



SCRIBA

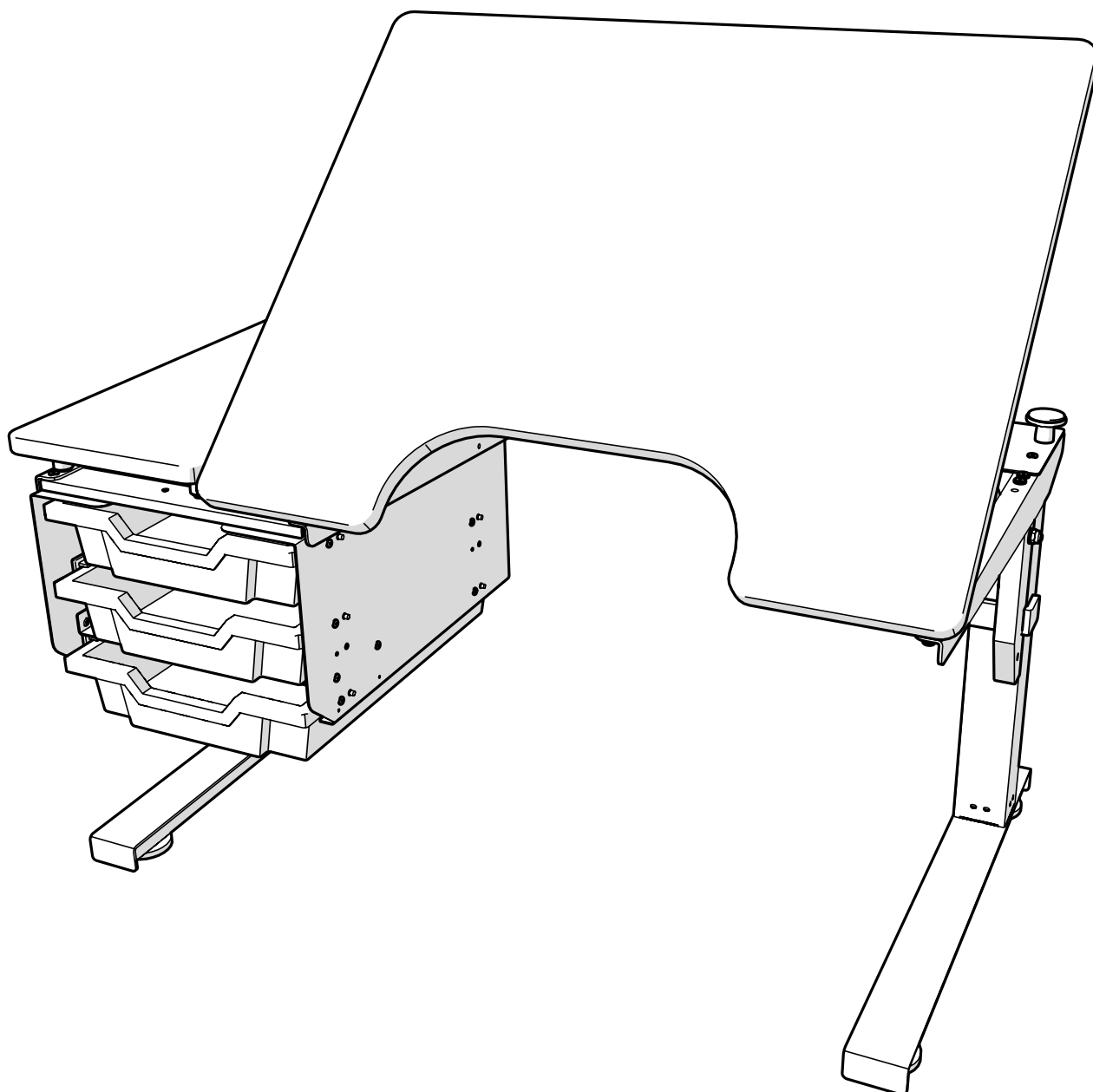
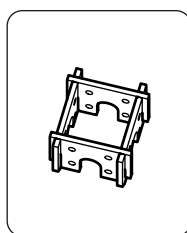


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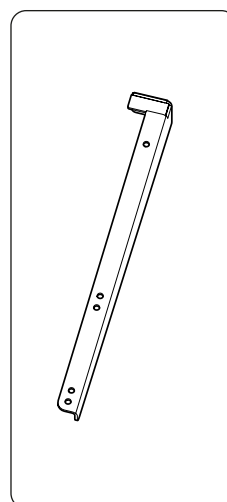
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1. Attachments

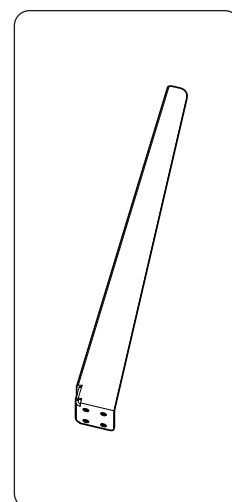
- 805120 Support Console
- 805134 Support arm left side
- 805135 Support arm, right side
- 805125 Crossbar welded
- 805124 Crossbar small
- SC-BA-CX Cover plate, XXX mm
- 805136 Table support assembly
- 805137 Table support distance



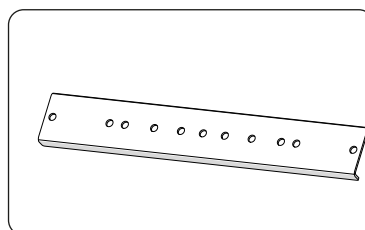
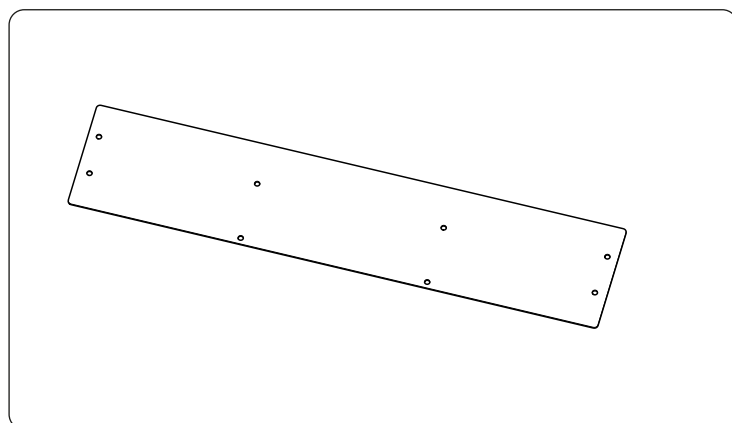
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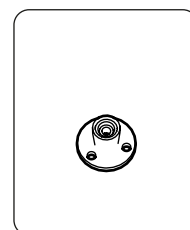
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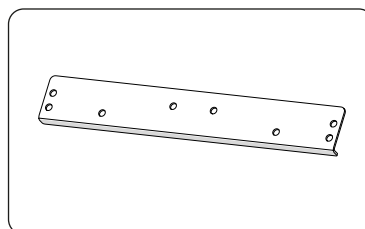
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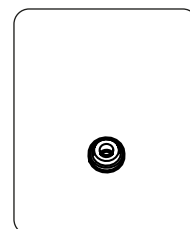
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805136



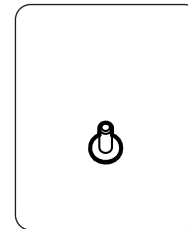
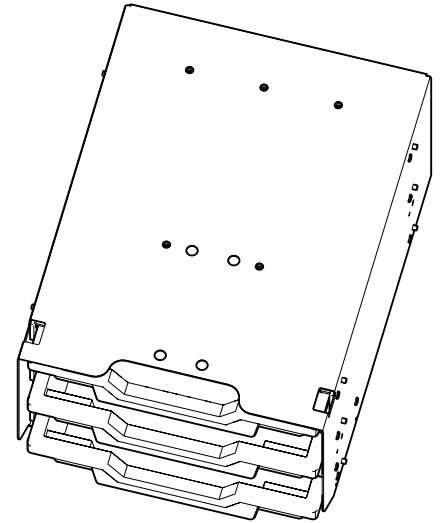
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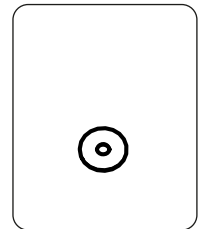
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1.1. Drawer box parts

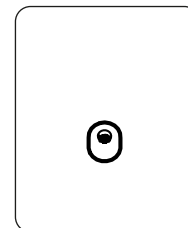
805537	Drawer unit including 3 black drawers f SCRIBA
805540	Drawer for table Scriba Black
805540-CYANBLUE	Drawer for table Scriba CYAN BLUE
805540-DARKGRAY	Drawer for table Scriba DARK GRAY
805540-FUCHSIA	Drawer for table Scriba FUCHSIA
805540-GREEN	Drawer for table Scriba GREEN
805540-LIGHTGRAY	Drawer for table Scriba LIGHT GRAY
805540-LIMEGREEN	Drawer for table Scriba LIME GREEN
805540-ORANGE	Drawer for table Scriba ORANGE
805540-RED	Drawer for table Scriba RED
805540-ROYALBLUE	Drawer for table Scriba ROYAL BLUE
805540-YELLOW	Drawer for table Scriba YELLOW
805159	Drawer Slides
805127	Distance Asmb for drawer box
802038	K6S M6x20 black crome
800127	NB 6x22x1,5 FZB
805582	Single drawer unit incl 1 black drawer
805530	K6S M6x12



802038



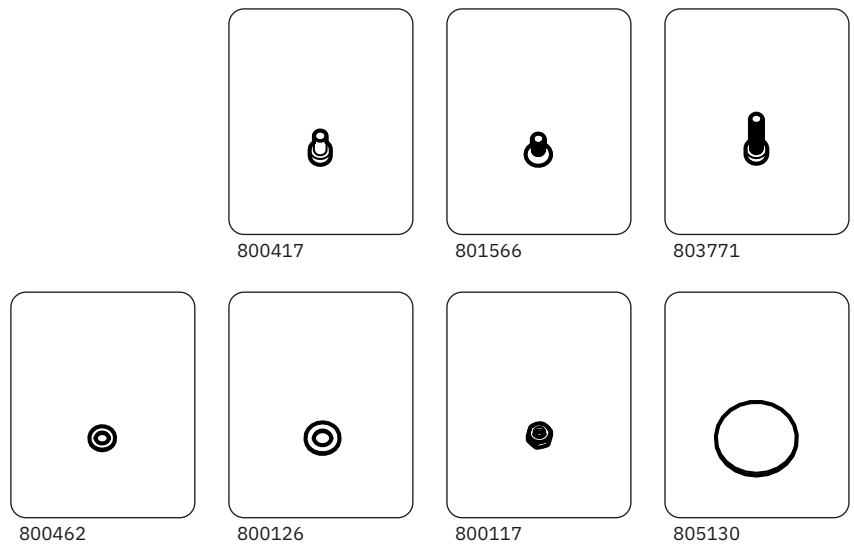
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805127

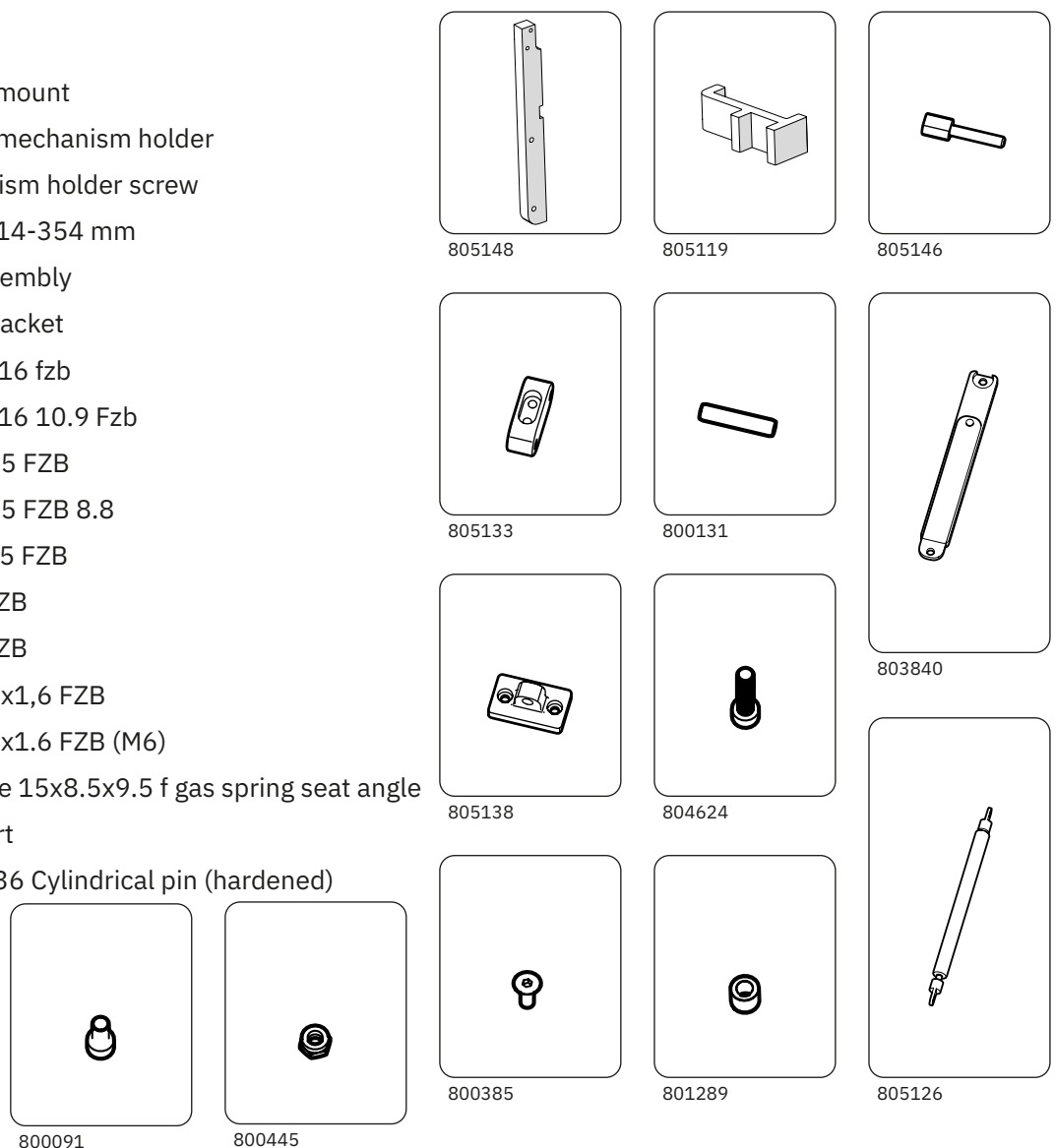
1.2. Fasteners

805530	K6S M6x12
800417	MC6S M6x14 FZB 8.8
801566	MF6S M6x16 OBEH 10.9
803771	MC6S M6x30 8.8 FZB
800117	BRB 6,4x12x1,5
800126	BRB 8,4x16x1,6
800117	LM6M M6
805130	Furniture pad Ø38
802038	K6S M6x20 black crome



1.3. Tilt parts

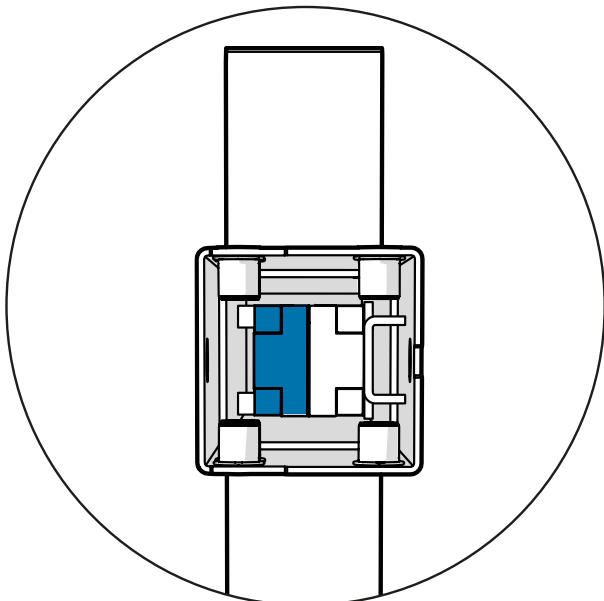
805148	Vertical tilt mount
805119	Bracket tilt mechanism holder
805146	Tilt mechanism holder screw
803840	Rastomat 214-354 mm
805126	Damper assembly
805138	Table top bracket
800404	MLC6S M6x16 fzb
800091	MLC6S M8x16 10.9 Fzb
804624	MC6S M8x35 FZB
801244	MC6S M6x35 FZB 8.8
802019	MF6S M8x25 FZB
800117	LM6M M6 FZB
800445	LM6M M8 FZB
800126	BRB 8,4x16x1,6 FZB
800462	BRB 6.4x12x1.6 FZB (M6)
801289	Alu. distance 15x8.5x9.5 f gas spring seat angle
805133	Rotation part
800131	CPK 8 h6 x 36 Cylindrical pin (hardened)



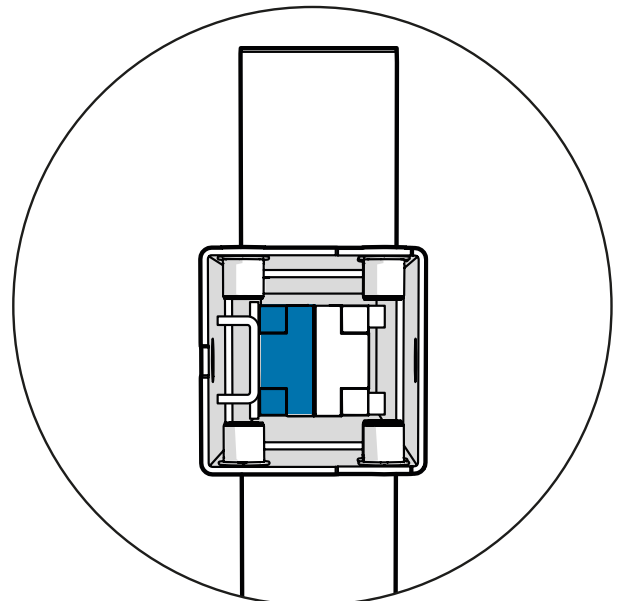
2. Frame

2.1. Subassembly – Legs

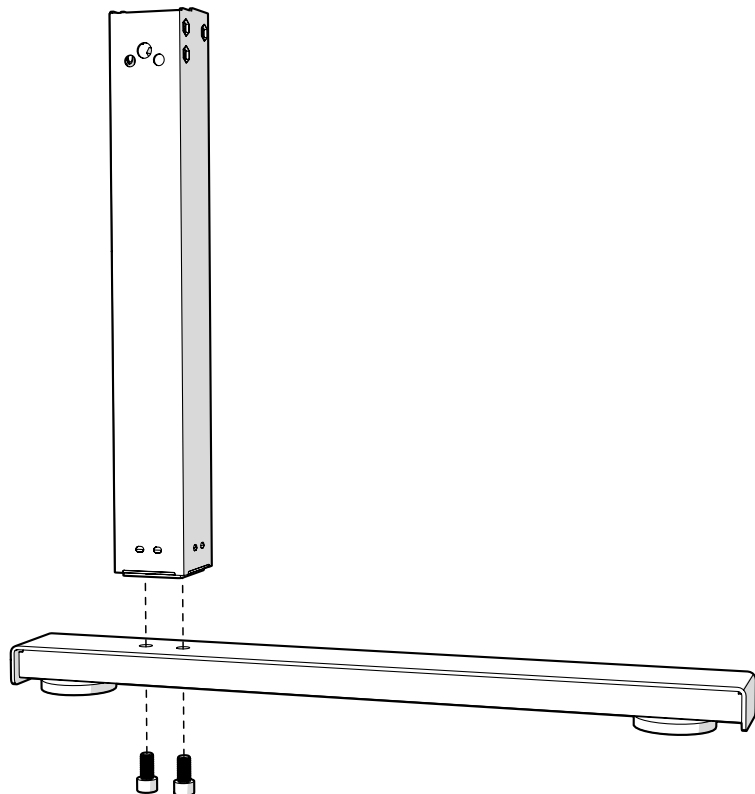
Looking at the table legs from the front, the blue part of the motor housing should be on the left side, and the U-shaped bracket should be facing the center of the table.



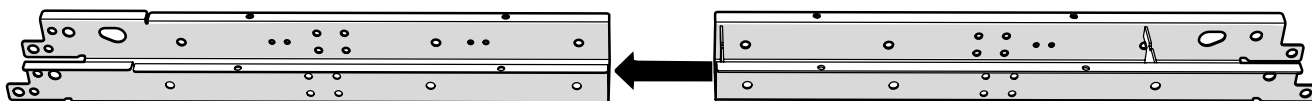
Left



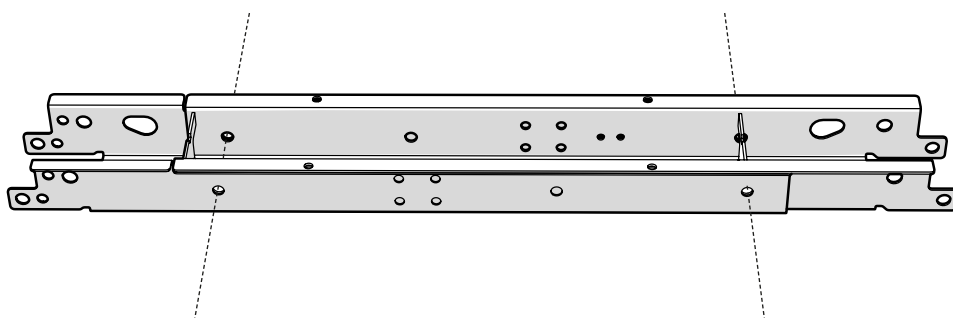
Right



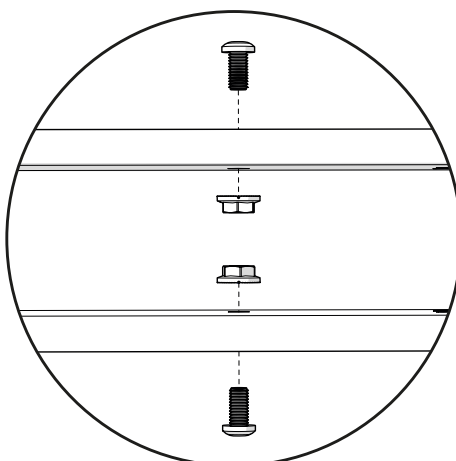
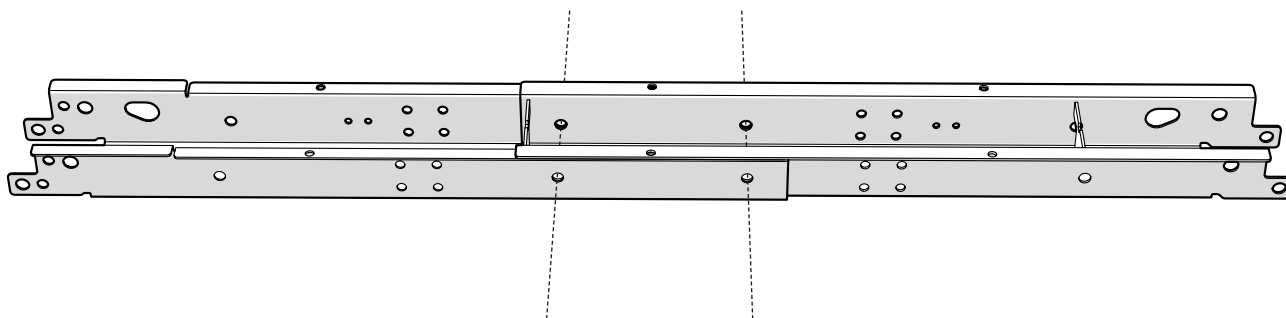
2.2. Subassembly – Cross beam



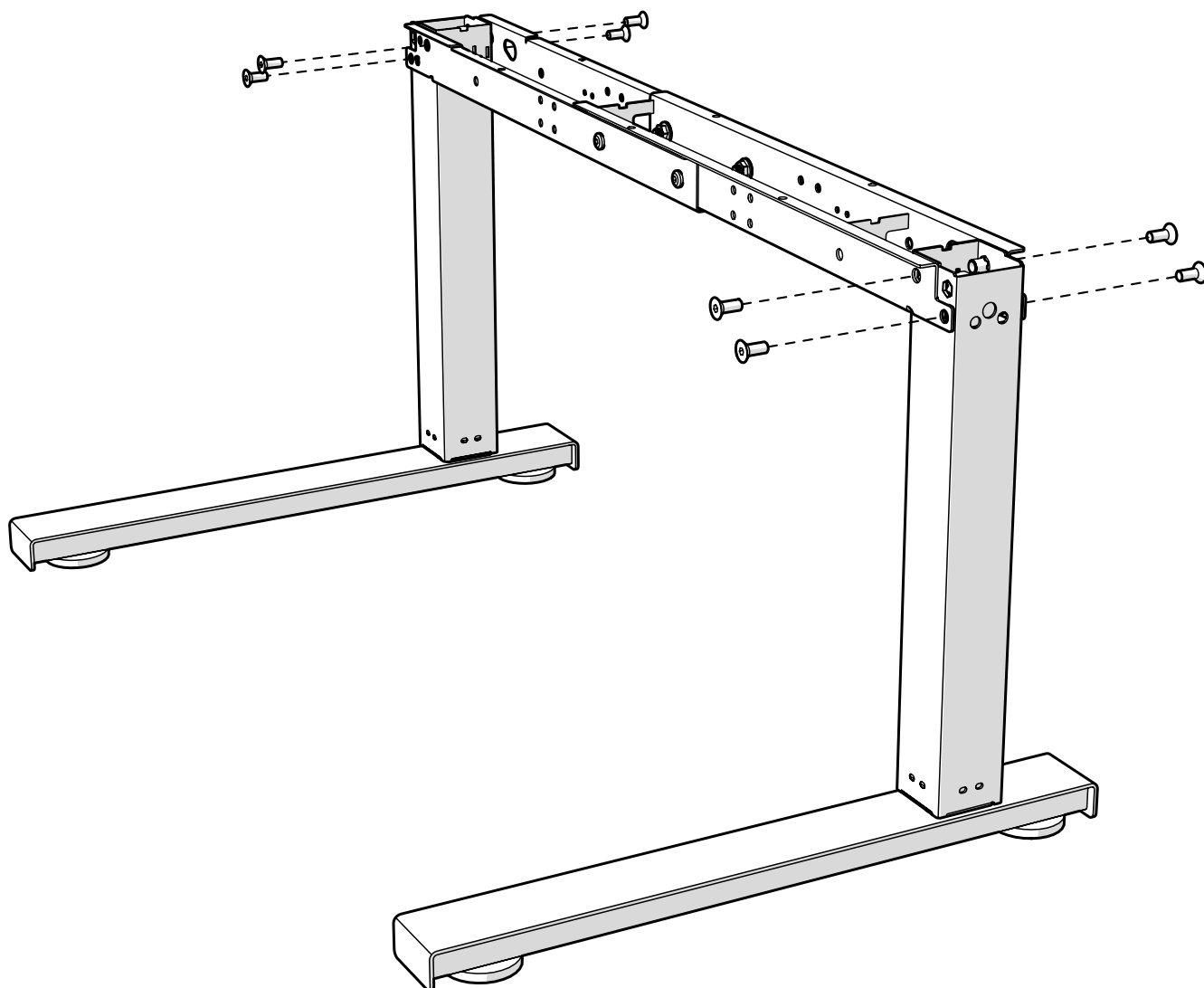
75 + 125mm



100 + 150mm

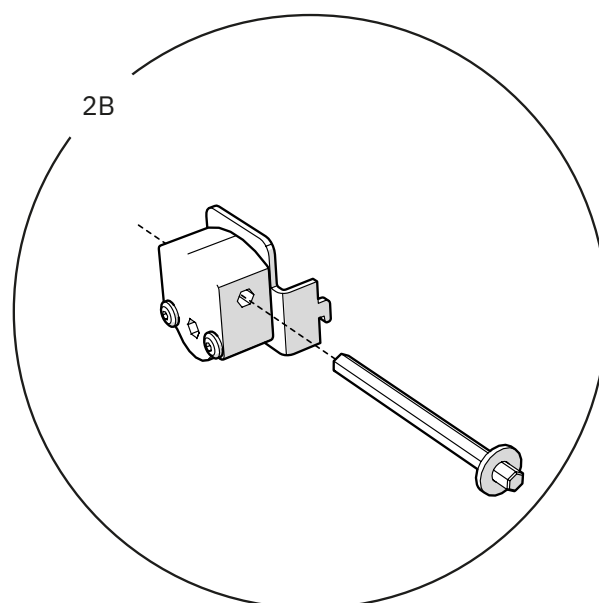
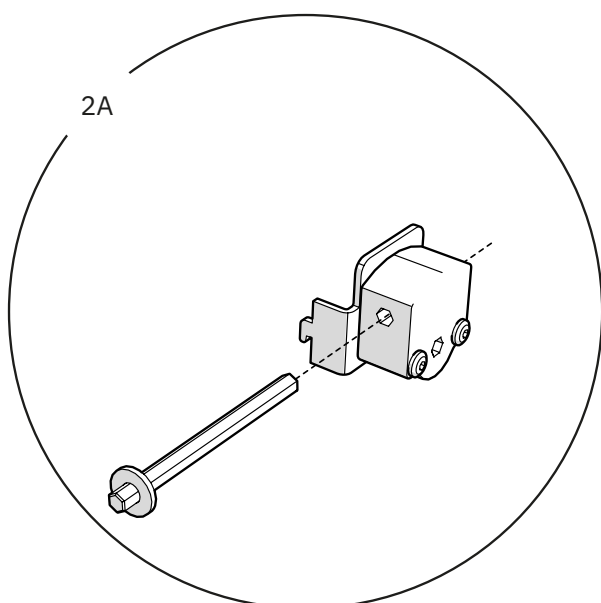
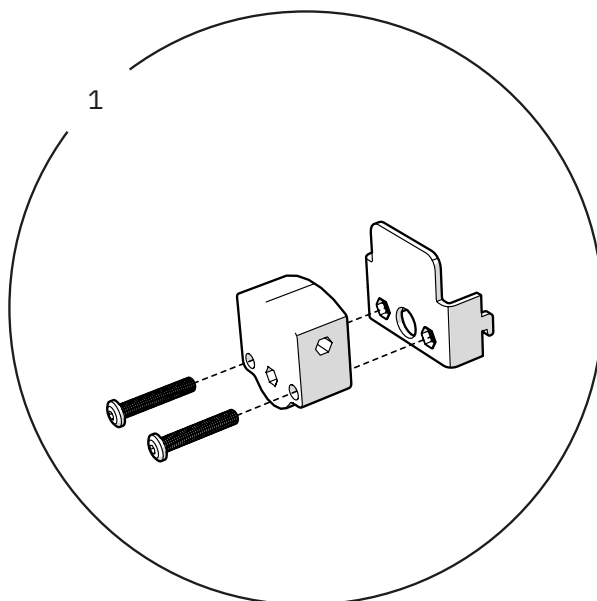


2.3. Mounting the legs



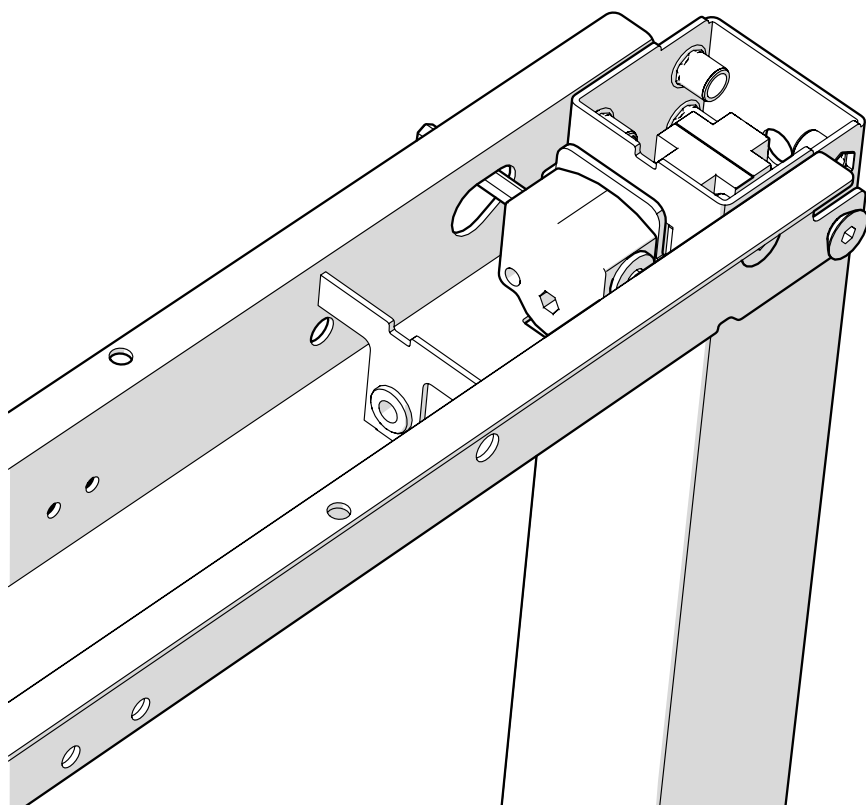
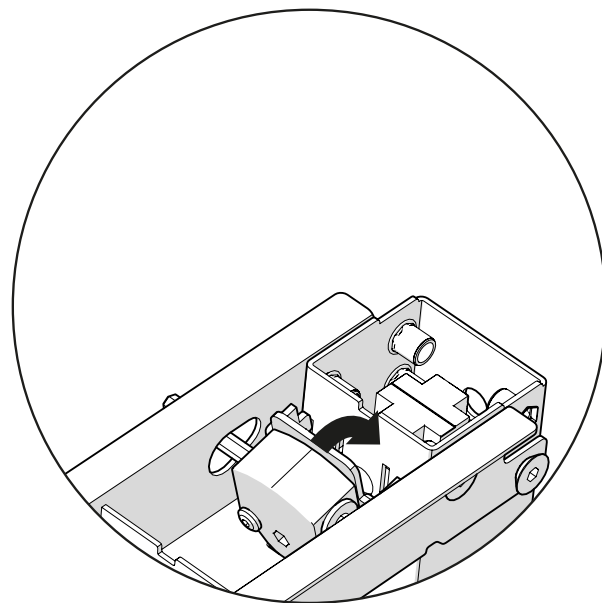
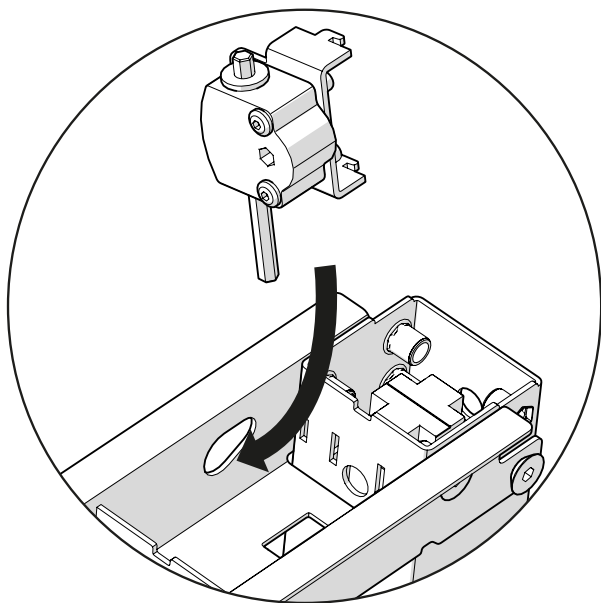
2.4. Subassembly – Drive

Depending on the desired location of the height adjustment crank, the drive needs to be assembled appropriately for mounting on the left(2A) or right(2B) side of the table. (From frontside)



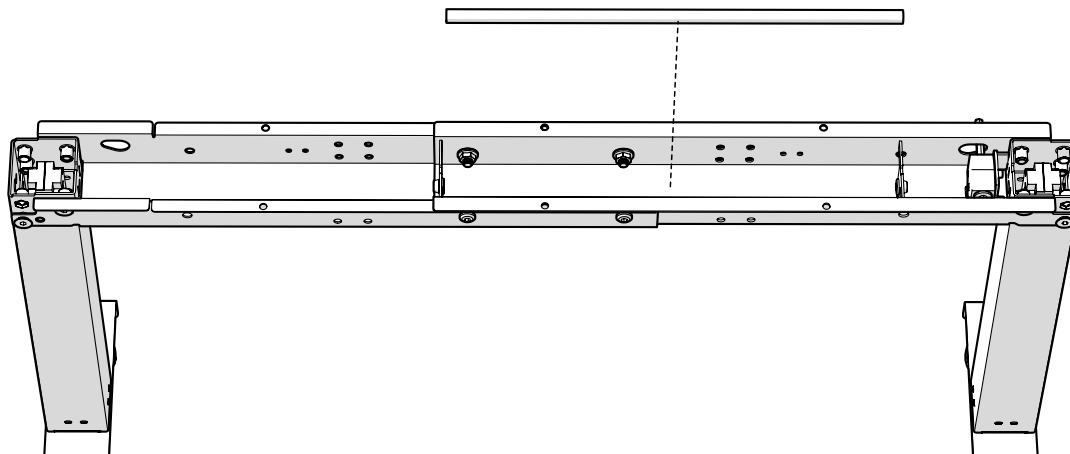
2.5. Mounting the drive

- ! The drive can be placed on the right or left end of the cross beam depending on the desired final location of the height adjustment crank. The pictures below illustrates the drive being mounted on the right side.

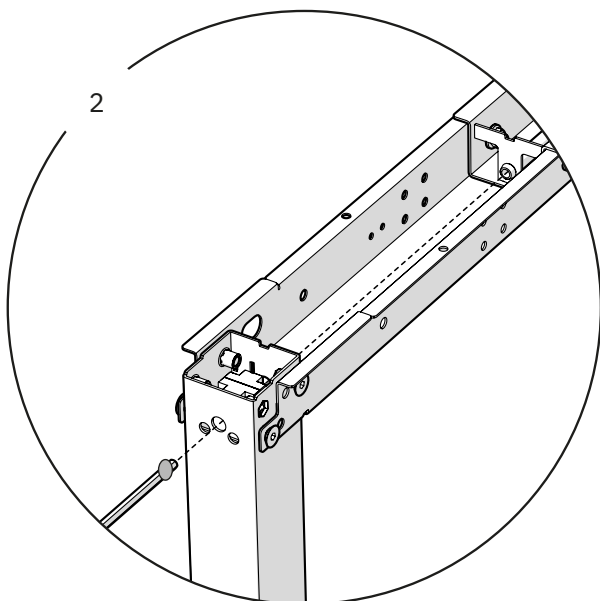


2.6. Mounting the drive shaft

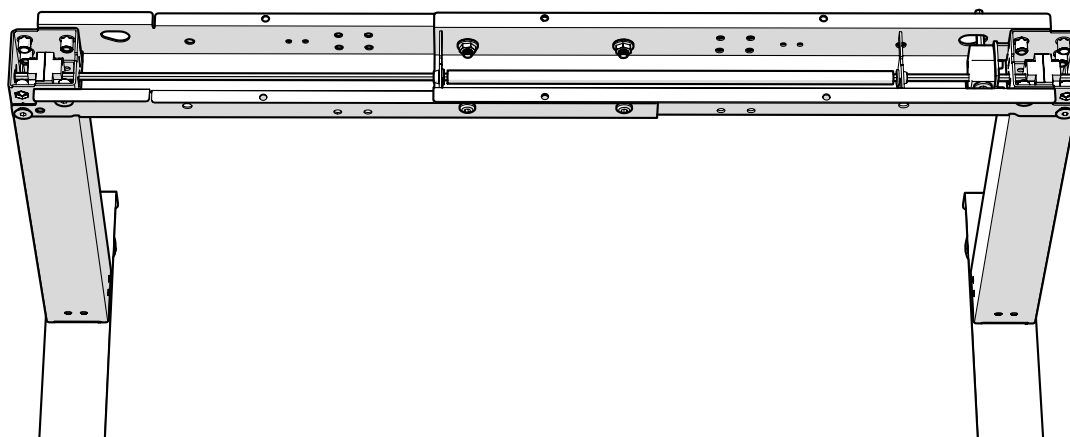
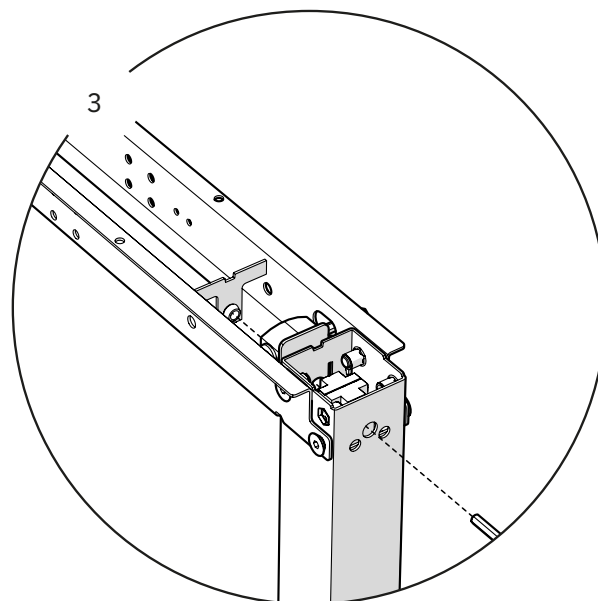
1



2

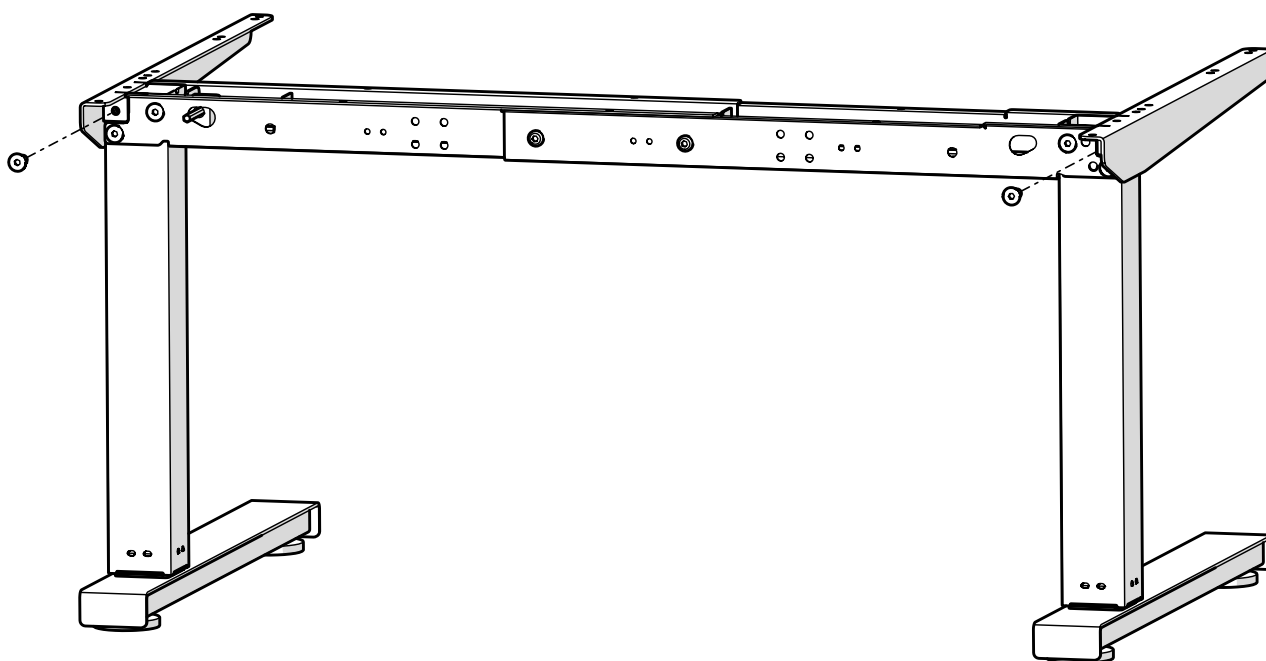


3

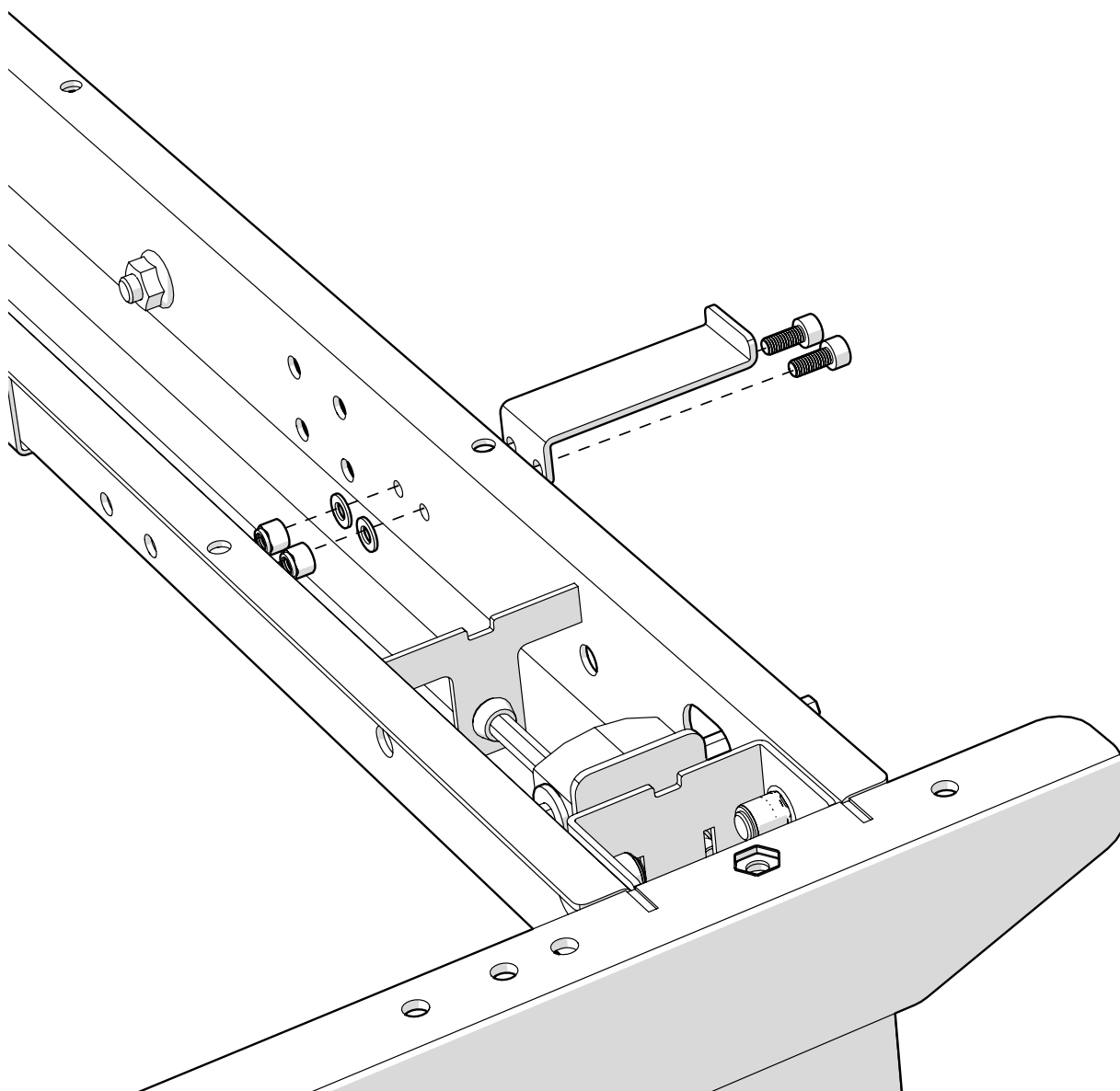


2.7. Mounting the side bars

Fasten both bars securely with screws from the front and back.

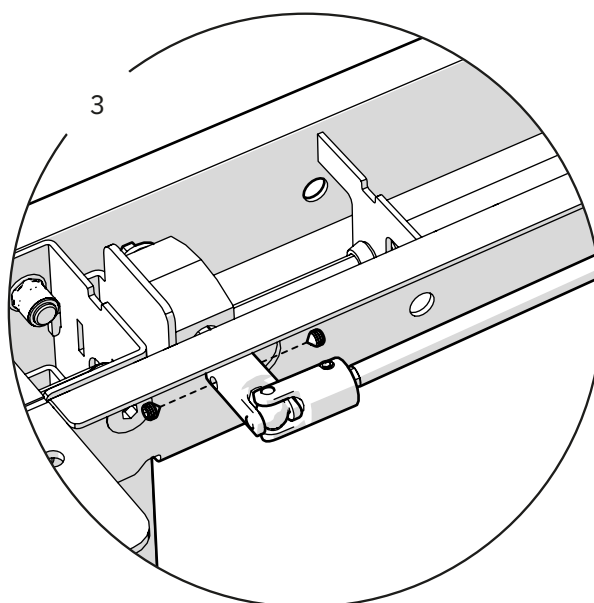
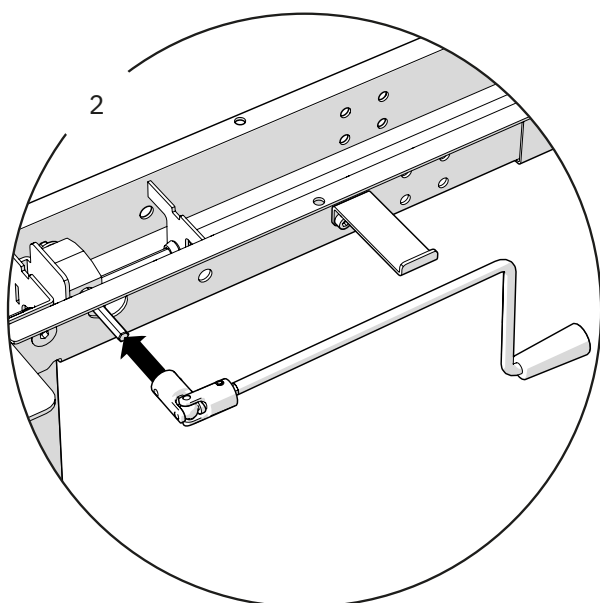
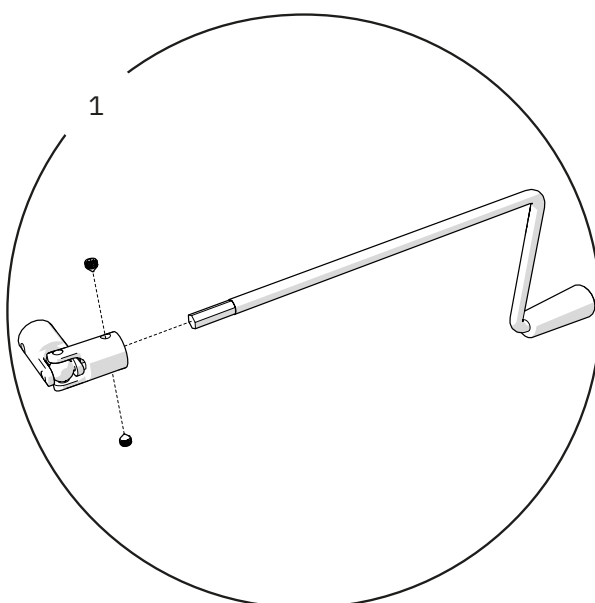


2.8. Mounting the crank rest



2.9. Mounting the crank

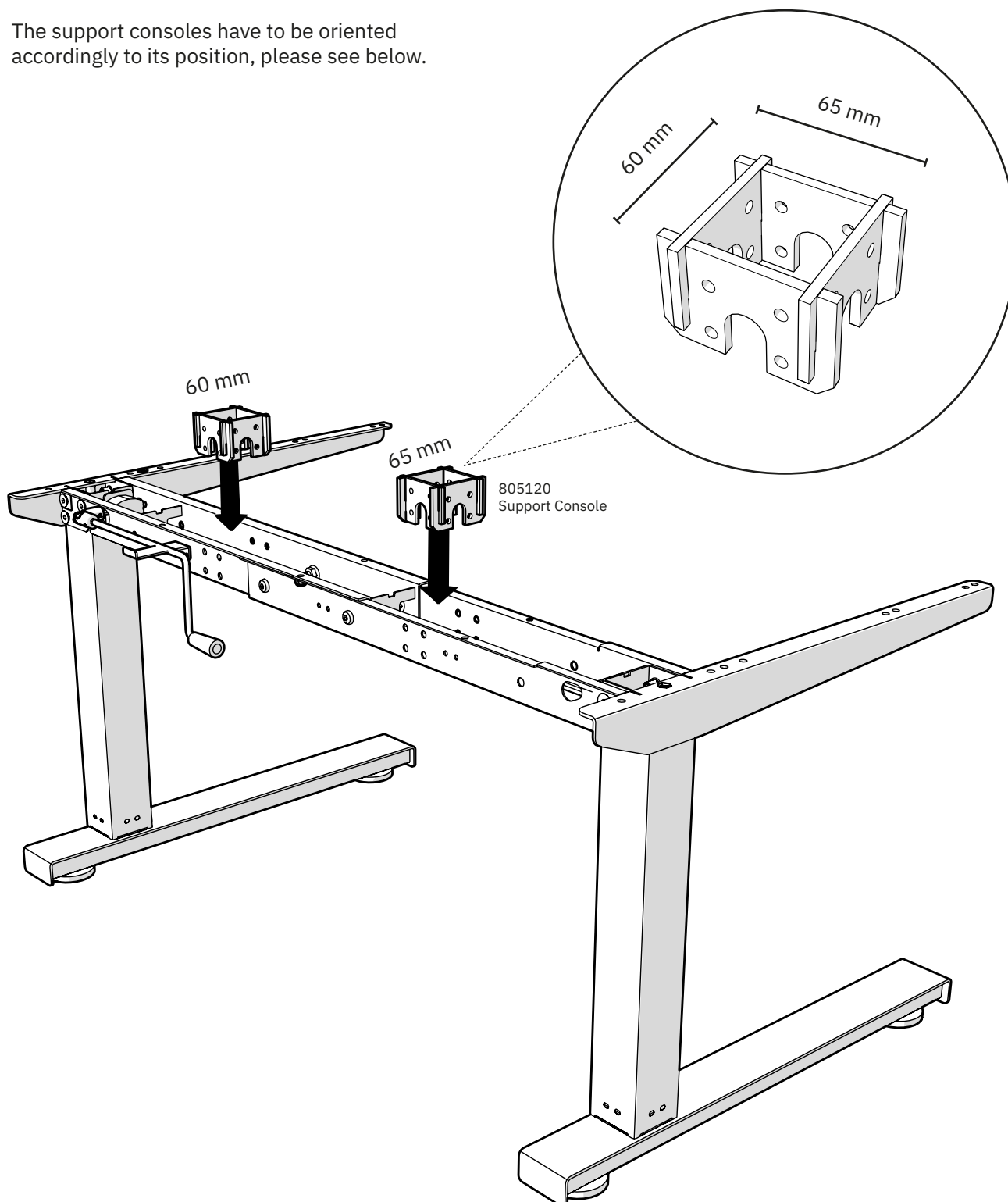
NOTE! To have the crank resting in a downward position, the handle must be oriented correctly when secured to the joint(2). If correct, securing the handle and joint to the drive should look like what is illustrated below.



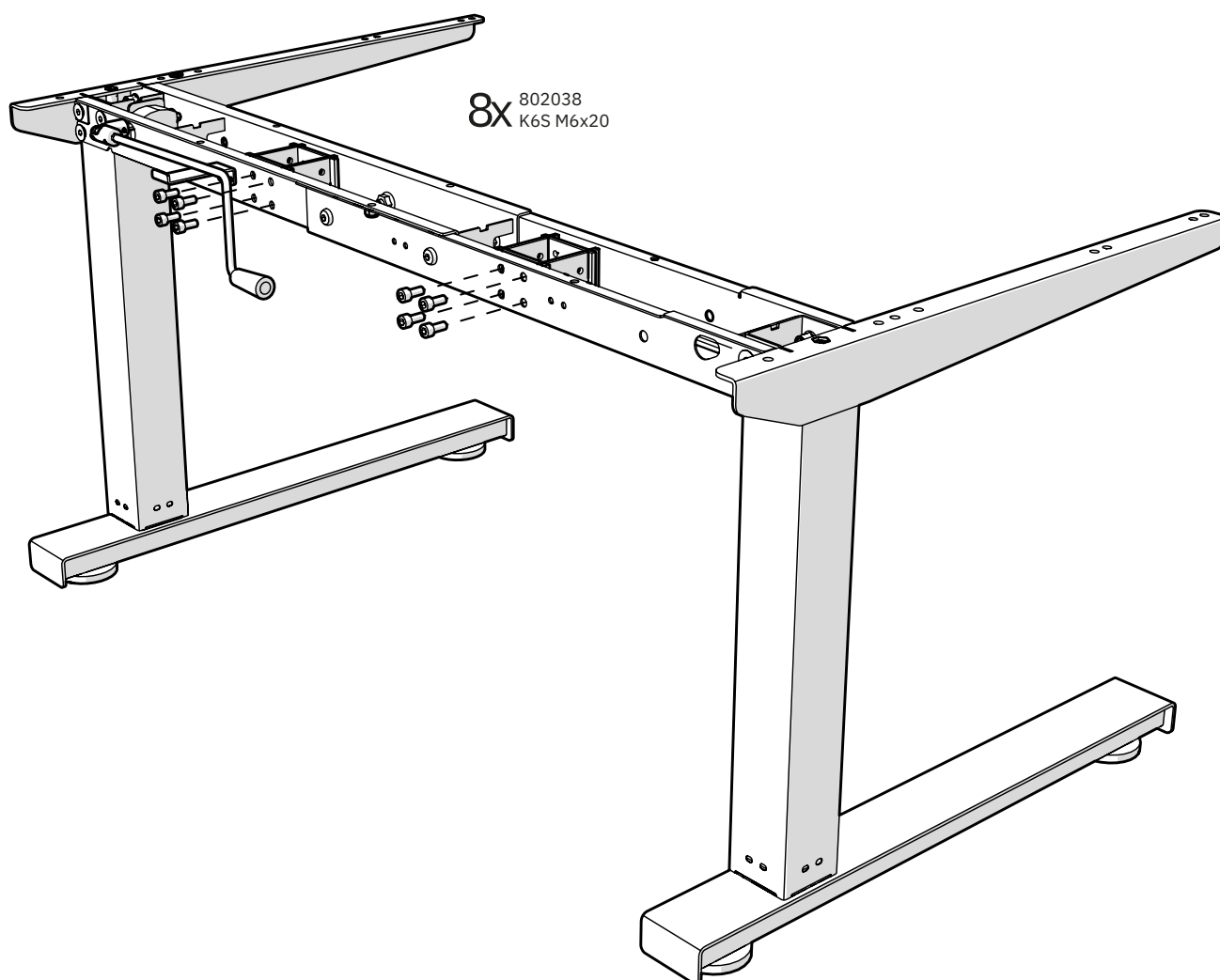
3. Console & Arm

3.1. Placement of support console

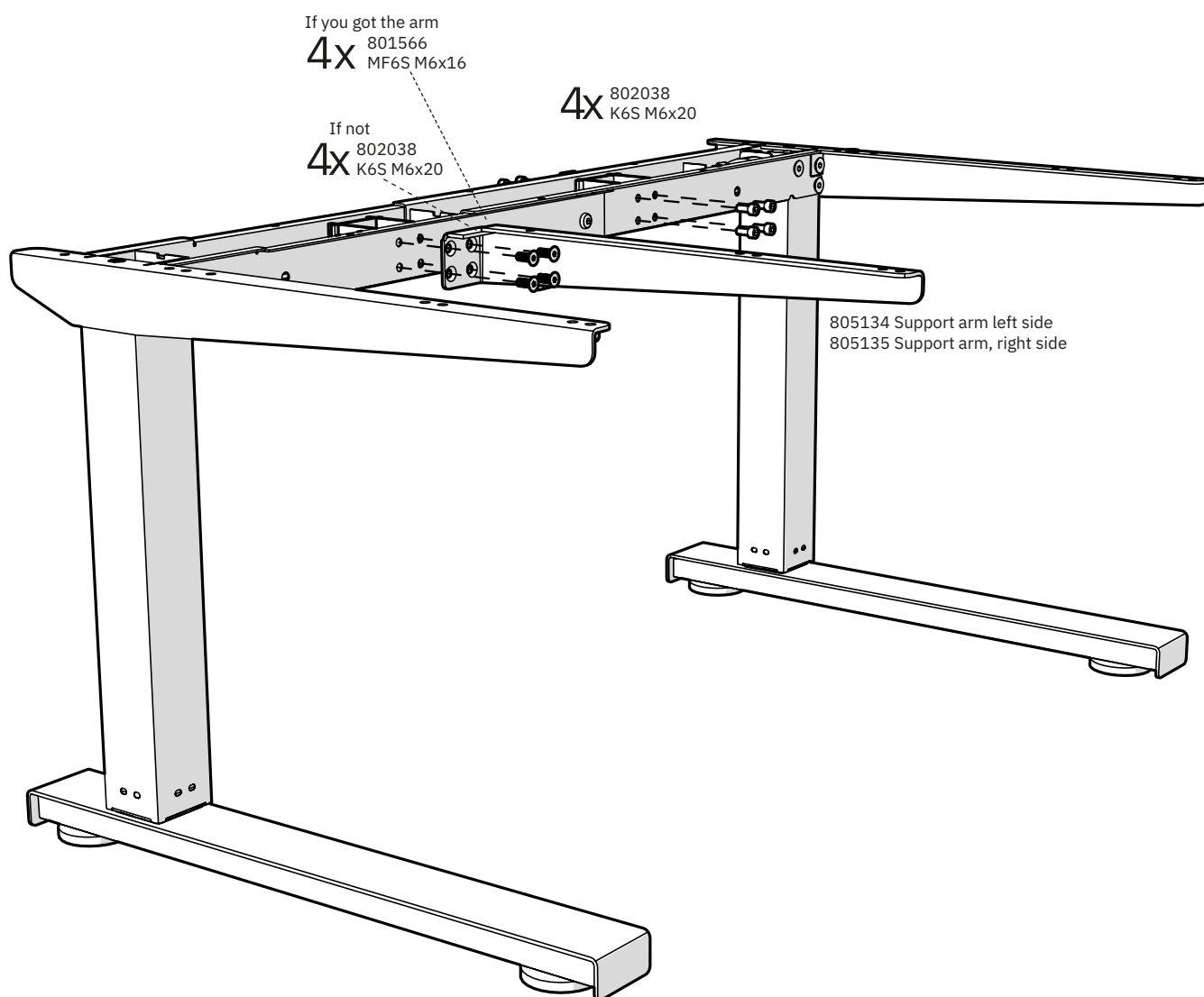
! The support consoles have to be oriented accordingly to its position, please see below.



3.2. Mounting the support consoles

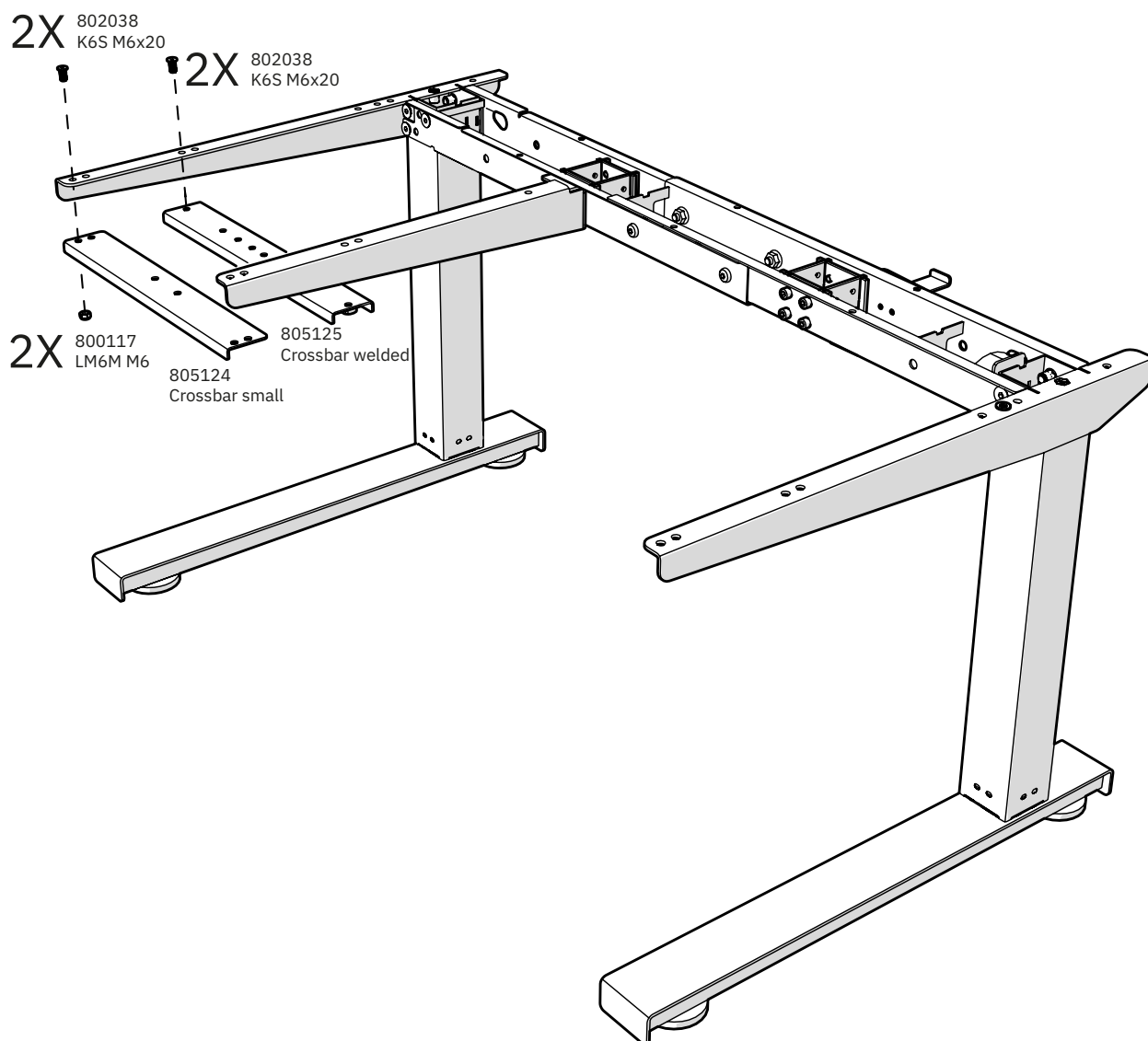


3.3. Mounting the support arm and securing the second support console



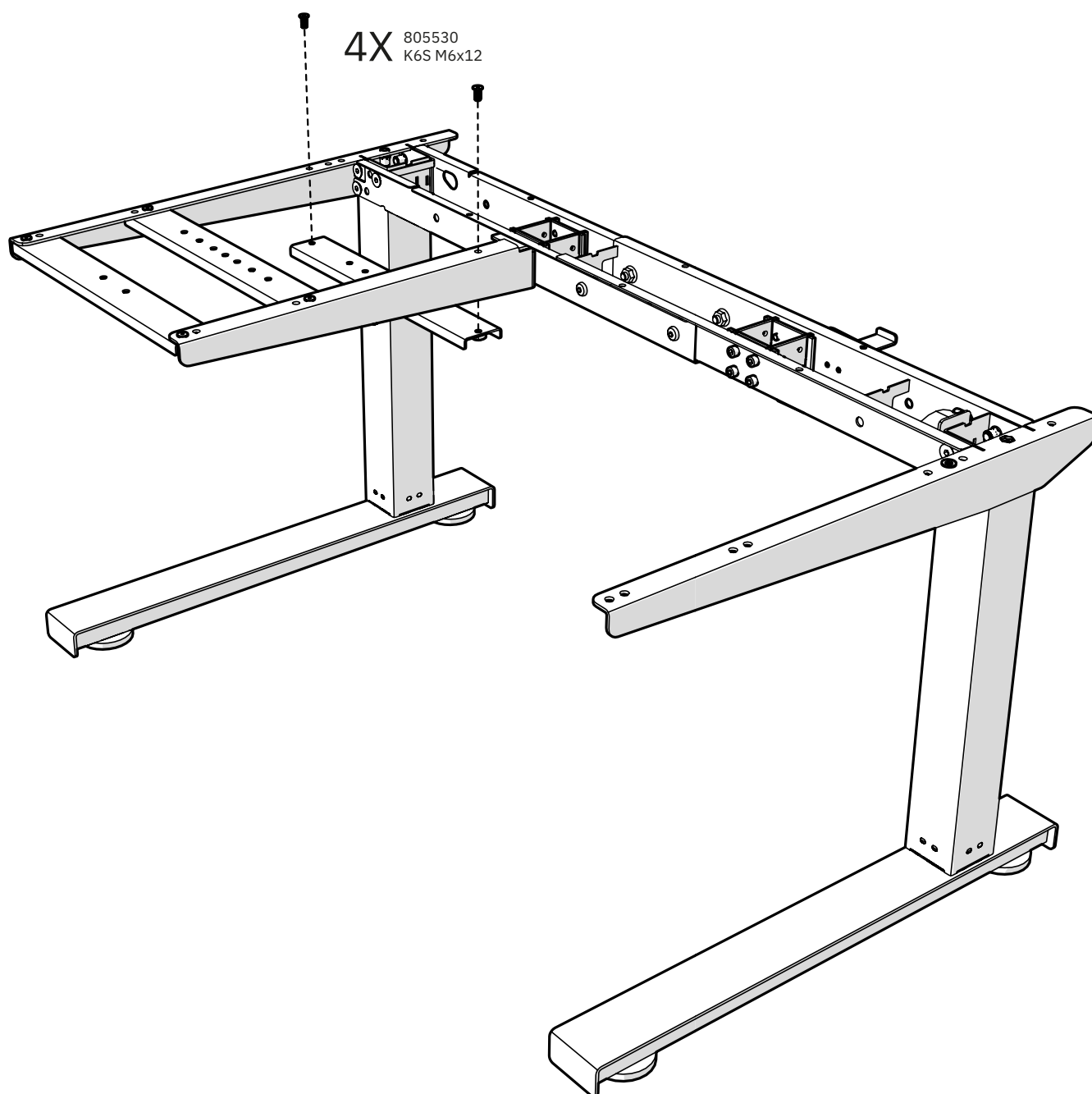
3.4. Mounting drawer box crossbars

Depending on your table configuration, the mounting of one or both of the crossbars may be required. Please check your configuration to see what is applicable for your table.

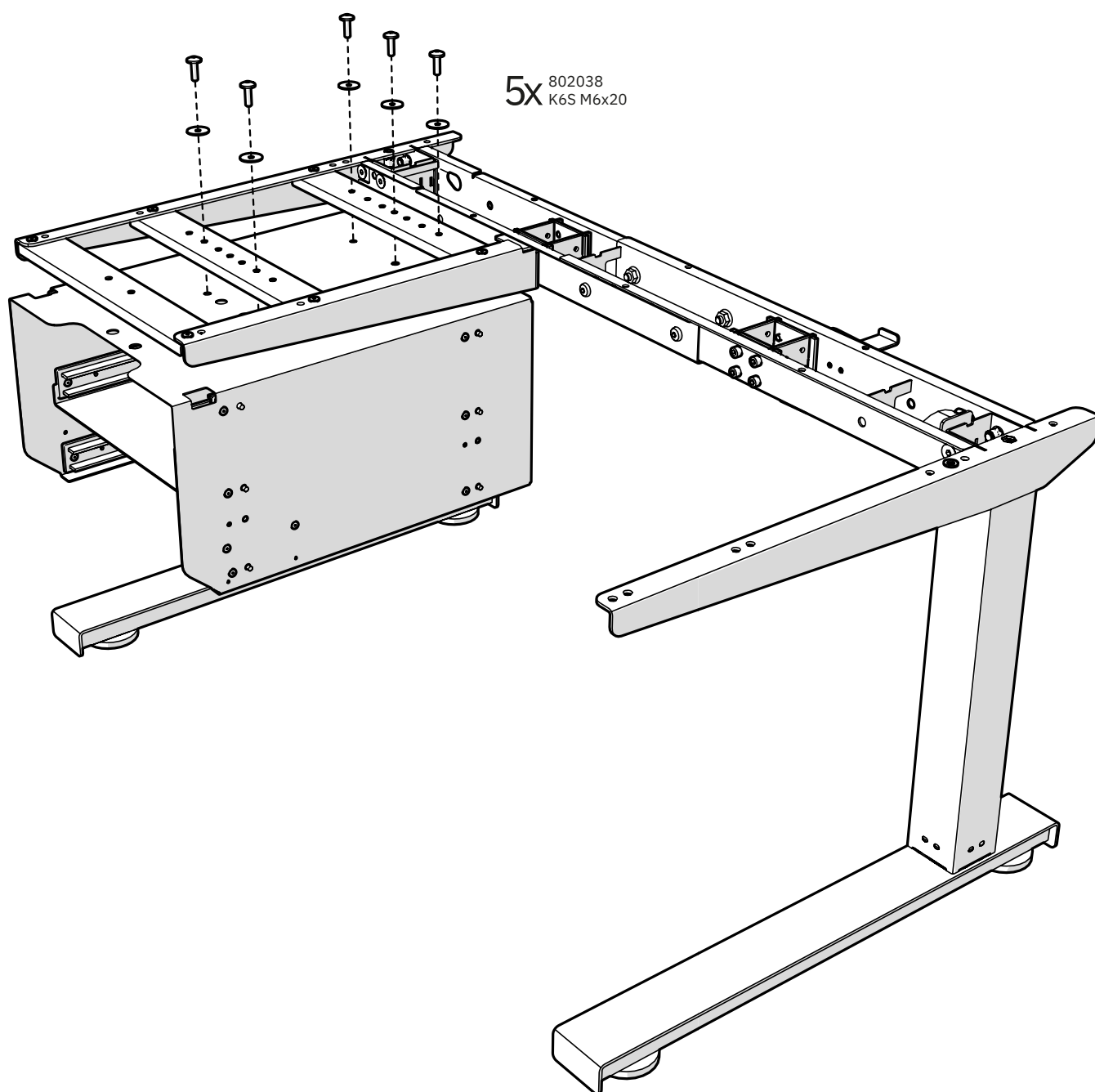


4. Drawer Box

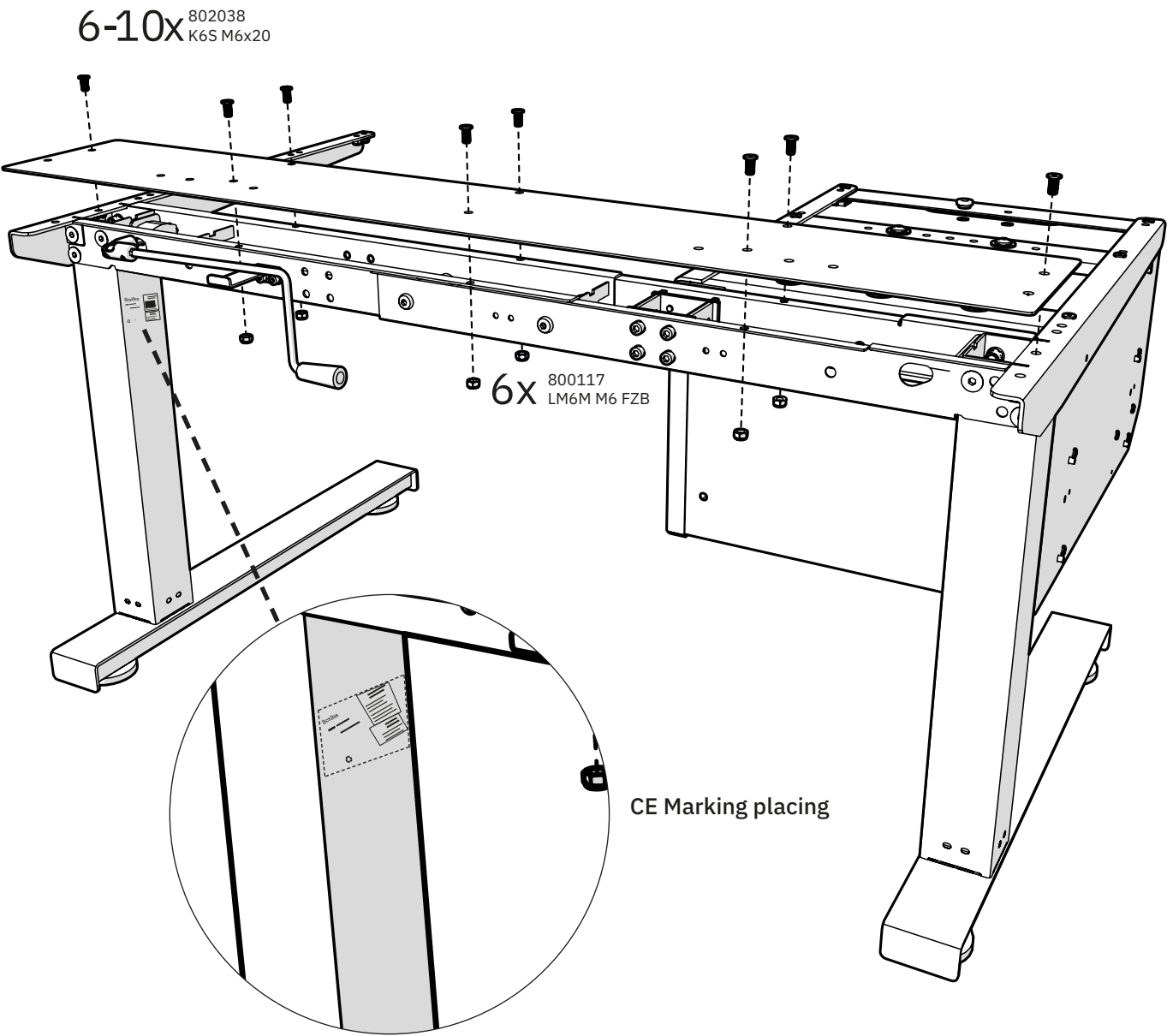
4.1. Mounting crossbar for drawer



4.2. Mounting drawer box

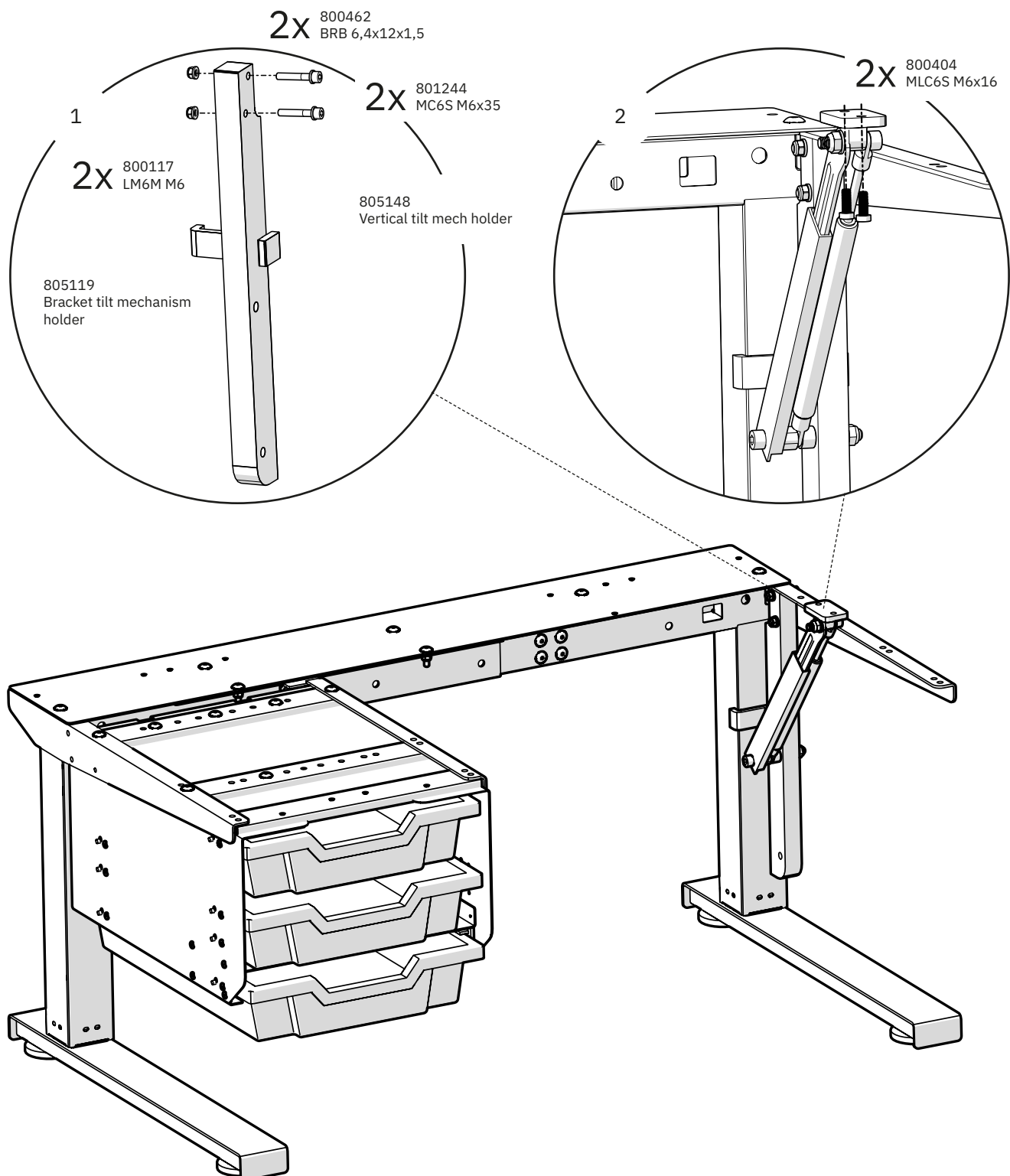


5. Frame Cover



6. Rastomat Bracket

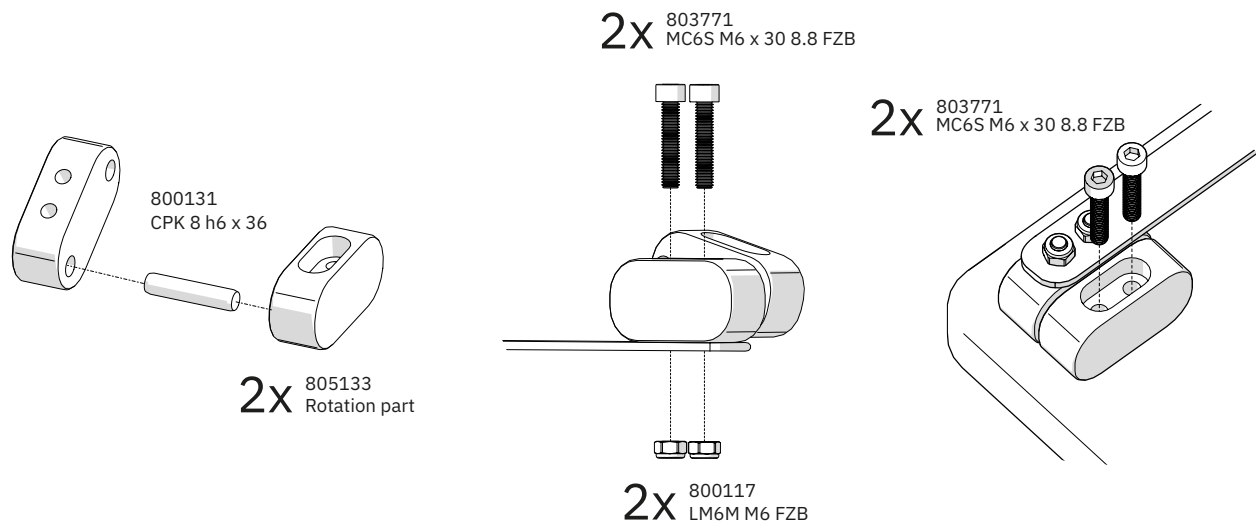
6.1. Mounting the rastomat bracket



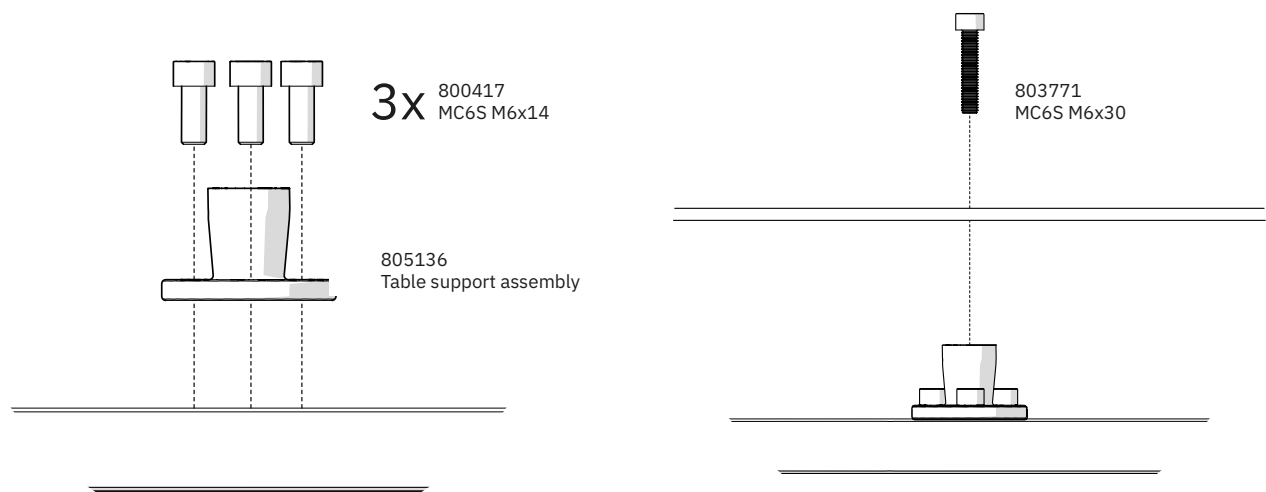
7. Table Top Attachments

This section covers general assembly procedure for each of the attachments used for the table tops. For placement of the attachments, please refer to section 8. Attachment Points.

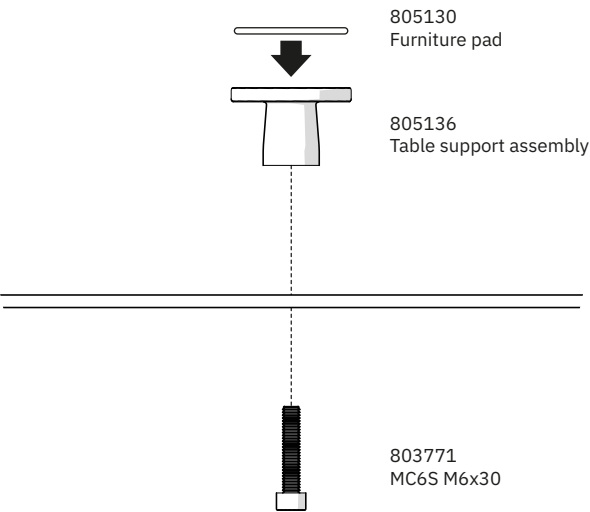
7.1. Hinge



7.2. Table top support, fixed

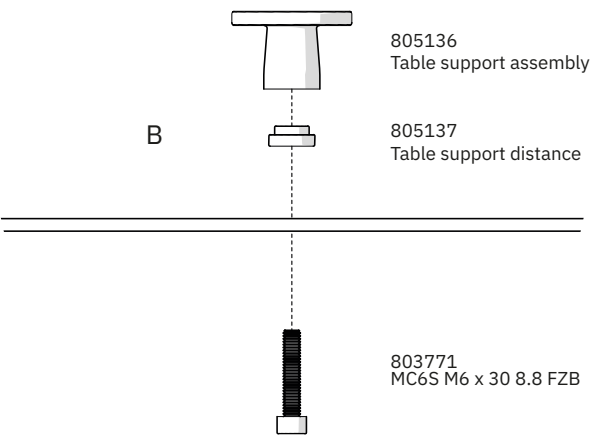
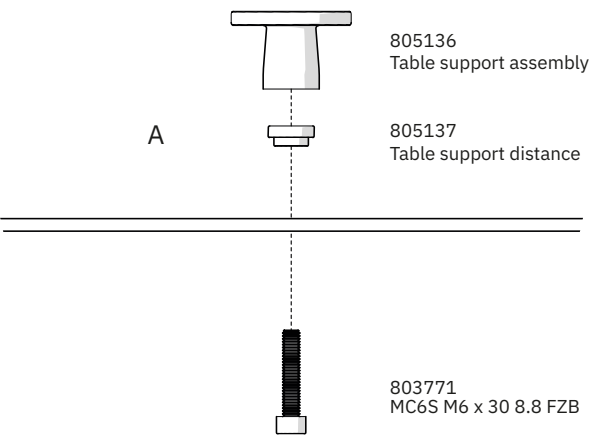


7.3. Table top support, furniture pad



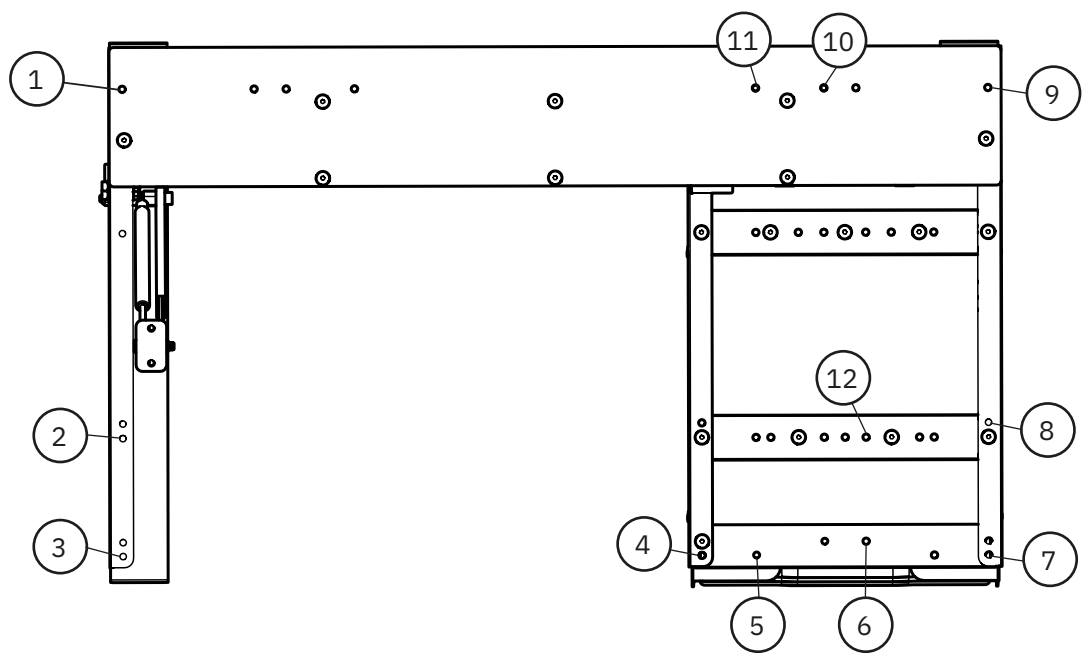
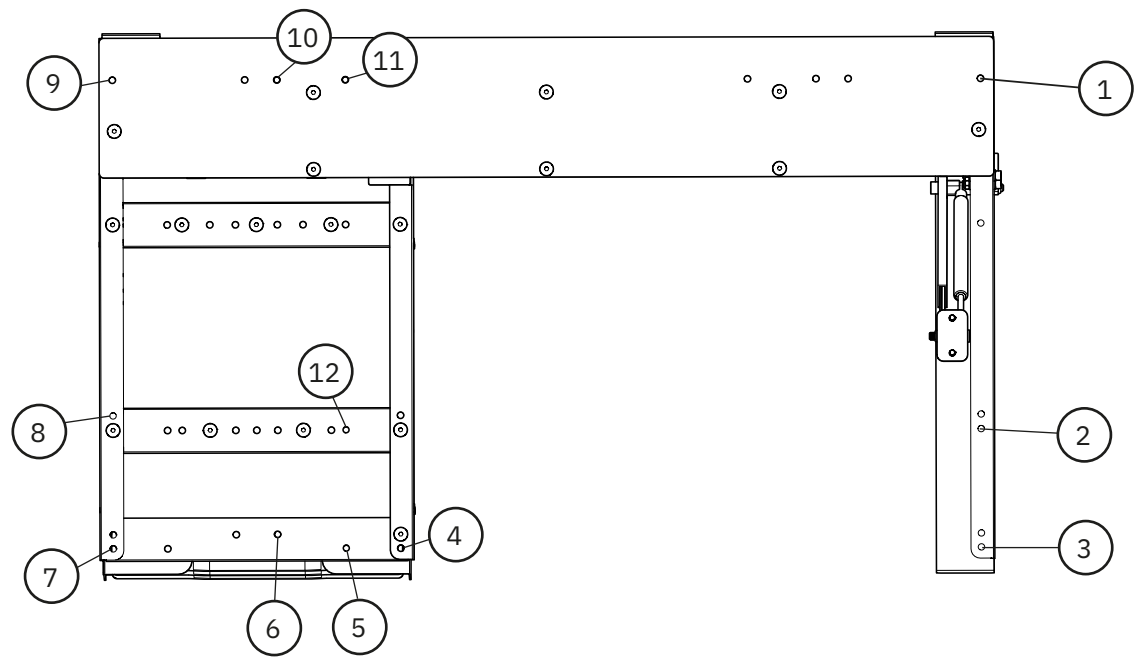
7.4. Spacer (for table top support)

! The orientation of the table support distance is depending on its placement, see below.

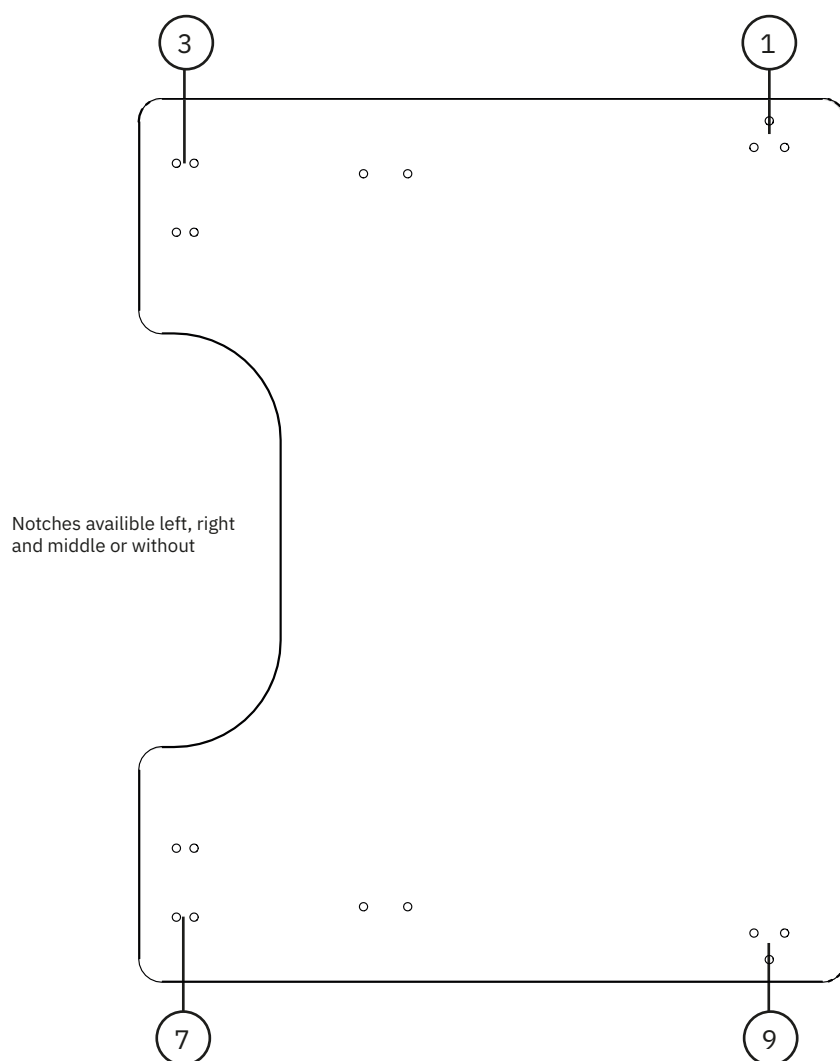


8. Attachments Points

8.1. Possible attachment points on the frame



8.3. Table top flat



8.2. Table top attachments

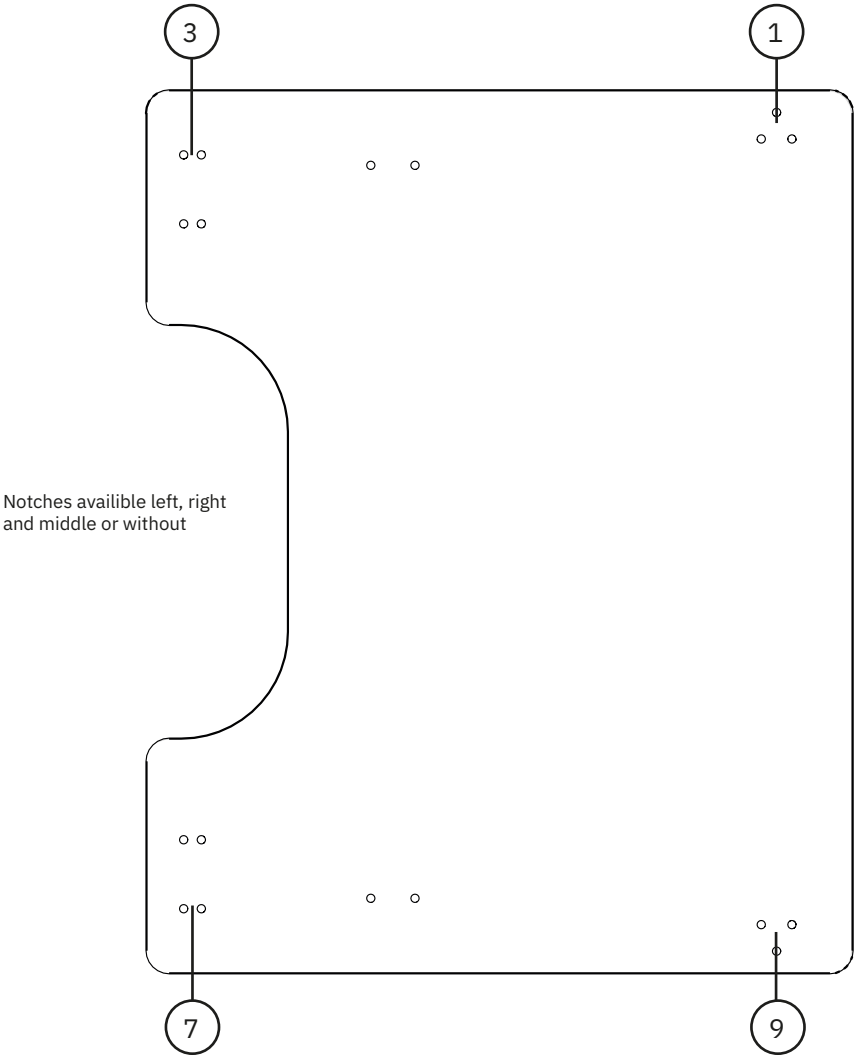
1 – Table top support, fixed

3 – Table top Rotation part

7 – Table top Rotation part

10 – Table top support, fixed + Spacer(B)

8.4. Table top (Tilt)



8.5. Table top attachments

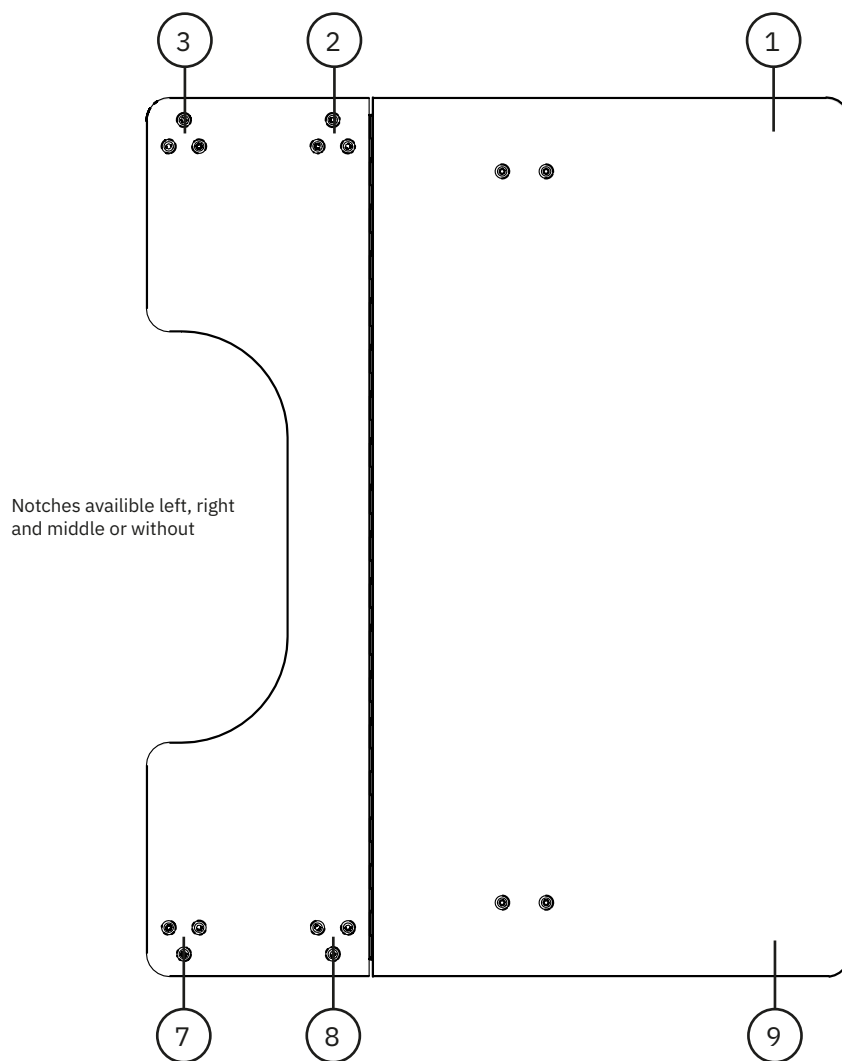
1 – Table top support, furniture pad

3 – Hinge

7 – Table top support, furniture pad

9 – Hinge

8.6. Table top tilt with hinge



8.7. Table top attachments

1 – Table top support, furniture pad

2 – Table top support, fixed + Spacer(B)

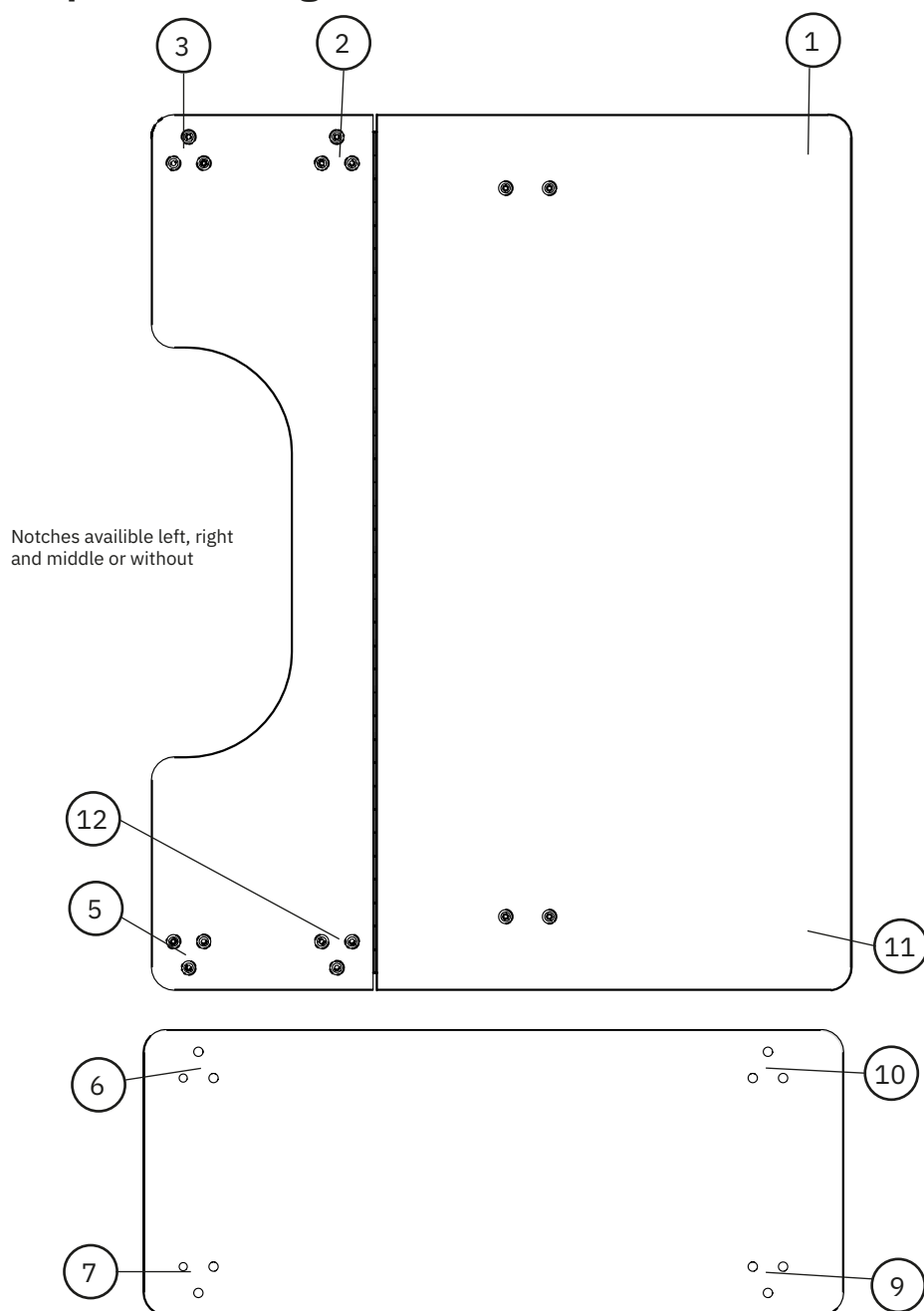
3 – Table top support, fixed + Spacer(B)

9 – Table top support, furniture pad

8 – Table top support, fixed + Spacer(B)

7 – Table top support, fixed + Spacer(B)

8.8. Table top tilt with hinge with sideboard



8.9. Table top attachments

1 – Table top support, furniture pad

2 – Table top support, fixed + Spacer(B)

7 – Table top support, fixed + Spacer(B)

9 – Table top support, fixed

10 – Table top support, fixed

11 – Table top support, furniture pad

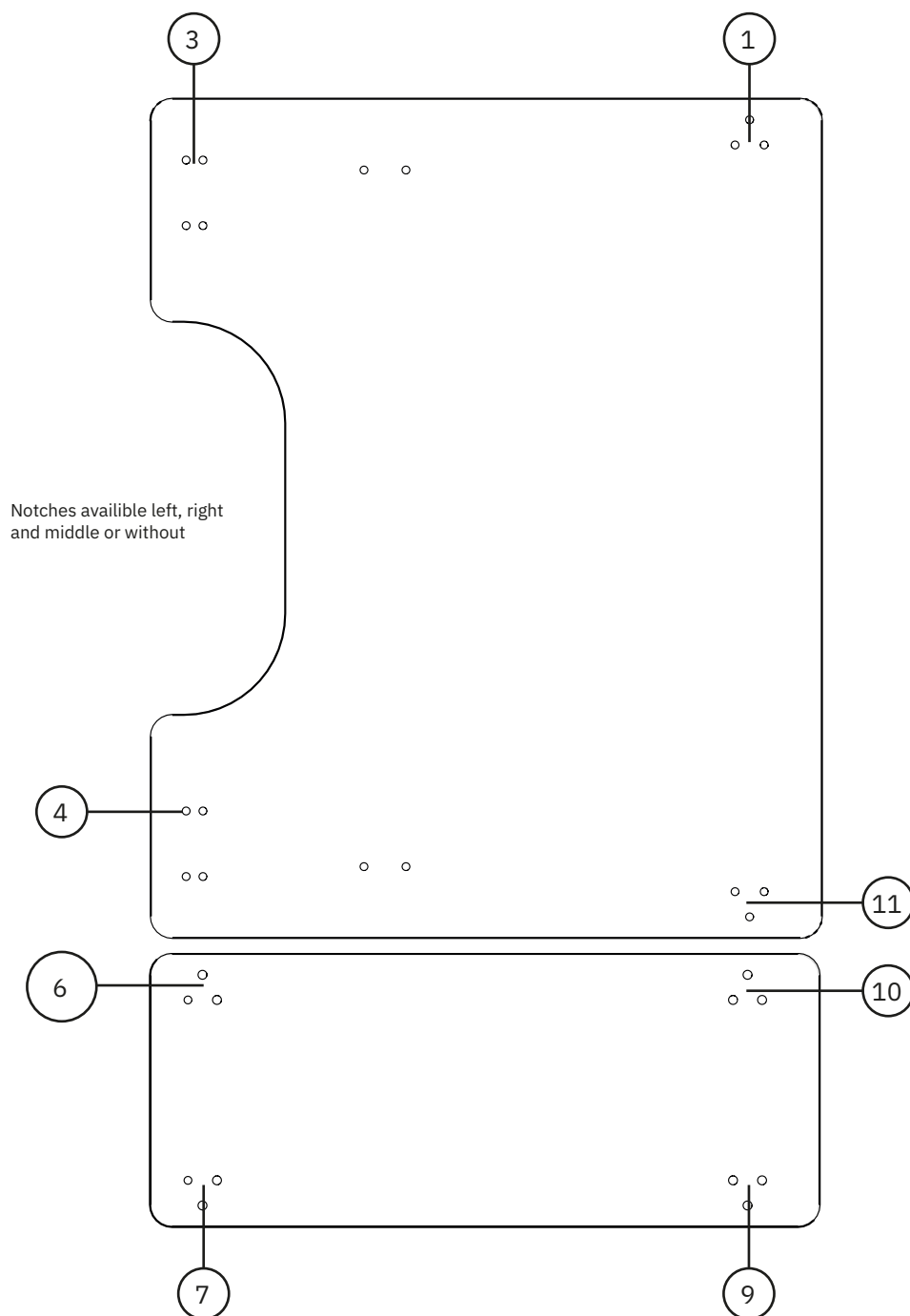
5 – Table top support, fixed + Spacer(A)

6 – Table top support, fixed + Spacer(A)

12 – Table top support, fixed + Spacer(A)

3 – Table top support, fixed + Spacer(B)

8.10. Table top with sideboard



8.11. Table top attachments

1 – Table top support, furniture pad

3 – Hinge

11 – Table top support, furniture pad

10 – Table top support, fixed

4 – Hinge

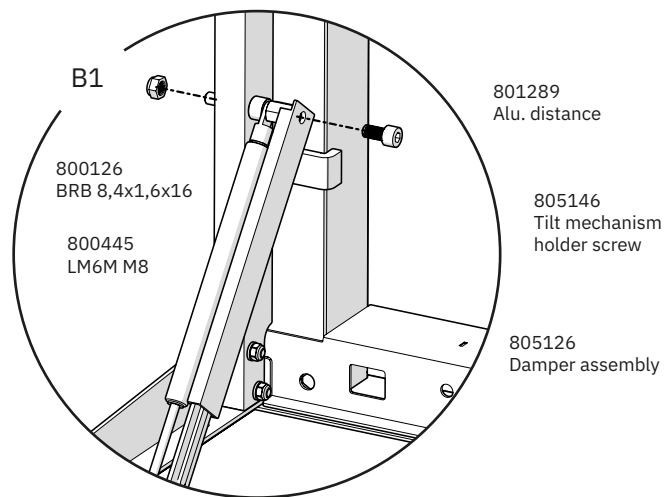
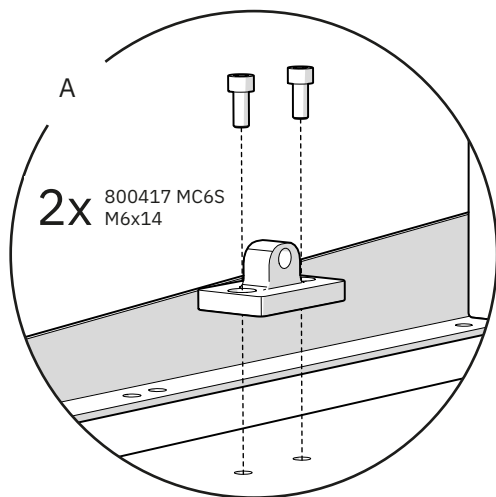
6 – Table top support, fixed + Spacer(A)

9 – Table top support, fixed

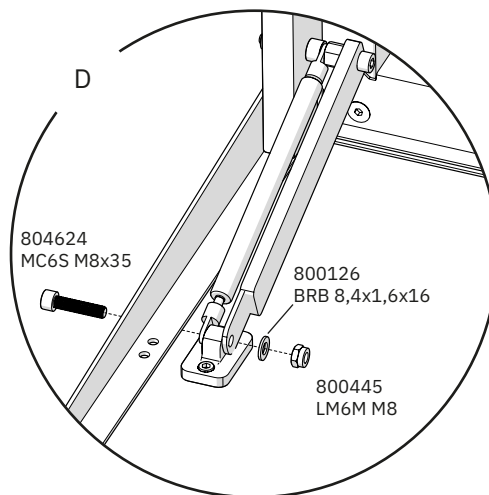
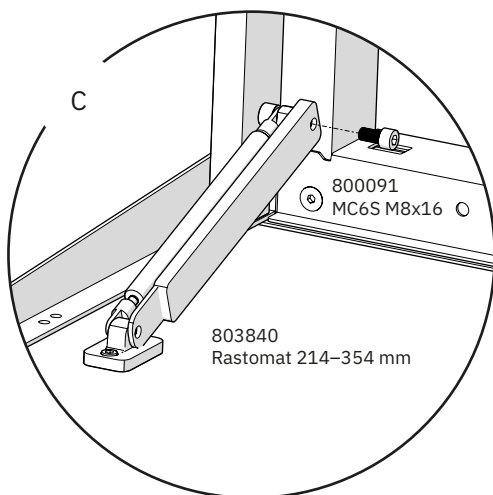
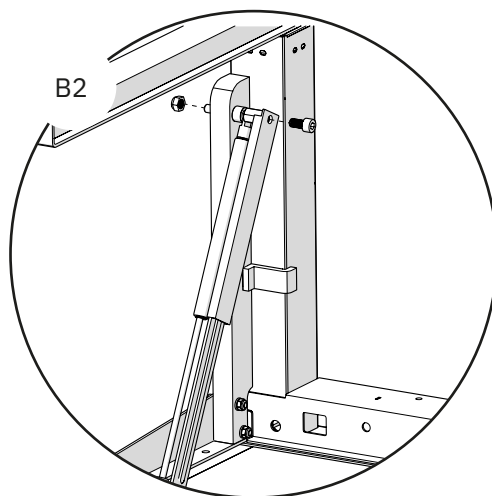
7 – Table top support, fixed + Spacer(B)

9. Tilt Mechanism

9.1. Mounting the tilt mechanism

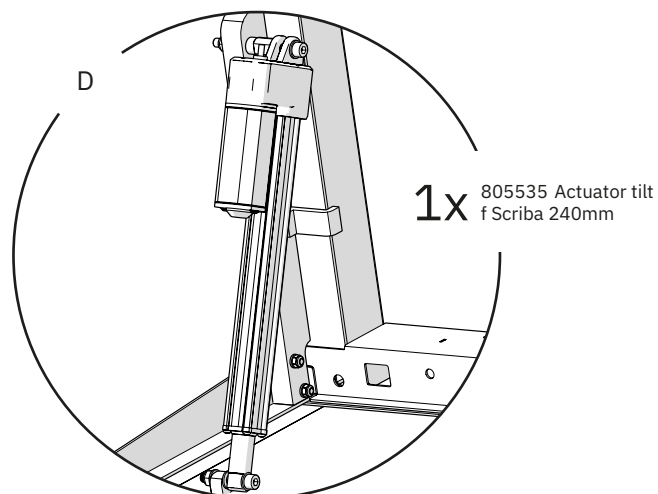
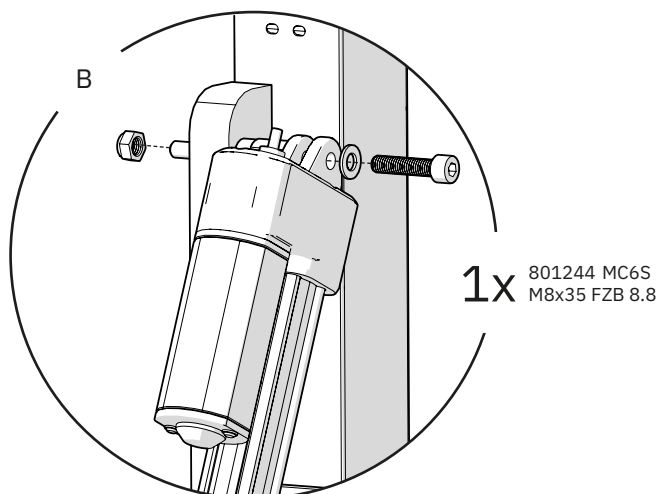
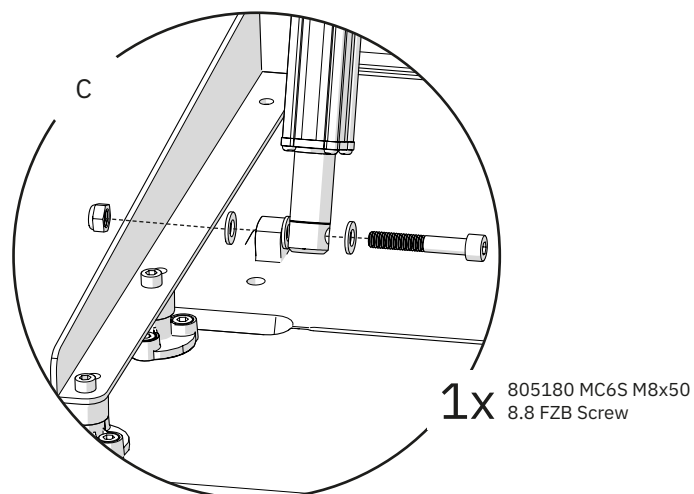
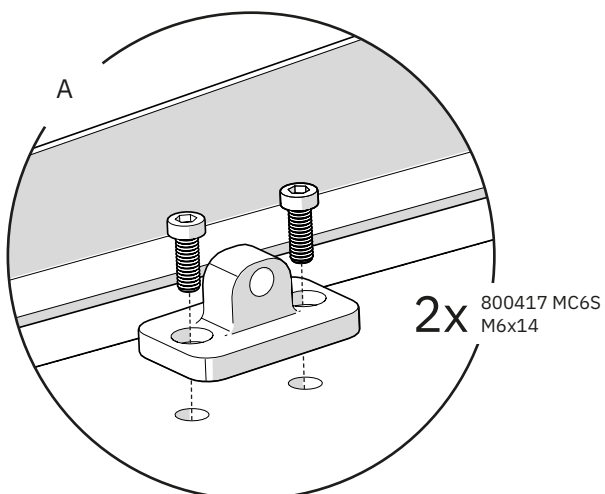


NOTE! The damper is to be mounted as per shown in B2 when using a hinge folded Table top.



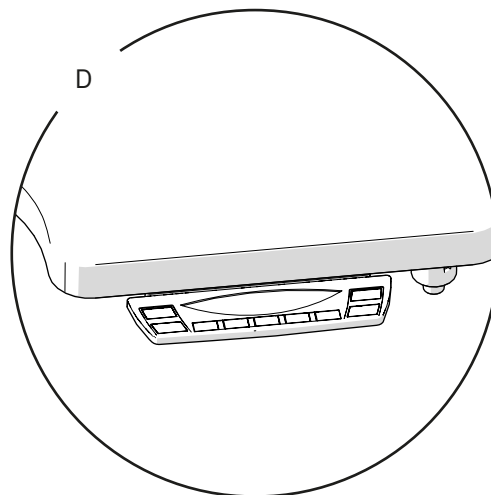
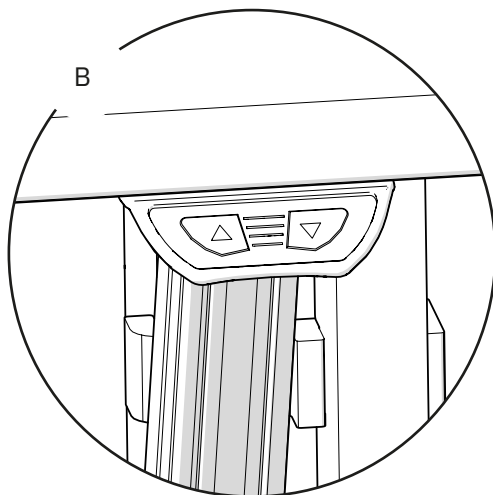
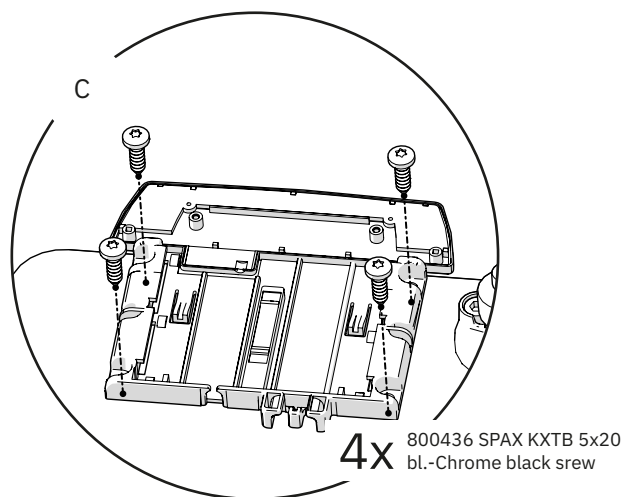
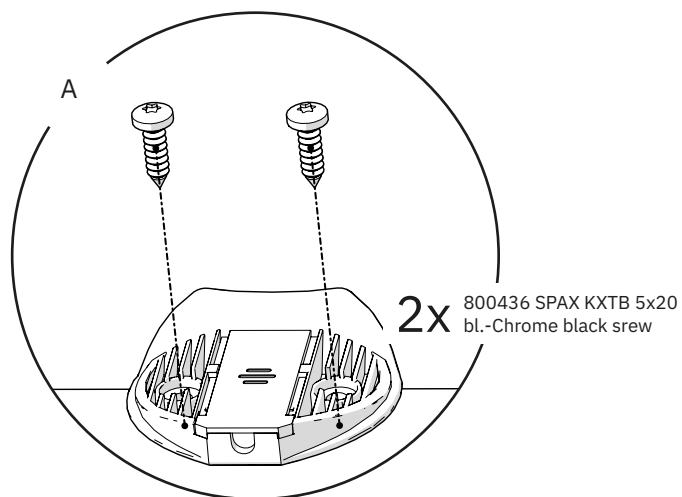
10. Electric Tilt Mechanism

10.1. Mounting the electric tilt mechanism



11. Keypad

11.1. Mounting the keypad



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