,7C,8	107744	COMP STRT LONG EXT ASM 18"W L	LEFT- 80D- 18" W- LONG
1C,2G,3-6,7D,8	107745	COMP STRT LONG EXT ASM 19 & 20"W L	LEFT- 80D- 19 & 20" W- LONG
1C,2H,3-6,7D,8	111527	COMP STRT LONG EXT ASM 21 & 22"W L	LEFT- 80D- 21 & 22" W- LONG



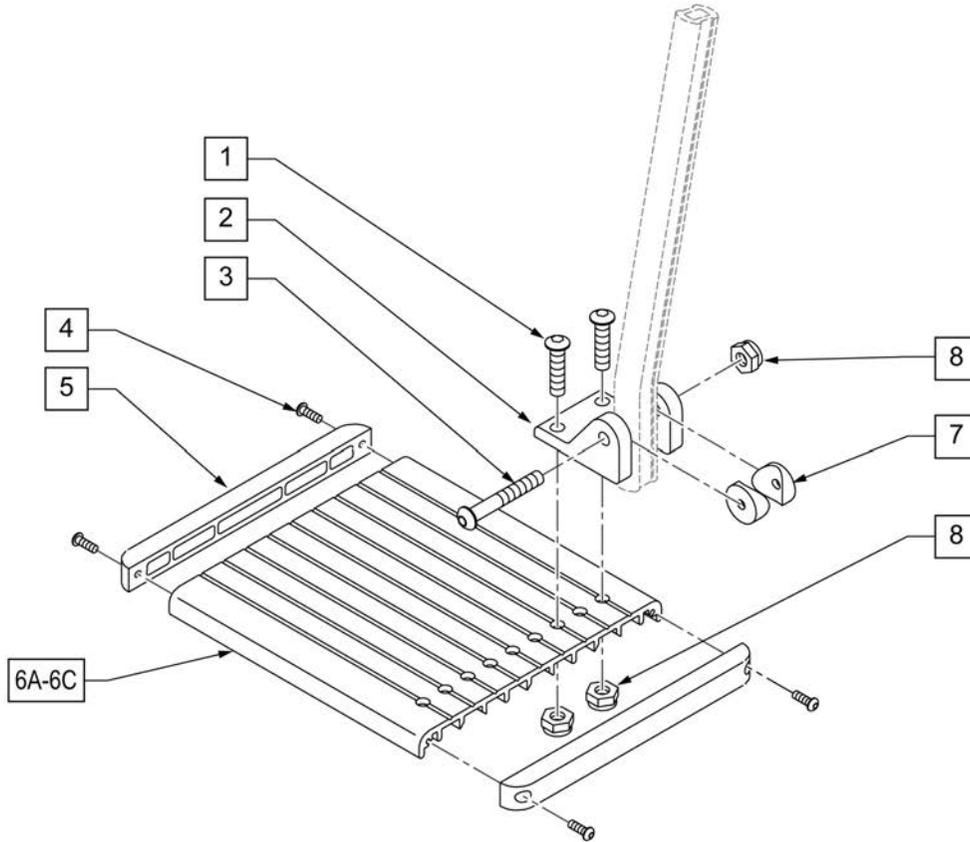
MEASURING GUIDE



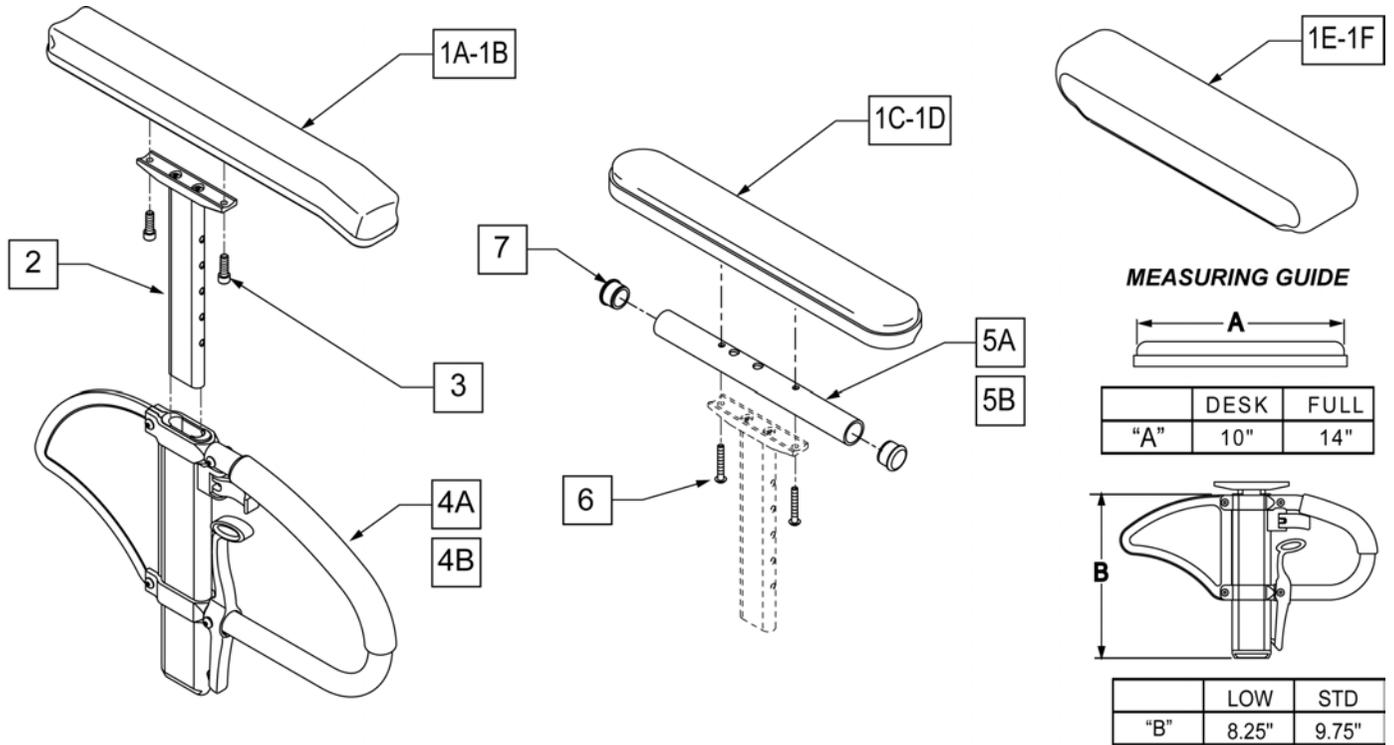
CHAIR WIDTH	"A"	"B"
10" - 11"	3 1/2"	7 1/4"
12" - 13"	4 1/2"	7 3/4"
14" - 15"	5 1/2"	7 3/4"
16" - 17"	6 1/2"	7 3/4"
18" - 20"	7 1/2"	7 3/4"

Pos.	Item Number	Description	Remarks
1	106978	FHCS 1/4-28 X 7/8 ROHS	
2	550350	3/4" CLAMP ADJ FOOTPLATE	
3	106935	NUT NYLOCK THIN 1/4-28 ROHS	
4	107383	WASHER FLAT M6 ROHS	
5	102268-001	HHCS M6 X 1 X 25 INORGANIC	
6	561040	HEEL LOOP PEG	
7	104380-001	ADJ FOOTREST STRAP 14W	
7	104380-002	ADJ FOOTREST STRAP 15-16W	
7	104380-003	ADJ FOOTREST STRAP 17-18W	
7	104380-004	ADJ FOOTREST STRAP 19-20W	
8	500656	ADULT ANGL ADJ F/PLT 10/11	RIGHT
8	500657	ADULT ANGL ADJ F/PLT 10/11	LEFT
8	500658	ADULT ANGL ADJ F/PLT 12/13	RIGHT
8	500659	ADULT ANGL ADJ F/PLT 12/13	LEFT
8	500660	ADULT ANGL ADJ F/PLT 14/15	RIGHT
8	500661	ADULT ANGL ADJ F/PLT 14/15	LEFT
8	500662	ADULT ANGL ADJ F/PLT 16/17	RIGHT
8	500663	ADULT ANGL ADJ F/PLT 16/17	LEFT
8	500664	ADULT ANGL ADJ F/PLT 18-20	RIGHT
8	500665	ADULT ANGL ADJ F/PLT 18-20	LEFT
9	740260	TOE-ANKLE STRAP ADJ ADULT FOOTPLATE	

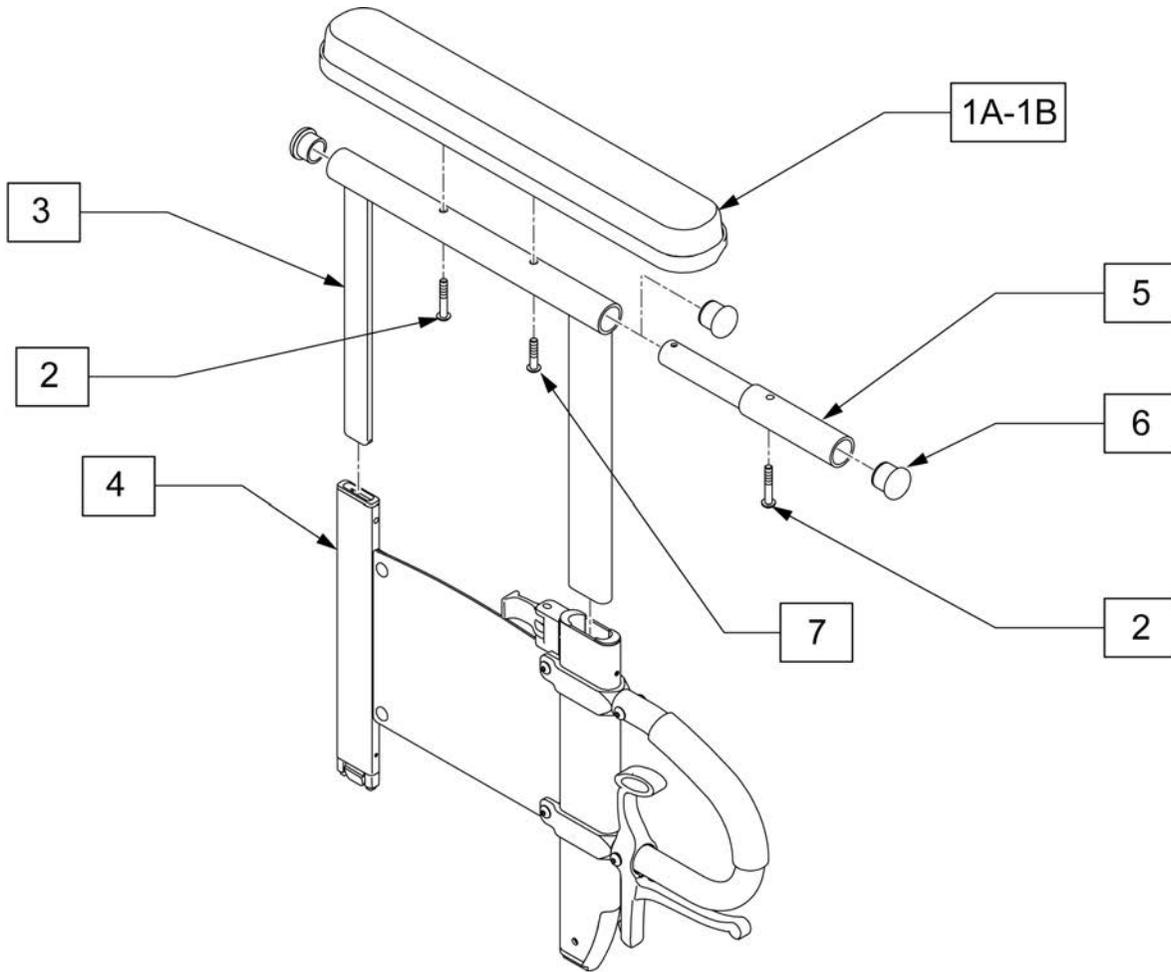
NOTE: Left Side Shown



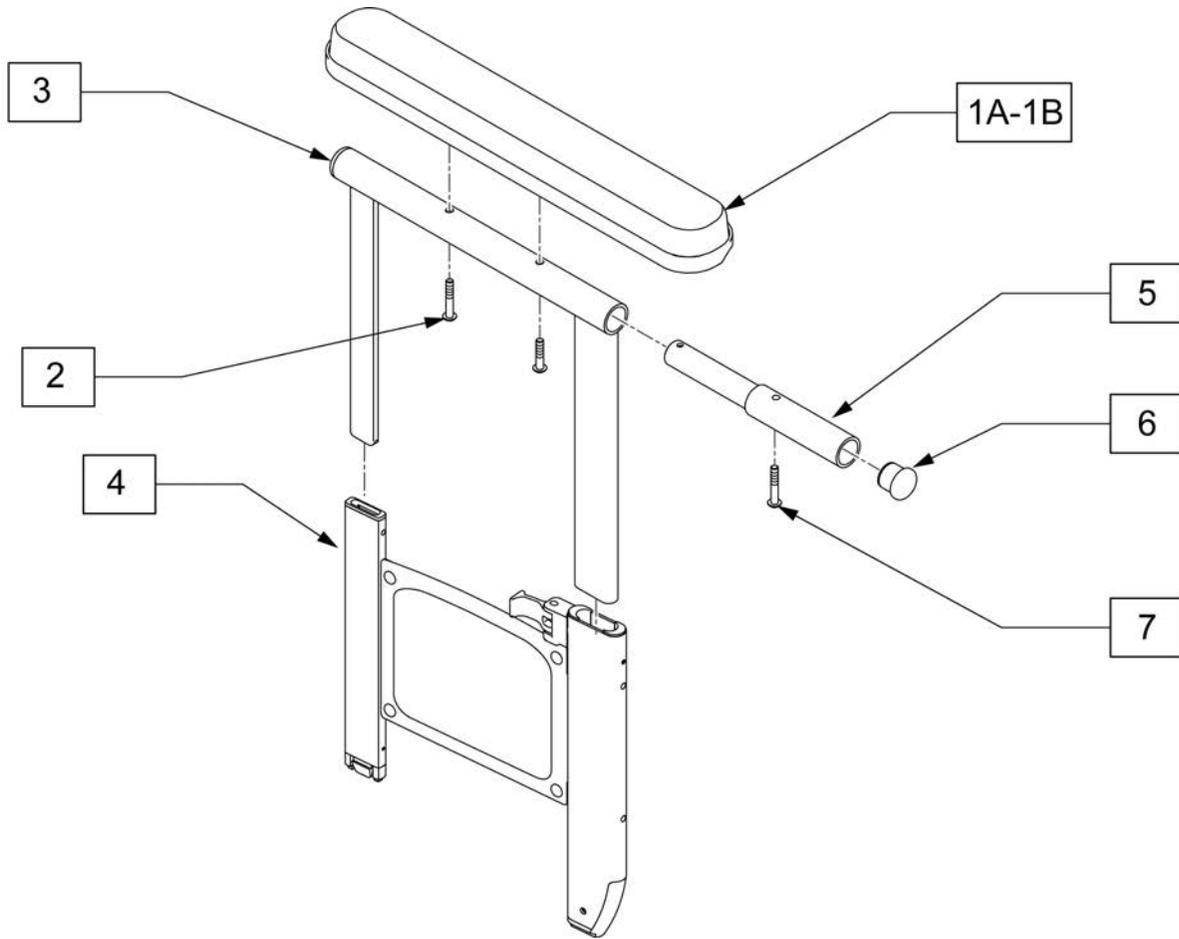
Pos.	Item Number	Description
1	226090	1/4-28 x 5/8 BH C/S
2	118093	BRACKET FOOTPLATE ALUM
3	102262-008	BHCS M6 X 1 X 50 INORGANIC
4	281043	#4 x 5/8 PAN PHIL S/TAP
5	560101	END CAPS FOOTREST
7	107126	SHORT BENT
7	107127	MED BENT
7	107128	LONG BENT
8	106935	1/4-28 NYLOCK NUT THIN
9	561003	3/4" SADDLE THIN
10	104381	NUT HEX NYLOCK M6X1.0 INORG
11	107383	WASHER FLAT M6 ROHS
4,5,6A	882337	ELR FOOTPLATE ASSEMBLY 14 -15"
4,5,6B	882338	ELR FOOTPLATE ASSEMBLY 16 -17"
4,5,6C	882339	ELR FOOTPLATE ASSEMBLY 18 -20"



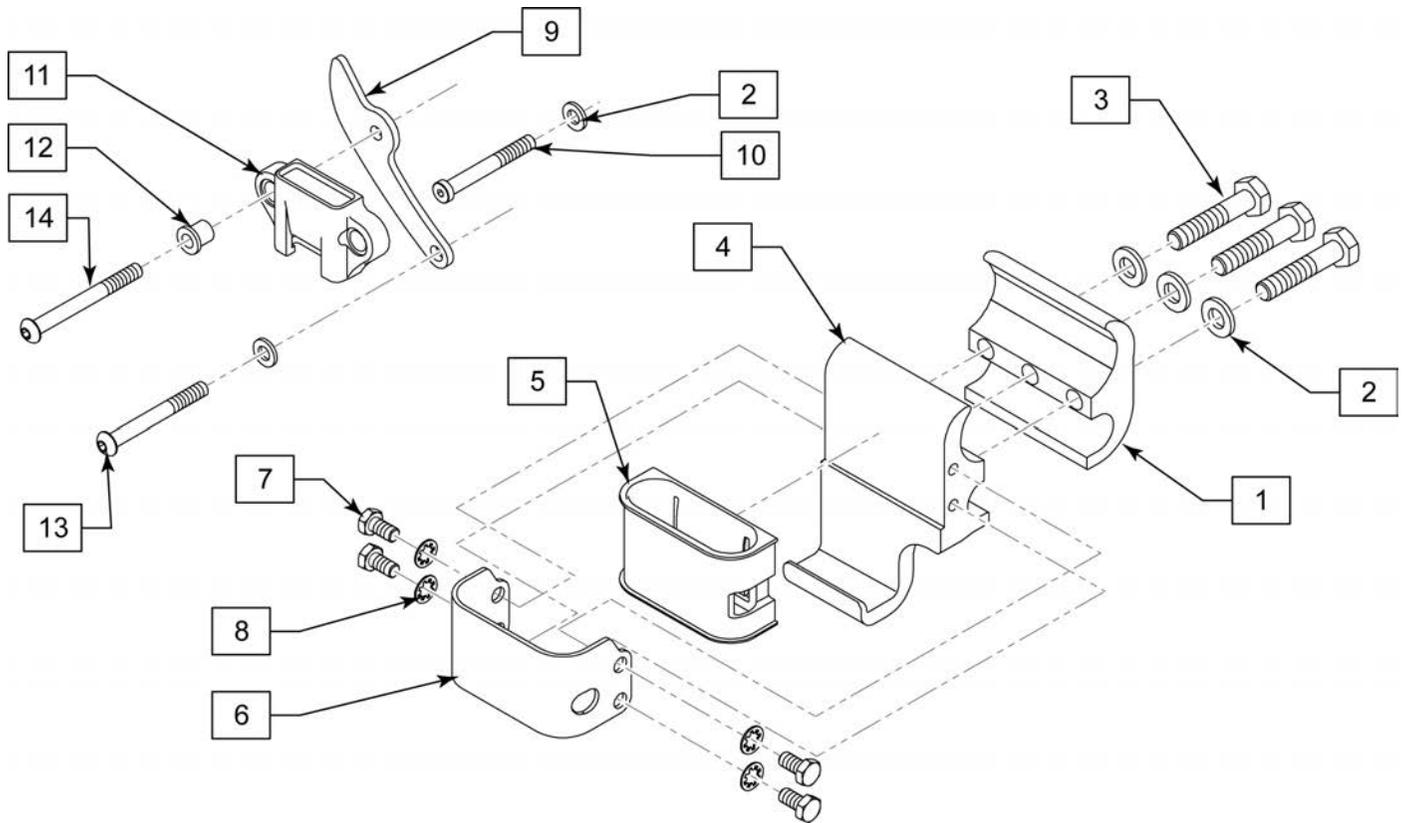
Pos.	Item Number	Description	Remarks
1A	104568-001	SPHA PAD DESK	CONTOUR DESK
1B	104568-002	SPHA PAD FULL	CONTOUR FULL
1C	561024	ARMREST PAD 10" DESK	CLASSIC DESK
1D	561031	ARMREST PAD 14" FULL	CLASSIC FULL
1E	561280	ARMREST PAD 10" LEFT W/F	Left-Waterfall Desk
1E	561281	ARMREST PAD 10" RIGHT W/F	Rightt-Waterfall Desk
1F	561284	ARMREST PAD 14" LEFT W/F	Leftt-Waterfall Full
1F	561285	ARMREST PAD 14" RIGHT W/F	Rightt-Waterfall Full
2	116312	SNGL POST UPPR ASSM LOW	LOW/SMALL
2	116313	SNGL POST UPPR ASSM STD	STANDARD
3	106956	SHCS 10-32 X 3/4 ROHS	
2,4A	104509-001	SPHA ARMREST ASSY STD	STANDARD
2,4B	104509-002	SPHA ARMREST ASSY LOW	LOW/SMALL
5A	521812	HT ADJ PD TUBE 10IN DESK POWE	Desk
5B	521813	HT ADJ PD TUBE 14IN FULL POWE	Full
6	107024	BHCS 10-32 X 1 1/2 ROHS	
7	560735	7/8" ROUND TUBE PLUG	
1C-4A-5A,6,7	108599	SPHA STD CLASIC DESK PAD R	Right
1C-4A-5A,6,7	108603	SPHA STD CLASIC DESK PAD L	Left
1D-4A-5B-7	108601	SPHA STD CLASIC FULL PAD R	Right
1D-4A-5B-7	108605	SPHA STD CLASIC FULL PAD L	Left
1A-4A	108595	SPHA STD CNTUR DESK PAD	
1B-4A	108597	SPHA STD CNTUR FULL PAD	
1C-4B-5A,6,7	108600	SPHA LOW CLASIC DESK PAD R	Right
1C-4B-5A,6,7	108604	SPHA LOW CLASIC DESK PAD L	Left
1D-4B-5B-7	108602	SPHA LOW CLASIC FULL PAD R	Right
1D-4B-5B-7	108606	SPHA LOW CLASIC FULL PAD L	Left
1A-4B	108596	SPHA LOW CNTUR DESK PAD	
1B-4B	108598	SPHA LOW CNTUR FULL PAD	



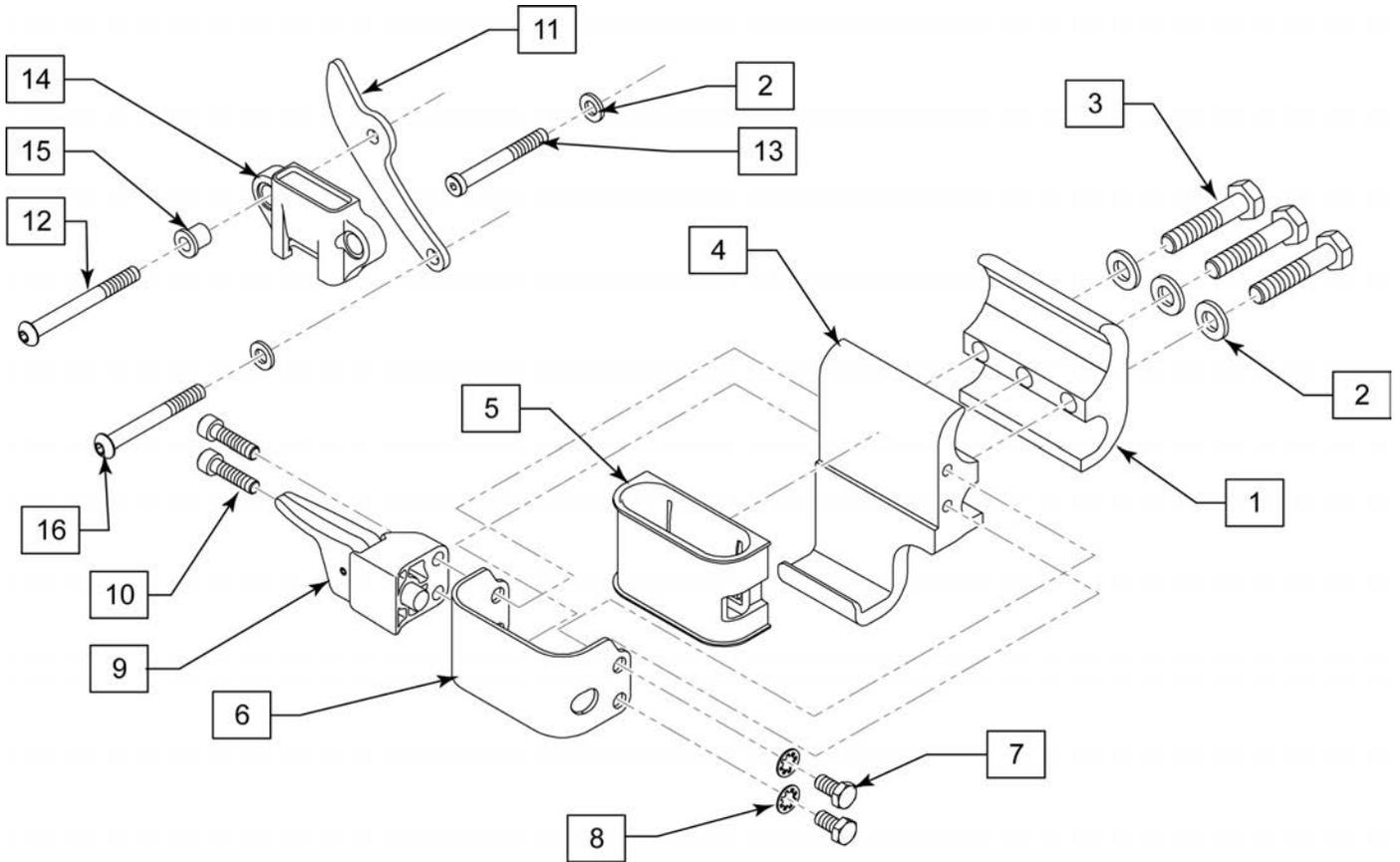
Pos.	Item Number	Description	Remarks
1A	561024	ARMREST PAD 10" DESK	
1B	561031	ARMREST PAD 14" FULL	
2	107023	BHCS 10-32 X 1-3/8 ROHS	
7	118182	BHCS 10-32 X 7/8 ROHS	
1A-3	119558	UPPER DP DESK L	Left
1A-3	119559	UPPER DP DESK R	Right
1B-3,5-7	119560	UPPER DP FULL L	Left
1B-3,5-7	119561	UPPER DP FULL R	Right
1A-4,6	119490	DUAL POST ARM TRANSFER DESK L	Left
1A-4,6	119491	DUAL POST ARM TRANSFER DESK R	Right
1B-7	119492	DUAL POST ARM TRANSFER FULL L	Left
1B-7	119493	DUAL POST ARM TRANSFER FULL R	Right



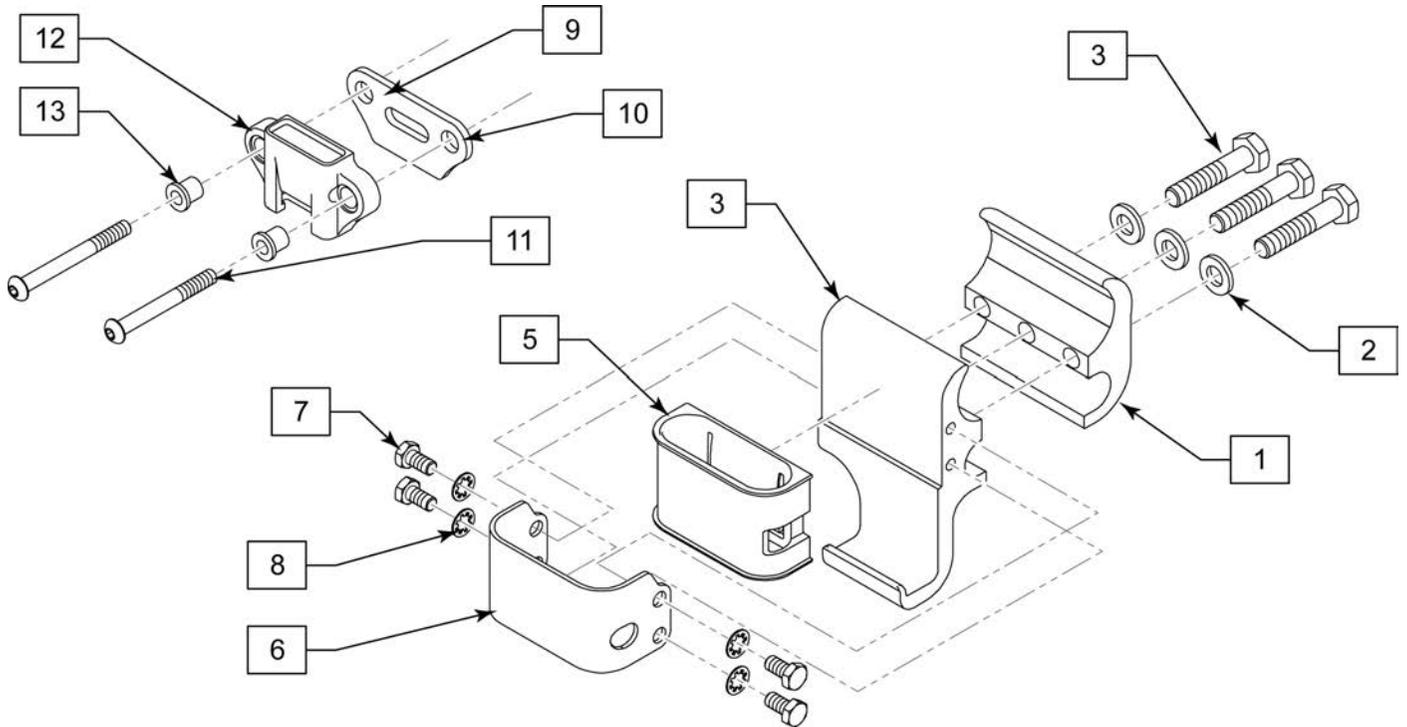
Pos.	Item Number	Description	Remarks
1A	561024	ARMREST PAD 10" DESK	
1B	561031	ARMREST PAD 14" FULL	
2	107023	BHCS 10-32 X 1-3/8 ROHS	
1A-3	119558	UPPER DP DESK L	
1A-3	119559	UPPER DP DESK R	
5	117958	EXTENSION ARMPAD FULL DPA	
6	561007	7/8" INSERT PLUG .083	
7	118182	BHCS 10-32 X 7/8 ROHS	
1B-3,5,6	119560	UPPER DP FULL L	Left
1B-3,5,6	119561	UPPER DP FULL R	Right
1A-4,6	119486	DUAL POST ARM NO-TRANS DESK L	Left
1A-4,6	119487	DUAL POST ARM NO-TRANS DESK R	Right
1B-6	119488	DUAL POST ARM NO-TRANS FULL L	Left
1B-6	119489	DUAL POST ARM NO-TRANS FULL R	Right



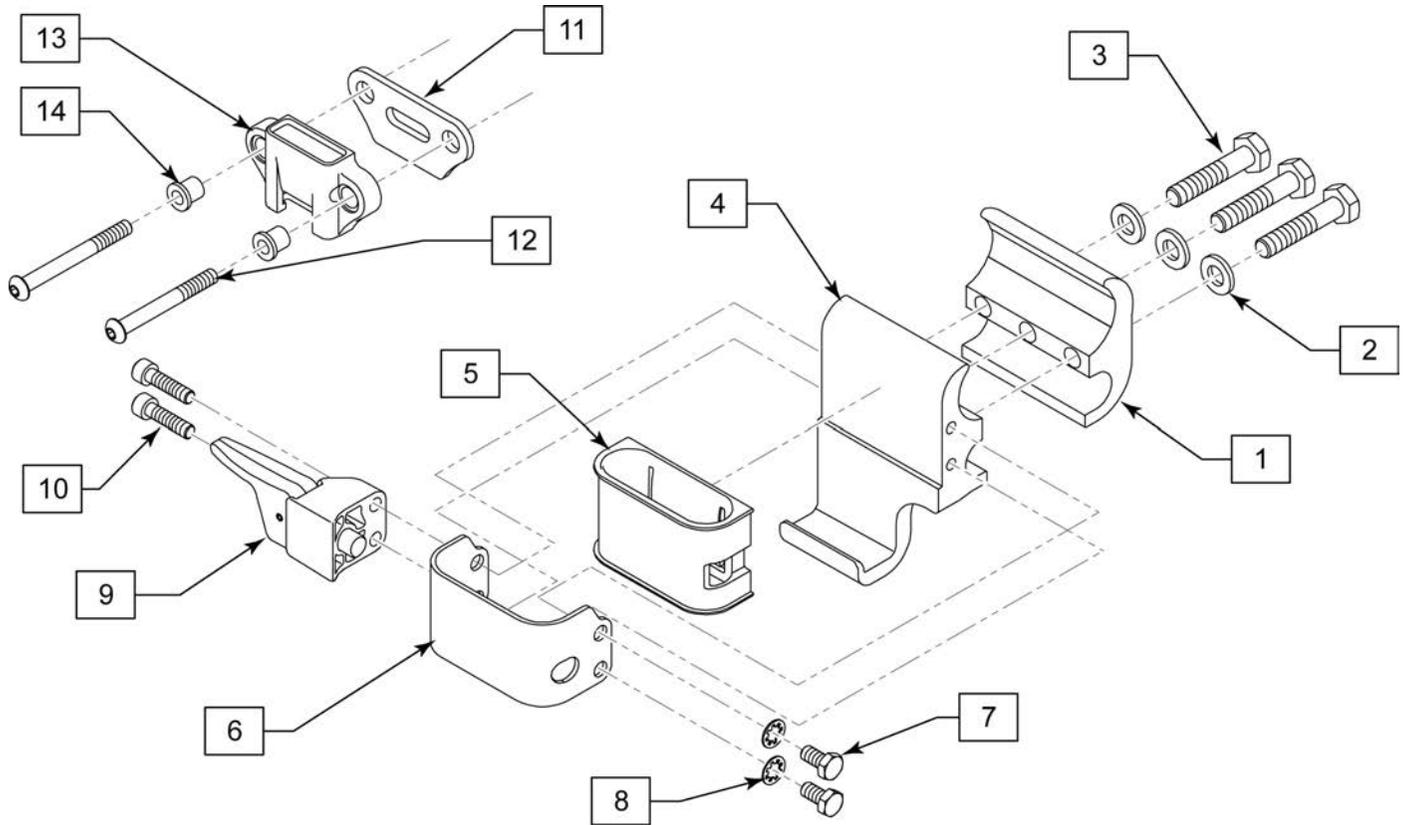
Pos.	Item Number	Description	Remarks
2	106943	WASHER FLAT AN 1/4 ROHS	
3	106970	HHCS 1/4-28 X 1-1/4 ROHS	
7	106953	HHCS #10-32 X 3/8 PL ROHS	
8	267340	#10 WAHSER INT LOCK ZN	
10	118088	SHCS LOW HD 1/4-28 X 2 ROHS	
13	106966	BHCS 1/4-28 X 2-1/4 SHLDR ROHS	
14	106967	BHCS 1/4-28 X 2-1/2 SHLDR ROHS	
4-8	117982	RECEIVER FRONT DPA R	Right
4-8	117983	RECEIVER FRONT DPA L	Left
1-8	119484	DP TRANS ARMREST RECVR FRNT L	Left
1-8	119485	DP TRANS ARMREST RECVR FRNT R	Right
2,9-14	119497	FLIP BACK ARM RECIVER REAR	



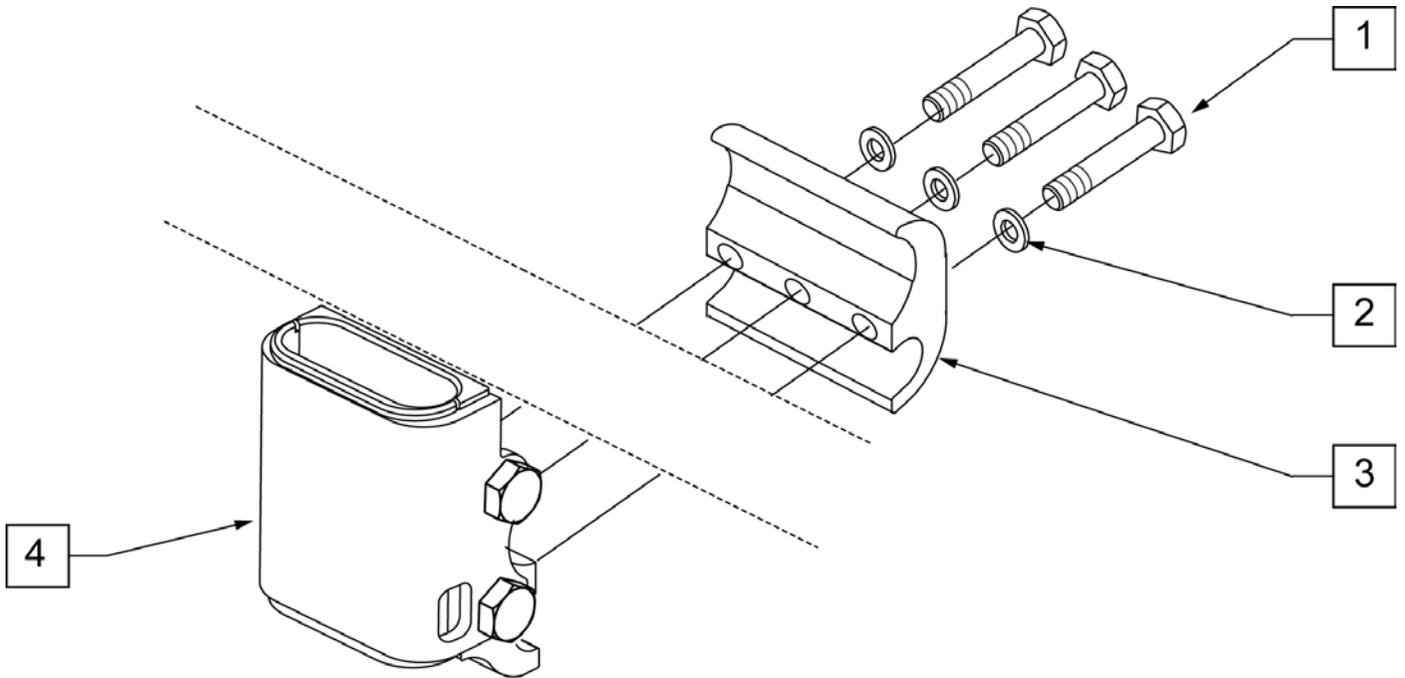
Pos.	Item Number	Description	Remarks
2	106943	WASHER FLAT AN 1/4 ROHS	
3	106970	HHCS 1/4-28 X 1-1/4 ROHS	
7	106953	HHCS #10-32 X 3/8 PL ROHS	
8	267340	#10 WAHSER INT LOCK ZN	
10	106956	SHCS #10-32 X 3/4 ROHS	
12	106967	BHCS 1/4-28 X 2-1/2 SHLDR ROHS	
13	118088	SHCS LOW HD 1/4-28 X 2 ROHS	
15	117975	BUSHING RECEIVER REAR DPA	
16	106966	BHCS 1/4-28 X 2-1/4 SHLDR ROHS	
3-10	117982	RECEIVER FRONT DPA R	Right
3-10	117983	RECEIVER FRONT DPA L	Left
1-10	119482	DP NO-TRANS ARM RECVR FRNT L	Left
1-10	119483	DP NO-TRANS ARM RECVR FRNT R	Right
2,11-16	119497	FLIP BACK ARM RECIVER REAR	
9-10	119519	PLUNGER KIT	



Pos.	Item Number	Description	Remarks
2	106943	WASHER FLAT AN 1/4 ROHS	
3	106970	HHCS 1/4-28 X 1-1/4 ROHS	
7	106953	HHCS #10-32 X 3/8 PL ROHS	
8	267340	#10 WAHSER INT LOCK ZN	
10	106967	BHCS 1/4-28 X 2-1/2 SHLDR ROHS	
12	117975	BUSHING RECEIVER REAR DPA	
4-8	117982	RECEIVER FRONT DPA R	Right
4-8	117983	RECEIVER FRONT DPA L	Left
1-8	119484	DP TRANS ARMREST RECVR FRNT L	Left
1-8	119485	DP TRANS ARMREST RECVR FRNT R	Right
9-12	119496	FIXED BACK ARM RECIVER REAR	



Pos.	Item Number	Description	Remarks
2	106943	WASHER FLAT AN 1/4 ROHS	
3	106970	HHCS 1/4-28 X 1-1/4 ROHS	
7	106953	HHCS #10-32 X 3/8 PL ROHS	
8	267340	#10 WAHSER INT LOCK ZN	
9	118074	PLUNGER ASSY	
10	106956	SHCS #10-32 X 3/4 ROHS	
12	106967	BHCS 1/4-28 X 2-1/2 SHLDR ROHS	
14	117975	BUSHING RECEIVER REAR DPA	
4-10	117982	RECEIVER FRONT DPA R	Right
4-10	117983	RECEIVER FRONT DPA L	Left
1-10	119482	DP NO-TRANS ARM RECVR FRNT L	Left
1-10	119483	DP NO-TRANS ARM RECVR FRNT R	Right
11-14	119496	FIXED BACK ARM RECIVER REAR	
9,10	119519	PLUNGER KIT	



STANDARD
RECEIVER

Pos.	Item Number	Description
1	106970	HHCS 1/4 -28 x 1 1/4 ROHS
2	106943	WASHER FLAT AN 1/4 ROHS
3	111405	CLAMP ARMREST INNER
4	112422	RECEIVER ARMREST STANDARD
1-4	118457	RECEIVER ARMREST STANDARD ASSM

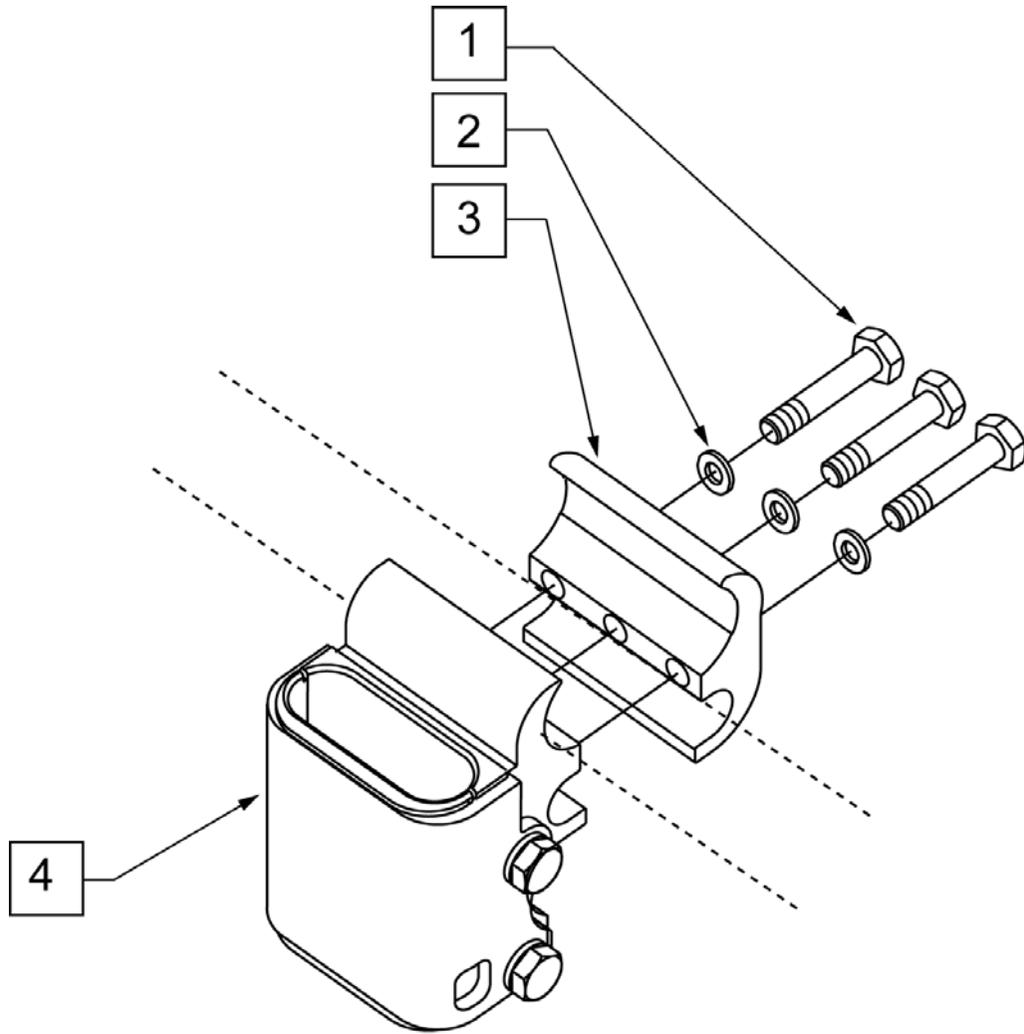
NOTE: CLAMP MOUNTS TO 1" TUBING.

NOTE: USED ON ZIPPIE IRIS CHAIRS W/ S/N PREFIX ZRS & ZRSE.

NOTE: CLAMP MOUNTS TO 1" TUBING.

NOTE: USED ON ZIPPIE IRIS CHAIRS W/ S/N PREFIX ZRS & ZRSE.

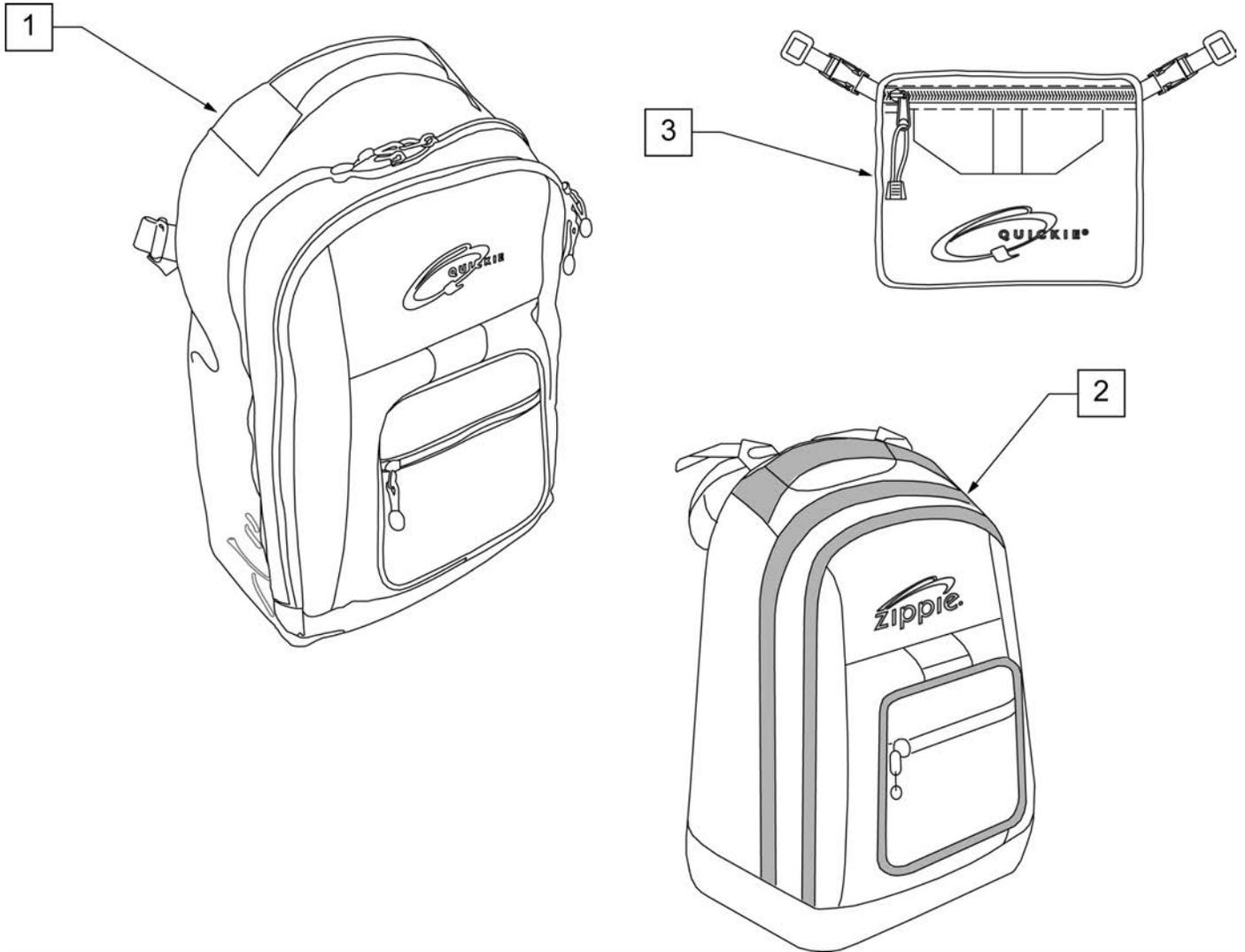
NOTE: USED ON ZIPPIE 2 CHAIRS W/ S/N PREFIX Z2A.



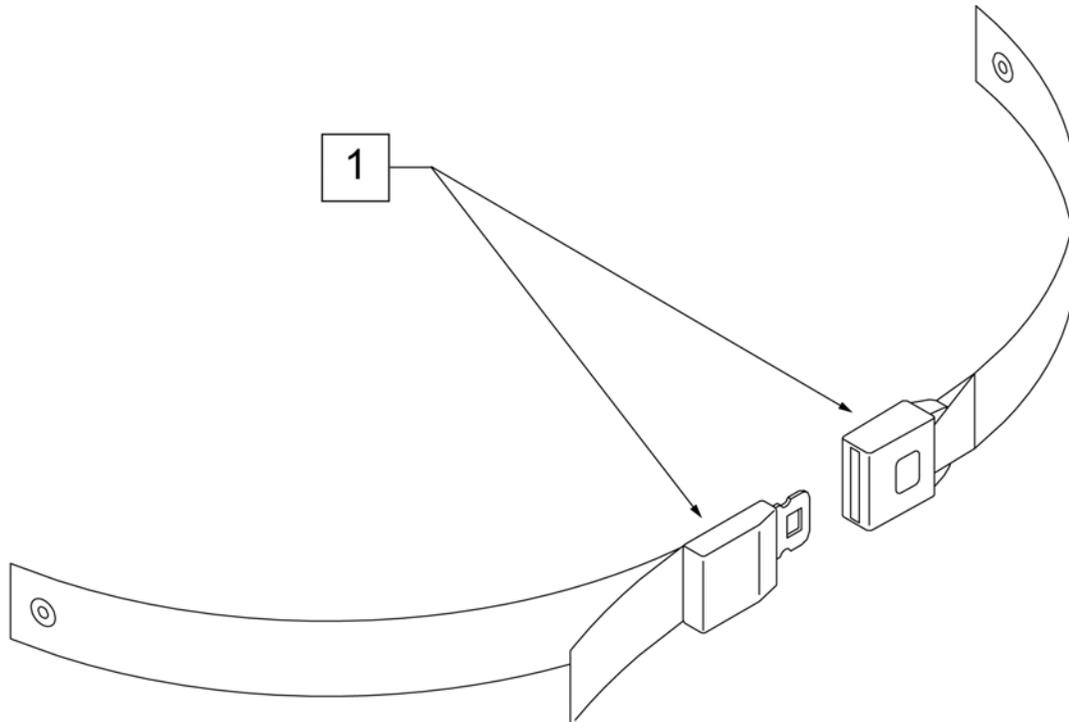
LOW RECEIVER

Pos.	Item Number	Description
1	107360	HHCS 1/4 -28 x 1 1/4 PL ROHS
2	106943	WASHER FLAT AN 1/4 ROHS
3	111405	CLAMP ARMREST INNER
4	112423	RECEIVER ARMREST LOW
1-4	118458	REC ARMREST LOW ASSM

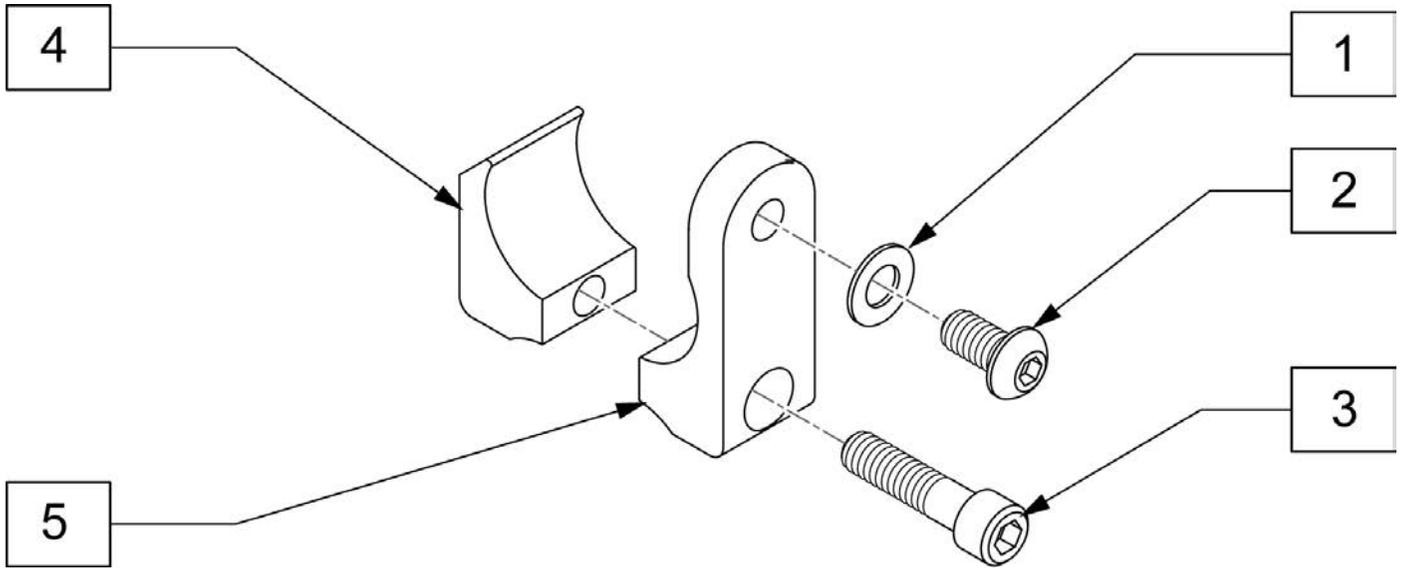
NOTE: KIDS BACKPACKS DO NOT HAVE ADJUSTABLE STRAPS W/ BUCKLES.



Pos.	Item Number	Description
1	750115	BACK PACK QUICKIE
2	104572	BACKPACK ZIPPIE
3	750307	SEAT POUCH QUICKIE



Pos.	Item Number	Description	Remarks
1	750276	1 1/2" POSITION BELT	AUTOSTYLE-64" Max length of belt.



Pos.	Item Number	Description
1	106943	WASHER FLAT AN 1/4 ROHS
2	226154	1/4-20 X 1/2 BH C/S W/PATCH
3	221116	1/4-20 X 1 SOC HD BLK
1-5	900116	POSITION BELT ATTACHMENT KIT



QUICKIE[®]

